



carhartt.



FALL | 2017



THE FUTURE IS IN OUR
HERITAGE





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STYLE NUMBER REFERENCE

Style #	Page #	Special Edition	Big & Tall
102494	46 & 159	Distressed Flag Graphic Cap	
102720	48 & 150	H2H Patch Acrylic Watch Hat New	
102859	48 & 129	Lubbock Graphic H2H Dog Tags Short-Sleeve T-Shirt New	
102860	48 & 128	Workwear Graphic Time To Earn That Buck Long-Sleeve T-Shirt New	
102863	47 & 129	Maddock Graphic Woodsman Long-Sleeve T-Shirt New	
102878	46 & 128	Lubbock Graphic Filled Flag Long-Sleeve T-Shirt New	•
102913	46 & 128	Lubbock Graphic Distressed Flag Long-Sleeve T-Shirt New	
102915	47 & 150	Flag Patch Acrylic Watch Hat New	
102919	47 & 151	Woodsman Acrylic Watch Hat New	

Style #	Page #	Rainwear	Big & Tall
B216	60	Shoreline Pant	•
J162	59	Shoreline Jacket	•
100100	62	Surrey Coat	•
100101	62	Surrey Bib Overalls	•
100735	60	Shoreline Bib Overalls	•
101075	61	Mayne Bib Overalls	•
101076	61	Mayne Coat	•
101090	60	Camo Shoreline Jacket	•
101498	61	Camo Shoreline Bib Overalls	•
101568	59	Shoreline Vapor Pant	•
101570	59	Shoreline Vapor Jacket	•
102081	58	Force Extremes™ Shoreline Vortex Jacket	•
102702	58	Insulated Shoreline Jacket New	•
102717	58	Insulated Shoreline Pant New	•

Style #	Page #	Outerwear	Big & Tall
C26	73	Sandstone Traditional Coat	•
C55	78	Yukon Coat	•
C61	74	Ridge Coat	•
C001	70	Duck Chore Coat	•
C003	70	Duck Traditional Coat	•
J97	76	Sandstone Detroit Jacket	•
J001	71	Duck Detroit Jacket	•
J002	71	Duck Traditional Jacket	•
J130	74	Quilted-Flannel-Lined Sandstone Active Jac	•

STYLE NUMBER REFERENCE

Style #	Page #	Outerwear <i>(continued)</i>	Big & Tall
J131	72	Thermal-Lined Duck Active Jac	•
J133	78	Yukon Active Jac	•
J140	71	Quilted-Flannel-Lined Duck Active Jac	•
J141	75	Sierra Jacket	•
J221	78	Quilted-Flannel-Lined Camo Active Jac	•
J293	69	Blended Twill Work Jacket	•
V01	72	Duck Vest	•
V02	77	Sandstone Vest	•
V26	77	Rugged Vest	•
V33	77	Mock-Neck Vest	•
100247	66	Rockford Jacket	•
100724	69	Quick Duck® Pineville Jacket	•
101228	76	Bankston Jacket	•
101230	75	Berwick Jacket	•
101441	68	Quick Duck® Livingston Jacket	•
101492	68	Quick Duck® Jefferson Traditional Jacket New Color	•
101493	68	Quick Duck® Jefferson Active Jac	•
101494	69	Quick Duck® Jefferson Vest	•
101683	74	Canyon Coat	•
101687	76	Knoxville Vest	•
101740	66	Woodsville Jacket	•
101742	65	Workman Jacket	•
102197	67	Quick Duck® 3-in-1 Rockwall Jacket	•
102199	65	Crowley Jacket	•
102207	67	Full Swing® Cryder Jacket	•
102208	65	Gilliam Jacket New Color	•
102219	64	Denwood Vest	•
102285	75	Bartlett Jacket	•
102286	66	Gilliam Vest	•
102358	73	Full Swing® Caldwell Jacket	•
102359	72	Full Swing® Armstrong Jacket	•
102360	73	Full Swing® Armstrong Active Jac	•
102703	64	Rough Cut Jacket New	•
102707	70	Full Swing® Chore Coat New	•
102728	67	Quick Duck® Sawtooth Parka New	•
102841	64	Full Swing® Briscoe Jacket New	•

STYLE NUMBER REFERENCE

Style #	Page #	Bib Overalls & Coveralls	Big & Tall
R01	81	Duck Bib Overalls	•
R03	80	Arctic-Quilt-Lined Duck Bib Overalls	
R06	82	Sandstone Bib Overalls	
R07	83	Washed-Denim Bib Overalls	
R08	83	Denim Bib Overalls	•
R27	82	Quilt-Lined Sandstone Bib Overalls	
R33	84	Yukon Zip-to-Waist Biberalls	
R37	81	Zip-to-Thigh Bib Overalls	
R38	81	Quilt-Lined Zip-To-Waist Biberalls	
R41	80	Quilt-Lined Zip-To-Thigh Bib Overalls	•
X01	84	Quilt-Lined Duck Coveralls	•
X06	84	Yukon Coveralls	•
101981	82	Force Extremes™ Bib Overall	
101226	83	Quilt-Lined Camo Bib Overalls	•

Style #	Page #	Lined Pants	Big & Tall
B111	87	Washed-Duck Work Dungaree / Flannel-Lined	
B172	88	Relaxed-Fit Straight-Leg Jean / Flannel-Lined	
100070	87	Washed Twill Dungaree / Flannel-Lined	
102287	87	Ripstop Cargo Work Pant / Flannel-Lined	
102803	88	Relaxed-Fit Holter Jean Fleece-Lined New	

Style #	Page #	5-Pocket & Work Jeans	Big & Tall
B13	94	Loose/Original-Fit Work Dungaree	•
B17	92	Relaxed-Fit Tapered-Leg Jean	•
B18	90	Straight/Traditional-Fit Tapered-Leg Jean	
B73	94	Loose/Original-Fit Double-Front Washed Logger	
B171	93	Relaxed-Fit Carpenter Jean	
B237	94	Loose/Original-Fit Signature Denim Dungaree	
B460	93	Relaxed-Fit Straight-Leg Jean	
B480	91	Straight/Traditional-Fit Straight-Leg Jean	
101483	92	Relaxed-Fit Holter Jean New Color	
101496	90	Straight/Traditional-Fit Elton Jean	
101609	93	Relaxed-Fit Double-Front Washed Logger	
102804	91	Rugged Flex® Relaxed Straight Jean New	
102807	90	Rugged Flex® Straight Tapered Jean New	
102808	92	Rugged Flex® Relaxed Dungaree Jean New	
102952	91	Force Extremes™ Lynnwood Relaxed Tapered Jean New	

STYLE NUMBER REFERENCE

Style #	Page #	Work Pants	Big & Tall
B01	103	Firm Duck Double-Front Work Dungaree	
B11	102	Washed-Duck Work Dungaree	•
B136	103	Washed-Duck Double-Front Work Dungaree	
B151	98	Canvas Work Dungaree	
B159	100	Canvas Carpenter Jean	
B290	100	Twill Work Pant	•
B324	101	Washed Twill Dungaree	
B342	102	Ripstop Cargo Work Pant	
100095	101	Rugged Work Khaki	
100272	101	Rugged Cargo Pant	
101148	97	Force Tappen Cargo Pant	
101710	102	Washed-Duck Relaxed-Fit Dungaree	
101964	97	Force Extremes™ Cargo Pant	
101969	97	Force Extremes™ Convertible Pant	
102284	104	Snowbank Flannel Pant	
102288	99	Rugged Flex® Rigby Camo Dungaree	
102291	98	Rugged Flex® Rigby Dungaree New Color	
102326	103	Avondale Sweat Pant	
102517	99	Rugged Flex® Rigby Five Pocket Pant New Color	
102802	100	Rugged Flex® Rigby Double-Front Pant New	
102812	98	Full Swing® Cryder Dungaree 2.0 New	
102821	99	Rugged Flex® Rigby Straight-Fit Pant New	

Style #	Page #	Shorts	Big & Tall
B144	107	Canvas Cell Phone Work Short	
B147	107	Canvas Work Short	
100240	106	Tacoma Ripstop Short	
100277	106	Rugged Cargo Short	
100279	107	Rugged Cargo Camo Short	
101168	108	Force Tappen Cargo Short	
102514	106	Rugged Flex® Rigby Short	

Style #	Page #	Woven Shirts	Big & Tall
S09	114	Oakman Work Shirt	
S200	115	Fort Solid Short-Sleeve Shirt	
S202	115	Fort Solid Long-Sleeve Shirt	
S223	116	Twill Short-Sleeve Work Shirt	
S224	116	Twill Long-Sleeve Work Shirt	

STYLE NUMBER REFERENCE

Style #	Page #	Woven Shirts <i>(continued)</i>	Big & Tall
100590	111	Weathered Canvas Shirt Jac	•
101554	115	Foreman Solid Long-Sleeve Work Shirt	
101555	116	Foreman Solid Short-Sleeve Work Shirt	
102216	112	Hubbard Classic Plaid Shirt	•
102333	111	Hubbard Sherpa-Lined Shirt Jac New	•
102417	114	Force Ridgefield Solid Short-Sleeve Shirt	•
102418	114	Force Ridgefield Solid Long-Sleeve Shirt New Color	•
102815	112	Hubbard Plaid Shirt New	•
102816	112	Fort Plaid Long-Sleeve Shirt New	•
102817	113	Essential Plaid Button-Down Long-Sleeve Shirt New	•
102824	113	Trumbull Plaid Shirt New	•
102825	112	Rugged Flex® Hamilton Plaid Shirt New	•
102851	111	Rugged Flex® Rigby Shirt Jac New	•

Style #		Knit Shirts	Big & Tall
K84	123	Workwear Pocket Short-Sleeve Henley	•
K87	122	Workwear Pocket Short-Sleeve T-Shirt New Color	•
K126	121	Workwear Pocket Long-Sleeve T-Shirt New Color	•
K128	121	Workwear Pocket Long-Sleeve Henley New Color	•
K195	125	Signature Logo Short-Sleeve T-Shirt New Color	•
K231	124	Signature Sleeve Logo Long-Sleeve T-Shirt New Color	•
K285	123	Camo Long-Sleeve T-Shirt	•
K287	123	Camo Short-Sleeve T-Shirt	•
K298	124	Signature Logo Long-Sleeve T-Shirt New Color	•
K570	129	Contractors Work Pocket™ Polo	•
100393	118	Force Cotton Delmont Long-Sleeve T-Shirt New Color	•
100410	119	Force Cotton Delmont Short-Sleeve T-Shirt New Color	•
100413	119	Force Cotton Delmont Short-Sleeve Henley	•
101125	130	Maddock Pocket Short-Sleeve T-Shirt	•
101302	118	Force Cotton Delmont Sleeve Graphic T-Shirt New Color	•
101776	125	Workwear Graphic Camo Sleeve Long-Sleeve T-Shirt	
102549	120	Force Cotton Delmont Graphic Short-Sleeve T-Shirt	•
102837	120	Tilden Long-Sleeve Mock-Neck Quarter-Zip New	•
102855	126	Workwear Graphic Carhartt Way Long-Sleeve T-Shirt New	•
102856	127	Workwear Graphic Opening Season Long-Sleeve T-Shirt New	
102857	126	Workwear Graphic Carhartt Patch Long-Sleeve T-Shirt New	
102858	126	Workwear Graphic Camo Block Logo Long-Sleeve T-Shirt New	•

STYLE NUMBER REFERENCE

Style #	Page #	Knit Shirts <i>(continued)</i>	Big & Tall
102859	129	Lubbock Graphic H2H Dog Tags Short-Sleeve T-Shirt New	
102860	128	Workwear Graphic Time To Earn That Buck Long-Sleeve T-Shirt New	
102861	127	Maddock Graphic Handmade Long-Sleeve T-Shirt New	
102862	127	Maddock Graphic Great Outdoors Long-Sleeve T-Shirt New	
102863	129	Maddock Graphic Woodsman Long-Sleeve T-Shirt New	
102878	128	Lubbock Graphic Filled Flag Long-Sleeve T-Shirt New	•
102885	120	Tilden Long-Sleeve Crewneck New	•
102913	128	Lubbock Graphic Distressed Flag Long-Sleeve T-Shirt New	

Style #	Page #	Sweatshirts	Big & Tall
K121	138	Midweight Hooded Sweatshirt New Color	•
K122	138	Midweight Hooded Zip-Front Sweatshirt New Color	•
K124	137	Midweight Crewneck Sweatshirt	•
K288	136	Midweight Signature Sleeve Logo Hooded Sweatshirt New Color	•
K289	137	Midweight Camo Hooded Zip-Front Sweatshirt	•
100072	135	Collinston Brushed Fleece Sherpa Lined Sweatshirt	•
100614	134	Rain Defender® Paxton Heavyweight Hooded Zip-Front Sweatshirt	•
100615	134	Rain Defender® Paxton Heavyweight Hooded Sweatshirt	•
100617	135	Rain Defender® Paxton Heavyweight Hooded Zip Mock Sweatshirt	•
100631	133	Rain Defender® Avondale Midweight 3-Season Sweatshirt	•
100632	133	Rain Defender® Rutland Thermal-Lined Hooded Zip-Front Sweatshirt New Color	•
101763	137	Midweight Camo Sleeve Logo Hooded Sweatshirt	
102274	138	Haughton Midweight Mock-Neck Zip Sweatshirt New Color	•
102277	137	Rain Defender® Paxton Heavy-Weight Quarter-Zip Sweatshirt	
102314	132	Force Extremes™ Signature Graphic Hooded Sweatshirt New Color	•
102831	132	Force Extremes™ Mock-Neck Half-Zip Sweatshirt New	•

Style #	Page #	Base Layer	Big & Tall
K226	144	Midweight Cotton Union Suit	•
100639	143	Base Force® Cotton Super-Cold Weather Crewneck	•
100640	143	Base Force® Cotton Super-Cold Weather Bottom	•
101569	140	Base Force Extremes Lightweight Short-Sleeve T-Shirt	•
102222	142	Base Force Extremes Cold Weather Camo Crewneck	•
102223	141	Base Force Extremes Cold Weather Quarter-Zip	•
102224	142	Base Force Extremes Cold Weather Camo Quarter-Zip	•
102225	142	Base Force Extremes Cold Weather Camo Bottom	•
102344	140	Base Force Extremes Lightweight Crewneck	•

STYLE NUMBER REFERENCE

Style #	Page #	Base Layer <i>(continued)</i>	Big & Tall
102345	140	Base Force Extremes Lightweight Boxer	•
102346	140	Base Force Extremes Lightweight Boxer Brief	•
102347	141	Base Force Extremes Cold Weather Crewneck	•
102348	141	Base Force Extremes Cold Weather Bottom	•
102349	143	Base Force Extremes Super-Cold Weather Bottom	•
102350	142	Base Force Extremes Super-Cold Weather Crewneck	•
102351	143	Base Force Extremes Super-Cold Weather Quarter-Zip	•
102352	141	Base Force Extremes Lightweight Bottom	•

Style #	Page #	Accessories	Big & Tall
A09	162	Duck Nail Apron	
A18	149	Acrylic Watch Hat <i>New Color</i>	
A135	162	Extra Buttons / 8 Pack	
A161	151	Face Mask	
A164	149	Knit Hat with Visor	
A199	155	Ear-Flap Cap	
A202	153	Fleece 2-in-1 Headwear <i>New Color</i>	
A204	147	Force Fleece Neck Gaiter	
A205	149	Acrylic Knit Hat <i>New Color</i>	
A207	153	Fleece Hat <i>New Color</i>	
A267	148	Force Helmet Liner Mask	
A293	158	Camo Cap	
A294	153	Camo Fleece Hat	
A295	154	Camo Fleece 2-in-1 Headwear	
100137	152	Greenfield Reversible Hat <i>New Color</i>	
100286	155	Buffalo Cap	
100289	156	Odessa Cap	
100773	150	Wetzel Watch Hat	
100774	152	Akron Hat	
100779	150	Firesteel Hat <i>New Color</i>	
100793	154	Color Enhanced Beanie	
100795	154	Color Enhanced Fleece 2-in-1 Hat	
101194	155	Brandt Cap	
101195	156	Dunmore Cap <i>New Color</i>	
101199	160	Billings Hat	
101468	147	Force Lewisville Hat	
101469	148	Force Swifton Camo Hat	

STYLE NUMBER REFERENCE

Style #	Page #	Accessories <i>(continued)</i>	Big & Tall
101470	156	Cedarville Cap	
101604	157	Ashland Cap	
101800	161	Carhartt Blanket	
101802	148	Force Lewisville Camo Hat	
101806	148	Force Camo Helmet Liner	
102010	158	Midland Cap	
102299	152	Gunnison Reversible Hat New Color	
102301	161	Christmas Stocking	
102322	152	Camo Watch Hat	
102355	155	Gilliam Quilted Cap	
102364	161	Yukon Hood	
102365	160	Quilt-Lined Duck Hood	
102366	160	Quilt-Lined Sandstone Hood	
102367	160	Arctic Quilt-Lined Sandstone Hood	
102368	161	Arctic Quilt-Lined Duck Hood	
102483	162	Apron	
102490	159	Fircrest Bucket Hat	
102491	159	Force Williston 2-in-1 Cap	
102494	159	Distressed Flag Graphic Cap	
102500	159	Force Kingston Graphic Cap	
102507	157	Brooker Cap	
102508	157	Pierson Cap	
102708	151	Montgomery Reversible Hat New	
102709	153	Croydon Hat New	
102710	149	Malone Hat New	
102711	147	Force Extremes™ Beanie New	
102712	151	Rexburg Hat New	
102713	157	Runnels Cap New	
102716	156	Moore Cap New	
102720	150	H2H Patch Acrylic Watch Hat New	
102721	154	Timberville Plaid Cap New	
102819	158	Upland Cap New	
102820	158	Upland Quilted Cap New	
102915	150	Flag Patch Acrylic Watch Hat New	
102919	151	Woodsman Acrylic Watch Hat New	
102950	147	Force Fleece Ball Cap Headband New	

STYLE NUMBER REFERENCE

Style #	Page #	Dog Gear	Big & Tall
100550	166	Dog Bed	
101510	166	Camo Dog Bed	
101800	166	Carhartt Blanket	
101801	154	Napper Pad	
102004	164	Journeyman Cordura® Dog Collar	
102005	164	Tradesman Nylon Dog Collar	
102007	164	Journeyman Cordura® Lead	
102008	164	Tradesman Nylon Lead	
102300	154	Dog Chore Coat	
102304	166	Dog Seat Cover	

Style #	Page #	High-Visibility / Color Enhanced	Big & Tall
100493	168	Force Color Enhanced Short-Sleeve T-Shirt	•
100494	168	Force Color Enhanced Long-Sleeve T-Shirt	•
100495	169	Force High-Visibility Short-Sleeve Class 2 T-Shirt	•
100496	169	Force High-Visibility Long-Sleeve Class 3 T-Shirt	•
100497	171	High-Visibility Class E Waterproof Pant	•
100499	170	High-Visibility Class 3 Waterproof Jacket	•
100501	169	High-Visibility Class 2 Vest	•
100503	170	High-Visibility Zip-Front Class 3 Sweatshirt	•
100504	170	High-Visibility Zip-Front Class 3 Thermal-Lined Sweatshirt	•
100787	171	High-Visibility Class 3 Waterproof Sherwood Jacket	•
100793	172	Color Enhanced Beanie	
100795	169	Color Enhanced Fleece 2-in-1 Hat	
101694	171	High-Visibility Striped Duck Traditional Coat / Quilt-Lined	•
101696	172	High-Visibility Striped Duck Bib Overall / Quilt-Lined	•
102181	168	Force Color Enhanced Graphic Long-Sleeve T-Shirt	•

Style #	Page #	Flame-Resistant	Big & Tall
FRA002	195	Flame-Resistant Midweight Canvas Hood / Quilt-Lined	
FRA003	194	Flame-Resistant Double-Layer Force Balaclava	
FRA265	196	Flame-Resistant Duck Hood / Quilt-Lined	
FRB13	185	Flame-Resistant Signature Denim Dungaree	•
FRB004	184	Flame-Resistant Utility Jean – Relaxed Fit	•
FRB100	184	Flame-Resistant Signature Denim Jean – Relaxed Fit	•
FRB159	186	Flame-Resistant Midweight Canvas Pant – Loose Original Fit	•
FRB240	186	Flame-Resistant Canvas Cargo Pant	•

STYLE NUMBER REFERENCE

Style #	Page #	Flame-Resistant <i>(continued)</i>	Big & Tall
FRS003	189	Flame-Resistant Lightweight Twill Shirt	•
FRS160	190	Flame-Resistant Classic Twill Shirt	•
WFRB159	199	Women's Flame-Resistant Canvas Work Pant	
WFRS160	198	Women's Flame-Resistant Classic Twill Shirt	
100170	185	Flame-Resistant Utility Denim Double-Front Jean – Relaxed Fit	•
100234	187	Flame-Resistant Force Cotton Short-Sleeve T-Shirt	•
100235	187	Flame-Resistant Force Cotton Long-Sleeve T-Shirt	•
100237	188	Flame-Resistant Force Cotton Long-Sleeve Henley	•
100432	191	Flame-Resistant Canvas Shirt Jac	•
100445	180	Flame-Resistant Rainwear Bib Overall	•
100447	180	Flame-Resistant Rain Jacket	•
100783	178	Flame-Resistant Extremes® Arctic Parka	•
100784	179	Flame-Resistant Extremes® Arctic Coat	•
100785	179	Flame-Resistant Extremes® Arctic Biberall	•
100791	186	Flame-Resistant Washed Duck Work Dungaree	•
101017	183	Flame-Resistant Traditional Twill Coverall	•
101028	189	Flame-Resistant Classic Plaid Shirt	•
101029	176	Flame-Resistant Mock Neck Vest	•
101107	197	Women's Flame-Resistant Force Cotton Long-Sleeve T-Shirt	
101153	188	Flame-Resistant Force Cotton Graphic Long-Sleeve T-Shirt	•
101200	195	Flame-Resistant Hard Hat Liner	
101245	192	Flame-Resistant Base Force® Cold Weather Weight Top	•
101246	193	Flame-Resistant Base Force® Cold Weather Weight Bottom	•
101249	199	Women's Flame-Resistant Signature Denim Jean	
101392	196	Flame-Resistant Extremes® Arctic Hood	
101572	190	Flame-Resistant Snap-Front Shirt	•
101575	175	Flame-Resistant Portage Jacket	•
101576	191	Flame-Resistant Force Rugged Flex® Quarter-Zip Fleece	•
101577	191	Flame-Resistant Force Rugged Flex® Hooded Fleece	•
101578	193	Flame-Resistant Fleece Hat	
101579	193	Flame-Resistant Fleece 2-in-1 Hat	
101580	194	Flame-Resistant Fleece Neck Gaiter	
101618	177	Flame-Resistant Duck Traditional Coat / Quilt-Lined	•
101621	177	Flame-Resistant Duck Active Jac / Quilt-Lined	•
101622	176	Flame-Resistant Midweight Canvas Active Jac / Quilt-Lined	•
101623	178	Flame-Resistant Duck Bomber Jacket / Quilt-Lined	•
101625	176	Flame-Resistant Lanyard Access Jacket / Quilt-Lined	•

STYLE NUMBER REFERENCE

Style #	Page #	Flame-Resistant <i>(continued)</i>	Big & Tall
101626	182	Flame-Resistant Duck Bib Overall / Quilt-Lined	•
101627	181	Flame-Resistant Duck Bib Overall / Unlined	•
101628	182	Flame-Resistant Striped Duck Bib Overall / Quilt-Lined	•
101629	200	Women's Flame-Resistant Midweight Canvas Active Jac	
101695	177	Flame-Resistant Striped Duck Traditional Coat / Quilt-Lined	•
101698	188	Flame-Resistant Force Cotton Hybrid Shirt	•
101699	187	Flame-Resistant Striped Force Cotton Long-Sleeve T-Shirt	•
101703	181	Flame-Resistant Striped Duck Bib Overall / Unlined	•
101705	183	Flame-Resistant Striped Coverall	•
101814	183	Flame-Resistant Rugged Flex® Jean – Straight Traditional Fit	•
102015	189	Flame-Resistant Snap Front Plaid Shirt	•
102150	182	Flame-Resistant Deluxe Coverall	•
102179	174	Flame-Resistant Full Swing® Quick Duck® Jacket	•
102182	174	Flame-Resistant Full Swing® Quick Duck® Coat	•
102183	175	Flame-Resistant Quick Duck® Hood	
102459	198	Women's Flame-Resistant Rugged Flex® Twill Shirt New	
102450	200	Women's Flame-Resistant Rugged Flex® Coverall New	
102682	190	Flame-Resistant Full Swing® Quick Duck® Shirt Jac New	•
102685	196	Women's Flame-Resistant Force Cotton Long-Sleeve Crew Neck T-Shirt New	
102686	197	Women's Flame-Resistant Force Cotton Long-Sleeve Henley New	
102687	197	Women's Flame-Resistant Force Cotton Hybrid Shirt New	
102688	198	Women's Flame-Resistant Rugged Flex® Jean – Original-Fit New	
102689	199	Women's Flame-Resistant Rugged Flex® Canvas Pant – Original-Fit New	
102691	175	Flame-Resistant Quick Duck® Bib Overall/Quilt-Lined New	•
102692	174	Flame-Resistant Full Swing® Quick Duck® Lanyard Access Jacket New	•
102694	200	Women's Flame-Resistant Full Swing® Quick Duck® Jacket/Sherpa Lined	
102843	192	Flame-Resistant High-Visibility Force Hybrid Shirt New	•
102905	192	Flame-Resistant High-Visibility Long-Sleeve T-Shirt—Class 3 New	•





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The classic Carhartt look engineered with feedback from the hardest-working men who wear it. Designed to reach, twist, extend and bend until it's the workday that finally breaks. Because at the end of the day, you work too hard to have your gear working against you too.



NEW Full Swing® Briscoe Jacket

102841

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Full Swing® Armstrong Jacket

102359

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Full Swing® Armstrong Active Jac

102360

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Full Swing® Caldwell Jacket

102358

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Full Swing® Cryder Jacket

102207

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NEW Full Swing® Chore Coat

102707

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FULL SWING®

NEW Rugged Flex®
Straight Tapered Jean 102807

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NEW Full Swing®
Relaxed Dungaree Jean 102808

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NEW Full Swing®
Cryder Dungaree 102812

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Flame-Resistant Full Swing®
Quick Duck® Coat 102182

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NEW Flame-Resistant Full Swing®
Quick Duck® Lanyard Access Jacket 102692

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Quick Duck® Shirt Jac 102682

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Full Swing® Quick Duck® Jacket 102694

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THIS PATCH IS YOUR PERMIT INTO THE
RUGGED OUTDOORS





RUGGED OUTDOORS

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NEW Full Swing® Relaxed
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**BEATING
SWEAT,
STINK AND
STAINS
TAKES A
TEAM
EFFORT**

**FASTDRY® + STAIN BREAKER®
ODOR FIGHTING**





NEVER HOT. NEVER COLD.
NEVER DONE



SPEEDS EVAPORATION
TO COOL YOU DOWN.

RETURNS ENERGY
TO THE BODY TO WARM YOU UP.

DRIES FASTER
WITH FASTDRY® + 37.5® TECHNOLOGY

FIGHTS ODORS
BY TRAPPING AND RELEASING
THEM IN THE WASH.

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FORCE EXTREMES™

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Base Force Extremes
Cold Weather Bottom

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Base Force Extremes
Cold Weather Camo Quarter Zip

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Cold Weather Quarter Zip

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Base Force Extremes
Cold Weather Camo Crewneck

102222

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Base Force Extremes
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www.carhartt.com

Carhartt Customer Service 1-800-358-3825

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Force Ridgefield Solid Long-Sleeve Shirt

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Graphic Short-Sleeve T-Shirt

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Force Cotton Delmont
Long-Sleeve T-Shirt

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www.carhartt.com

Carhartt Customer Service 1-800-358-3825

Force Cotton Delmont
Short-Sleeve T-Shirt

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Force Cotton Delmont
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Force Cotton Delmont
Short-Sleeve Henley

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NEW Force Fleece Ball Cap Headband

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FORCE

Force Fleece Neck Gaiter

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Force Lewisville Camo Hat

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Force Helmet-Liner Mask

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Force Lewisville Hat

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Force Swifton Camo Hat

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Force Camo Helmet Liner

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www.carhartt.com

Carhartt Customer Service 1-800-358-3825

Base Force® Cotton
Super-Cold Weather Crewneck

100639

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Base Force® Cotton
Super-Cold Weather Bottom

100640

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Force Color Enhanced Graphic
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Force High-Visibility
Short-Sleeve Class 2 T-Shirt

100495

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FORCE

Force High-Visibility Long-Sleeve Class 3 T-Shirt

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NEW Flame-Resistant High-Visibility Force Hybrid Shirt

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Flame-Resistant Base Force® Cold Weather Weight Bottom

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Flame-Resistant Force Cotton
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Flame-Resistant Force
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Cotton Graphic Long-Sleeve T-Shirt

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Flame-Resistant Force
Rugged Flex® Quarter-Zip Fleece

101576

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FORCE

Flame-Resistant Force
Rugged Flex® Hooded Fleece

101577

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NEW Women's Flame-Resistant Force
Cotton Long-Sleeve Crewneck T-Shirt

102685

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NEW Women's Flame-Resistant
Force Cotton Hybrid Shirt

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Flame-Resistant Double-Layer
Force Balaclava

FRA003

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NEW Women's Flame-Resistant
Force Cotton Long-Sleeve Henley

102686

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LUBBOCK GRAPHIC FILLED FLAG LONG-SLEEVE T-SHIRT

102878-001

- Relaxed Fit
- Flag graphic printed on front chest
- Made in the USA

SPECIAL EDITION



NEW Lubbock Graphic Filled Flag Long-Sleeve T-Shirt

102878

RELAXED FIT 5-ounce, 100% cotton jersey knit · Side-seamed construction minimizes twisting · Tagless neck label · “Filled Flag” graphic printed on front chest · Made in the USA



Style #/Color
102878-412/Navy
102878-001/Black

S	M	L	XL	2XL	3XL	4XL	5XL	
•	•	•	•	•	•	•	•	REGULAR
•	•	•	•	•	•	•	•	TALL

Order deadline is 3/1/17; shipping begins 8/1/17
All orders are considered firm and non-revisable.



Distressed Flag Graphic Cap

102494

65% polyester/35% cotton · Carhartt Force® sweatband fights odors and its FastDry® technology wicks way sweat for comfort · Structured, medium profile cap with pre-curved visor · Adjustable fit with hook-and-loop closure · Sandwich visor · American flag screen print with Carhartt embroidered logo on front · Carhartt logo sewn on back · Logo embroidered on back closure · Made in the USA of US and Imported parts

Style #/Color
102494-029/Shadow

ONE SIZE FITS ALL

Order deadline is 3/1/17; shipping begins 8/1/17
All orders are considered firm and non-revisable.



NEW Lubbock Graphic Distressed Flag Long-Sleeve T-Shirt

102913

RELAXED FIT 5-ounce, 100% cotton jersey knit · Side-seamed construction minimizes twisting · Tagless neck label · “Distressed Flag” graphic printed on front chest · Made in the USA



Style #/Color
102913-412/Navy

S	M	L	XL	2XL	3XL	4XL	5XL	
•	•	•	•	•	•	•	•	REGULAR

Order deadline is 3/1/17; shipping begins 8/1/17
All orders are considered firm and non-revisable.

NEW Flag Patch Acrylic Watch Hat

102915

100% acrylic, stretchable rib-knit fabric · Patch sewn on front · Carhartt label sewn on back
· Made in the USA of US and Imported parts

Style #/Color
102915-412/Navy

ONE SIZE FITS ALL

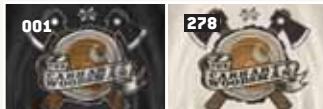
Order deadline is 3/1/17; shipping begins 8/1/17
All orders are considered firm and non-revisable.



NEW Maddock Graphic Woodsman Long-Sleeve T-Shirt

102863

RELAXED FIT 5-ounce, 100% ring-spun cotton jersey knit · Left-chest pocket with printed Carhartt logo · Side-seamed construction minimizes twisting · Tagless neck label · Carhartt label sewn on front hem · “Carhartt Woodsman” graphic printed on back · Imported



Style #/Color
102863-001/Black
102863-278/Oatmeal Heather*

S	M	L	XL	2XL	3XL	4XL	5XL	REGULAR
<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>

*Oatmeal Heather fiber content is 99% cotton/1% polyester.

Order deadline is 3/1/17; shipping begins 8/1/17
All orders are considered firm and non-revisable.



Pocket Detail

Back of Shirt

NEW Woodsman Acrylic Watch Hat

102919

100% acrylic, stretchable rib-knit fabric · Logo embroidered on front · Carhartt label sewn on back · Made in the USA of US and Imported Parts

Style #/Color
102919-074/Coal Heather

ONE SIZE FITS ALL

Order deadline is 3/1/17; shipping begins 8/1/17
All orders are considered firm and non-revisable.



SPECIAL EDITION



NEW Lubbock Graphic H2H Dog Tags Short-Sleeve T-Shirt

102859

RELAXED FIT 5-ounce, 100% cotton jersey knit · Side-seamed construction minimizes twisting · Tagless neck label · “Helmets To Hardhats Dog Tags” graphic printed on front chest · Made in the USA



Style #/Color
102859-001/Black
102859-034/Heather Gray*

S	M	L	XL	2XL	3XL	4XL	5XL	
<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	REGULAR

*Heather Gray fiber content is 90% cotton/10% polyester.

Order deadline is 3/1/17; shipping begins 8/1/17
All orders are considered firm and non-revisable.



NEW H2H Patch Acrylic Watch Hat

102720

100% acrylic, stretchable rib-knit fabric · Patch sewn on front · Carhartt label sewn on back · Made in the USA of US and Imported parts

Style #/Color
102720-001/Black

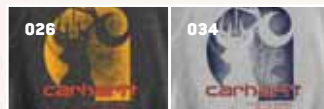
ONE SIZE FITS ALL



NEW Workwear Graphic Time to Earn That Buck Long-Sleeve T-Shirt

102860

ORIGINAL FIT 6.75-ounce, 60% cotton /40% polyester · Left-chest pocket with sewn-on Carhartt label · Side-seamed construction minimizes twisting · Tagless neck label · “Time to Earn That Buck” graphic printed on back · Imported



Style #/Color
102860-026/Carbon Heather
102860-034/Heather Gray*

S	M	L	XL	2XL	3XL	4XL	5XL	
<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	REGULAR

*Heather Gray fiber content is 90% cotton/10% polyester.

Order deadline is 3/1/17; shipping begins 8/1/17
All orders are considered firm and non-revisable.



Back of Shirt

Pocket Detail



QUICK DUCK® SAWTOOTH PARKA

102728-209

- Storm Defender® waterproof breathable protection
- Removeable faux fur trim on hood
- 3M™ Thinsulate™ Featherless Insulation

MADE WITH
3M THINSULATE™
Insulation / Isolant



FEATHERLESS
SANS PLUMES

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NEW PRODUCTS

NEW Insulated
Shoreline Jacket 102702

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NEW Insulated
Shoreline Pant 102717

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NEW Full Swing®
Briscoe Jacket 102841

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NEW Rough Cut Jacket 102703

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NEW Quick Duck®
Sawtooth Parka 102728

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NEW Full Swing®
Chore Coat 102707

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NEW Relaxed-Fit
Holter Jean / Fleece-Lined 102803

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NEW Rugged Flex®
Straight Tapered Jean 102807

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NEW Force Extremes™ Lynnwood
Relaxed Tapered Jean 102952

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NEW PRODUCTS

NEW Full Swing® Relaxed
Straight Jean 102804

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NEW Full Swing® Relaxed
Dungaree Jean 102808

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NEW Full Swing® Cryder
Dungaree 2.0 102812

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NEW Rugged Flex® Rigby
Straight-Fit Pant 102821

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NEW Rugged Flex® Rigby
Double-Front Pant 102802

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NEW Rugged Flex® Rigby
Shirt Jac 102851

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NEW Hubbard Sherpa-Lined
Shirt Jac 102333

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NEW Hubbard Plaid Shirt 102815

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NEW Rugged Flex® Hamilton
Plaid Shirt 102825

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NEW Tilden Long-Sleeve Mock-Neck Quarter-Zip 102837
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NEW Workwear Graphic Carhartt Way Long-Sleeve T-Shirt 102855
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NEW Workwear Graphic Camo Block Logo Long-Sleeve T-Shirt 102858
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NEW Workwear Graphic Opening Season Long-Sleeve T-Shirt 102856
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NEW PRODUCTS

NEW Maddock Graphic
Handmade Long-Sleeve
T-Shirt 102861

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NEW Maddock Graphic
Great Outdoors Long-Sleeve
T-Shirt 102862

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NEW Lubbock Graphic
Filled Flag Long-Sleeve
T-Shirt 102878

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NEW Lubbock Graphic
Distressed Flag
Long-Sleeve T-Shirt 102913

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NEW Workwear Graphic
Time To Earn That Buck
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NEW Maddock Graphic
Woodsmen Long-Sleeve
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NEW Lubbock Graphic H2H Dog
Tags Short-Sleeve T-Shirt 102859

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NEW Force Extremes™
Mock-Neck Half-Zip
Sweatshirt 102831

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NEW Force Extremes™
Beanie 102711

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Ball Cap Headband 102950
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NEW Flag Patch
Acrylic Watch Hat 102915
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NEW Woodsman
Acrylic Watch Hat 102919
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NEW Rexburg Hat 102712
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NEW Montgomery
Reversible Hat 102708
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NEW Croydon Hat 102709
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NEW PRODUCTS

NEW Moore Cap 102716
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NEW Runnels Cap 102713
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NEW Upland Cap 102819
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NEW Upland Quilted Cap 102820
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NEW Flame-Resistant Full Swing® Quick Duck® Lanyard Access Jacket 102692
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NEW Flame-Resistant Quick Duck® Bib Overall/Quilt-Lined 102691
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NEW Flame-Resistant Full Swing® Quick Duck® Shirt Jac 102682
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NEW Flame-Resistant High-Visibility Long-Sleeve T-Shirt – Class 3 102905
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NEW Flame-Resistant High-Visibility Force Hybrid Shirt 102843
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NEW PRODUCTS

NEW Women's Flame-Resistant
Force Cotton Long-Sleeve
Crew Neck T-Shirt 102685

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NEW Women's Flame-Resistant
Force Cotton Long-Sleeve
Henley 102686

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NEW Women's Flame-Resistant
Force Cotton Hybrid Shirt 102687

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NEW Women's Flame-Resistant
Rugged Flex® Twill Shirt 102459

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NEW Women's Flame-Resistant
Rugged Flex® Jean –
Original-Fit 102688

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NEW Women's Flame-Resistant
Rugged Flex® Canvas Pant –
Original-Fit 102689

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NEW Women's Flame-Resistant
Rugged Flex® Coverall 102450

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NEW Women's Flame-Resistant
Full Swing® Quick Duck®
Jacket/Sherpa Lined 102694

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INSULATED SHORELINE JACKET

102702-001

- Storm Defender® waterproof breathable protection
- Rain Defender® durable water repellent
- Insulated for warmth

RAINWEAR

NEW Insulated Shoreline Jacket

102702

7.3-ounce, 100% nylon oxford shell with Storm Defender® waterproof breathable membrane and Rain Defender® durable water repellent · Fully-taped waterproof seams · Nylon taffeta quilted to 100g poly insulation · Attached hood with 2-way volume adjustable drawcord · Heavy-duty two-way center-front zipper with outer and inner storm flaps · Left-chest patch pocket with hook-and-loop closure · Two inside pockets; one with zippered closure and one with hook-and-loop closure · Two lower-front pockets with zipper closures and storm flaps · Inner-sleeve rib-knit storm cuffs · Angled cuff openings · Elastic drawcord hem · Triple-stitched main seams · Back length: Large Regular: 29 inches; Large Tall: 31 inches · Imported

001

Style #/Color
102702-001/Black

S	M	L	XL	2XL	3XL	4XL	5XL	
•	•	•	•	•				REGULAR
		•	•	•				TALL

NEW Insulated Shoreline Pant

102717

7.3-ounce, 100% nylon oxford shell with Storm Defender® waterproof breathable membrane and Rain Defender® durable water repellent · Fully-taped waterproof seams · Nylon taffeta lining quilted to 100g poly insulation · Partial elastic waistband with hook-and-loop side adjusters · Chap-style double-front construction · Double knees with cleanout openings that accommodate knee pads · Zippered hand-warmer pockets with storm flaps · Zippered fly · Ankle-to-knee zippers with double stom flap and inner cuff gaiter · Zippered back pocket · Reinforced-nylon leg-bottom kick panels · Hook-and-loop-adjustable leg openings · Triple-stitched main seams · Inseam: Large Regular: 31 inches; Large Tall: 33 inches · Imported

001

Style #/Color
102717-001/Black

S	M	L	XL	2XL	3XL	4XL	5XL	
•	•	•	•	•				REGULAR
		•	•	•				TALL

Force Extremes™ Shoreline Vortex Jacket

102081

6.3-ounce, 100% nylon shell · 2.5 layer membrane with Storm Defender® waterproof breathable technology and Rain Defender® durable water repellent · FastDry® with 37.5° Technology printed lining dries fast to keep your body at its ideal temperature · Fights odors · Full Swing™ engineered design with Rugged Flex® technology through the shoulder and elbow for improved range of motion · Fully taped waterproof seams · Waterproof zippers throughout · Zippered underarms for ventilation · Zippered chest pocket · Hook and loop adjustable cuffs · 2-way volume adjustable hood with drawcord · Drawcord at hem · Triple-stitched seams · Back length: Large Regular: 28 inches; Large Tall: 30 inches · Imported

001

Style #/Color
102081-001/Black

S	M	L	XL	2XL	3XL	4XL	5XL	
•	•	•	•	•				REGULAR
		•	•	•				TALL



Shoreline Vapor Jacket

101570

4.8-ounce, 100% nylon shell with Storm Defender® 2.5-layer waterproof breathable membrane with Carhartt print and Rain Defender® durable water repellent · Fully taped waterproof seams · Attached hood · Innovative flat-lock hood adjustment · Full-length front zipper with outer and inner storm flaps · Chest pocket with zippered closure covered by a welt · Two lower-front covered slash pockets with zipper closures · Hook-and-loop adjustable cuffs · Triple-stitched main seams · Back length: Large Regular: 30.25 inches; Large Tall: 32.25 inches · Imported



Style #/Color
101570-001/Black
101570-010/Charcoal/Shadow
101570-062/Black/Dark Khaki Digi Camo
101570-998/Dark Blue Digi Camo

S	M	L	XL	2XL	3XL	4XL	5XL	
								REGULAR
								TALL



Shoreline Vapor Pant

101568

4.8-ounce, 100% nylon shell with Storm Defender® 2.5-layer waterproof breathable membrane with Carhartt print and Rain Defender® durable water repellent · Fully taped waterproof seams · Elastic waistband with drawcord and innovative flat-lock adjusters · Right-back pocket with zipper closure · Chap-style double-front construction · Ankle-to-knee leg zippers with storm flaps and gusseted openings · Triple-stitched main seams · Inseam: Large Regular: 31 inches; Large Tall: 33 inches · Imported



Style #/Color
101568-001/Black

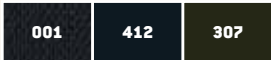
S	M	L	XL	2XL	3XL	4XL	5XL	
								REGULAR
								TALL



Shoreline Jacket

J162

7.3-ounce, 100% nylon oxford shell with Storm Defender® waterproof breathable membrane and Rain Defender® durable water repellent · Fully taped waterproof seams · Polyester mesh lining in body, nylon taffeta lining in sleeves and hood · Snap-on/detachable visored hood with drawcord adjuster · Heavy-duty front zipper with outer and inner storm flaps · Left-chest map pocket with waterproof zipper closure · Two inside pockets with hook-and-loop closures · Two lower-front pockets with zipper closures and storm flaps · Inner-sleeve rib-knit storm cuffs · Angled cuff openings · Elastic drawcord hem · Triple-stitched main seams · Back length: Large Regular: 29 inches; Large Tall: 31 inches · Imported



Style #/Color
J162-001/Black
J162-412/Navy
J162-307/Olive

S	M	L	XL	2XL	3XL	4XL	5XL	
								REGULAR
								TALL



RAINWEAR



Camo Shoreline Jacket

101090

7.3-ounce, camo-printed, 100% nylon oxford shell with Storm Defender® waterproof breathable membrane and Rain Defender® durable water repellent · Fully taped waterproof seams · Polyester mesh lining in body, nylon taffeta lining in sleeves and hood · Snap-on/detachable visored hood with drawcord adjuster · Heavy-duty front zipper with outer and inner storm flaps · Left-chest map pocket with waterproof zipper closure · Two inside pockets with hook-and-loop closures · Two lower-front pockets with zipper closures and storm flaps · Inner-sleeve rib-knit storm cuffs · Angled cuff openings · Elastic drawcord hem · Triple-stitched main seams · Back length: Large Regular: 29 inches; Large Tall: 31 inches · Imported



Style #/Color
101090-977/Realtree Xtra®
101090-914/Realtree Max-5®

S	M	L	XL	2XL	3XL	4XL	5XL	
•	•	•	•	•	•	•	•	REGULAR
•	•	•	•	•	•	•	•	TALL



Shoreline Pant

B216

7.3-ounce, 100% nylon oxford shell with Storm Defender® waterproof breathable membrane and Rain Defender® durable water repellent · Fully taped waterproof seams · Polyester mesh lining, nylon taffeta lining from the knee down · Elastic waistband with hook-and-loop side adjusters · Chap-style double-front construction · Double knees with cleanout openings that accommodate knee pads · Ankle-to-waist, two-way leg zippers with double storm flaps · Reinforced-nylon leg-bottom kick panels · Snap-adjustable leg openings · Triple-stitched main seams · Inseam: Large Regular: 31 inches; Large Tall: 33 inches · Imported



Style #/Color
B216-001/Black

S	M	L	XL	2XL	3XL	4XL	5XL	
•	•	•	•	•	•	•	•	REGULAR
•	•	•	•	•	•	•	•	TALL



Shoreline Bib Overalls

100735

7.3-ounce, 100% nylon oxford shell with Storm Defender® waterproof breathable membrane and Rain Defender® durable water repellent · Fully-taped waterproof seams · Polyester mesh lining; nylon taffeta lining from the knee down · Adjustable front-elastic suspenders · Multi-compartment bib pocket · Zipper fly · Left-leg hammer loop · Two reinforced back pockets; one patch pocket and one with waterproof zipper closure · Chap-style double-front construction · Ankle-to-waist, two-way leg zippers with double storm flaps · Reinforced-nylon leg-bottom kick panels · Snap-adjustable leg openings · Triple-stitched main seams · Inseam: Large Regular: 32 inches; Large Tall: 34 inches · Imported



Style #/Color
100735-001/Black

S	M	L	XL	2XL	3XL	4XL	5XL	
•	•	•	•	•	•	•	•	SHORT
•	•	•	•	•	•	•	•	REGULAR
•	•	•	•	•	•	•	•	TALL

*See pages 201 & 203 for additional sizing information.



Camo Shoreline Bib Overalls

101498

7.3-ounce, camo-printed, 100% nylon oxford shell with Storm Defender® waterproof breathable membrane and Rain Defender® durable water repellent · Fully taped waterproof seams · Polyester mesh lining; nylon taffeta lining from the knee down · Adjustable front-elastic suspenders · Multi-compartment bib pocket · Zipper fly · Left-leg hammer loop · Two reinforced back pockets; one patch pocket and one with waterproof zipper closure · Chap-style double-front construction · Ankle-to-waist, two-way leg zippers with double storm flaps · Reinforced-nylon leg-bottom kick panels · Snap-adjustable leg openings · Triple-stitched main seams · Inseam: Large Regular: 32 inches; Large Tall: 34 inches · Imported



Style #/Color
101498-977/Realtree Xtra®
101498-914/Realtree Max-5®

S	M	L	XL	2XL	3XL	4XL	5XL	
•	•	•	•	•	•	•	•	SHORT
•	•	•	•	•	•	•	•	REGULAR
•	•	•	•	•	•	•	•	TALL

*See pages 201 & 203 for additional sizing information.



Mayne Coat

101076

.35 mm, polyester-backed PVC (polyvinyl chloride) fabric · Waterproof · Electronically welded seams · Reinforced major seams · Attached hood with adjustable drawcord closure · Double-front storm placket with inside and outside snap closures · Two lower-front pockets with hook-and-loop closures · Hook-and-loop adjustable cuffs · Back length: Large Regular: 30.75 inches; Large Tall: 32.75 inches · Imported



Style #/Color
101076-300/Green
101076-701/Yellow

S	M	L	XL	2XL	3XL	4XL	5XL	
•	•	•	•	•	•	•	•	REGULAR
•	•	•	•	•	•	•	•	TALL



Mayne Bib Overalls

101075

.35 mm, polyester-backed PVC (polyvinyl chloride) fabric · Waterproof · Electronically welded seams · Reinforced major seams · Adjustable Carhartt logo suspenders with buckle closure · Snap-adjustable waist and leg openings · Reversible front-to-back design · Inseam: Large Regular: 30 inches; Large Tall: 32 inches · Imported



Style #/Color
101075-300/Green
101075-701/Yellow

S	M	L	XL	2XL	3XL	4XL	5XL	
•	•	•	•	•	•	•	•	REGULAR
•	•	•	•	•	•	•	•	TALL

*See pages 201 & 203 for additional sizing information.



RAINWEAR



Surrey Coat

100100

.50 mm, polyester-backed PVC (polyvinyl chloride) fabric · Waterproof · Electronically welded seams · Reinforced major seams · Snap-detachable hood with adjustable draw-cord closure · Double-front storm placket with inside and outside snap closures · Left-chest pocket with hook-and-loop closure · Two lower-front pockets with hook-and-loop closures · Neoprene inner-sleeve cuffs · Reinforced elbows · Back length: Large Regular: 30.75 inches; Large Tall: 32.75 inches · Imported

300	701	800
-----	-----	-----

Style #/Color
100100-300/Green
100100-701/Yellow
100100-800/Orange

S	M	L	XL	2XL	3XL	4XL	5XL	
•	•	•	•	•	•	•	•	REGULAR
•	•	•	•	•	•	•	•	TALL



Surrey Bib Overalls

100101

.50 mm, polyester-backed PVC (polyvinyl chloride) fabric · Waterproof · Electronically welded seams · Reinforced major seams · Adjustable Carhartt logo suspenders with buckle closure · Inside bib pocket with zipper closure · Snap-adjustable waist and leg openings · Chap-style double-front · Reinforced seat · Inside knee pad pockets with hook-and-loop closures · Adjustable-length inseams with cut-off seams · Inseam: Large Regular: 30 inches; Large Tall: 32 inches · Imported

300	701	800
-----	-----	-----

Style #/Color
100101-300/Green
100101-701/Yellow
100101-800/Orange

S	M	L	XL	2XL	3XL	4XL	5XL	
•	•	•	•	•	•	•	•	REGULAR
•	•	•	•	•	•	•	•	TALL

*See pages 201 & 203 for additional sizing information.



ROUGH CUT JACKET

102703-022

- Rain Defender® durable water repellent
- Wind Fighter® technology tames the wind
- Rugged Flex® durable stretch technology for ease of movement

OUTERWEAR



NEW Full Swing® Briscoe Jacket

102841

4.5-ounce, 100% nylon Carstrong® shell fabric, as strong as sandstone duck, thanks to Carstrong® fabric · Rain Defender® durable water repellent · FastDry® with 37.5® Technology mesh lining makes this our fastest-drying lining · Fights odors · Specially designed back vent for additional breathability · Mighty Back™ bi-swing between shoulders for instant recovery · Flex Elbow™ for less restriction · Side seam panel that extends through underarm for ease of movement · Two upper map pockets with zippered closure · One interior pocket · Hook-and-loop adjustable cuffs · Triple-stitched main seams · Back length: Large Regular: 27.5 inches; Large Tall: 29.5 inches · Imported

001

029

Style #/Color
102841-001/Black
102841-029/Shadow

S	M	L	XL	2XL	3XL	4XL	5XL
•	•	•	•	•	•	•	•
•	•	•	•	•	•	•	•

REGULAR

TALL

NEW Rough Cut Jacket

102703

9.4-ounce, 90% nylon/10% spandex, bonded to 100% poly grid textured fleece · Rugged Flex® durable stretch technology for ease of movement · Rain Defender® durable water repellent · Wind Fighter® technology tames the wind · Left-chest map pocket · Right-chest patch pocket with pen stall · Two lower-front pockets with zipper closure · Additional zippered storage pocket on upper-left sleeve · Hook-and-loop adjustable cuffs · Mock neck collar · Adjustable drawcord bottom hem · Easy-grip zipper pulls · Drop tail · Back length: Large Regular: 29.5 inches; Large Tall: 31.5 inches · Imported

001

022

412

909

Style #/Color
102703-001/Black/Shadow lining/Carhartt Burgundy accents
102703-022/Charcoal/Shadow lining/Tree Frog accents
102703-412/Navy/Black lining/Charcoal accents
102703-909/Dark Coffee/Black lining/Peppercorn accents

S	M	L	XL	2XL	3XL	4XL	5XL
•	•	•	•	•	•	•	•
•	•	•	•	•	•	•	•

REGULAR

TALL



Denwood Vest

102219

9.4-ounce, 90% nylon/10% spandex, bonded to 100% poly grid textured fleece · Rugged Flex® durable stretch technology for ease of movement · Rain Defender® durable water repellent · Wind Fighter™ technology tames the wind · Left-chest map pocket · Two-lower front pockets with zipper closure · Mock neck collar · Center-front zipper with chin protector · Adjustable drawcord bottom hem · Easy-grip zipper pulls · Drop tail · Back length: Large Regular: 29 inches; Large Tall: 31 inches · Imported

001

022

Style #/Color
102219-001/Black
102219-022/Charcoal

S	M	L	XL	2XL	3XL	4XL	5XL
•	•	•	•	•	•	•	•
•	•	•	•	•	•	•	•

REGULAR

TALL



OUTERWEAR

Workman Jacket

101742

7.3-ounce, 100% poly fleece · Polartec® abrasion resistant fleece · Rain Defender® durable water repellent · Rugged Flex® durable stretch technology for ease of movement · Wind resistant · Mock-neck collar · Center front storm flap with chin protector · Left-chest map pocket · Two lower front pockets with zipper closures · Back length: Large Regular: 28 inches; Large Tall: 30 inches · Imported

001	316
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Style #/Color
101742-001/Black
101742-316/Moss

S	M	L	XL	2XL	3XL	4XL	5XL	
•	•	•	•	•	•	•	•	REGULAR
•	•	•	•	•	•	•	•	TALL



Crowley Jacket

102199

13.9-ounce, 90% nylon/10% spandex with 100% polyester backing · Rain Defender® durable water repellent · Wind Fighter™ technology tames the wind · Rugged Flex® technology for ease of movement · Mock-neck collar · Center-front zipper with chin protector · Left-chest pocket · Two lower-front pockets with zipper closures · Large interior document pocket · Hook-and-loop adjustable cuffs · Adjustable drawcord bottom hem · Drop tail · Triple-stitched main seams · Back Length: Large Regular: 29 inches; Large Tall: 31 inches · Imported

001	022	412	316
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Style #/Color
102199-001/Black
102199-022/Charcoal
102199-412/Navy
102199-316/Moss

S	M	L	XL	2XL	3XL	4XL	5XL	
•	•	•	•	•	•	•	•	REGULAR
•	•	•	•	•	•	•	•	TALL



Gilliam Jacket

102208

1.75-ounce, 100% nylon Cordura® shell · Rain Defender® durable water repellent · Nylon lining quilted to 100g polyester insulation · Mock-neck collar · Left-chest map pocket · Two lower-front pockets · Two inside pockets; one with zipper closure and one with hook-and-loop closure · Lower pockets have hidden snap closure · Hook-and-loop adjustable cuffs · Drawcord adjustable hem · Triple-stitched main seams · Drop tail · Back length: Large Regular: 29 inches; Large Tall: 31 inches · Imported

001	476	233	220
			NEW

Style #/Color
102208-001/Black/Shadow lining/Carhartt Burgundy accents
102208-476/Dark Blue/Shadow lining/Blaze Orange accents
102208-233/Peppercorn/Shadow lining/Black accents
102208-220/Sequoia/Shadow lining/Black accents

S	M	L	XL	2XL	3XL	4XL	5XL	
•	•	•	•	•	•	•	•	REGULAR
•	•	•	•	•	•	•	•	TALL



OUTERWEAR



Gilliam Vest

102286

1.75-ounce, 100% nylon Cordura® shell · Rain Defender® durable water repellent · Nylon lining quilted to 100g polyester insulation · Mock-neck collar · Left-chest map pocket · Two lower-front pockets · Two inside pockets; one with zipper closure and one with hook-and-loop closure · Lower pockets have hidden snap closure · Drawcord adjustable hem · Triple-stitched main seams · Drop tail · Back length: Large Regular: 28 inches; Large Tall: 30 inches · Imported

001

316

Style #/Color
102286-001/Black
102286-316/Moss

S	M	L	XL	2XL	3XL	4XL	5XL	
•	•	•	•	•	•	•	•	REGULAR
•	•	•	•	•	•	•	•	TALL



Woodsville Jacket

101740

Reversible garment · Nylon Side: 1.75-ounce, 100% nylon Cordura® quilted shell with Rain Defender® durable water repellent · 60g poly insulation · Left-chest pocket with zipper closure · Lower pockets · Fleece Side: 3.9-ounce, 100% poly micro-fleece in solid or camouflage pattern · Two chest pockets with snaps and flap closures · Two large lower-front pockets · Drop-tail hem with drawcord adjuster · Elastic cuff · Triple-stitched main seams · Back length: Large Regular: 28.5 inches; Large Tall: 30.5 inches · Imported

820

001

234

312

267

Style #/Color
101740-820/Blaze Orange/Realtree Xtra® lining
101740-001/Black/Realtree Xtra® lining
101740-267/Driftwood/Realtree Max-5® lining

S	M	L	XL	2XL	3XL	4XL	5XL	
•	•	•	•	•	•	•	•	REGULAR
•	•	•	•	•	•	•	•	TALL



Rockford Jacket

100247

4.25-ounce 100% nylon oxford with Rain Defender® durable water repellent · Polyester mesh lining in body, taffeta lining in sleeves · Attached hood with drawcord adjuster · Two chest pockets with flaps and snap closure · Left-chest pocket · Two lower-front pockets · Inside pocket with hook-and-loop closure · Snap-adjustable cuffs · Drawcord adjustable hem · Triple-stitched main seams · Back length: Large Regular: 30.25 inches; Large Tall: 32.25 inches · Imported

001

308

Style #/Color
100247-001/Black
100247-308/Breen

S	M	L	XL	2XL	3XL	4XL	5XL	6XL	
•	•	•	•	•	•	•	•	•	REGULAR
•	•	•	•	•	•	•	•	•	TALL



NEW Quick Duck® Sawtooth Parka

102728

10-ounce, 60% cotton/40% polyester canvas with Storm Defender® waterproof-breathable membrane and Rain Defender® durable water repellent · Fully-taped waterproof seams · 30% lighter but ounce for ounce as durable as sandstone · 3M™ Thinsulate™ featherless insulation with nylon ripstop lining · Attached hood with low-profile drawcord adjuster and hook-and-loop volume adjustment tab on back · Removeable faux fur trim on hood · Full length 2-way center front zipper with inner and outer storm flaps with snap closure · Two upper-chest pockets with flap closure · Two zippered hand-warmer pockets · Two lower-front pockets with snap closure · Two inside pockets; one with zipper closure and one with hook-and-loop closure · Angled cuff openings with interior storm cuff and hook-and-loop adjuster · Interior drawcord adjustable waist · Triple-stitched main seams · Back length: Large Regular: 34 inches; Large Tall: 36 inches · Imported

001	209
-----	-----

Style #/Color
102728-001/Black
102728-209/Dark Canyon Brown

S	M	L	XL	2XL	3XL	4XL	5XL	
•	•	•	•	•	•	•	•	REGULAR
•	•	•	•	•	•	•	•	TALL



Full Swing® Cryder Jacket

102207

8.25-ounce, 59% cotton/39% polyester/2% spandex Quick Duck® with Rain Defender® durable water repellent · 30% lighter but ounce-for-ounce as durable as sandstone · Rugged Flex® durable stretch technology for ease of movement · Mighty Back™ bi-swing between shoulders for instant recovery · Flex Elbow™ for less restriction · Freedom Gusset™ under arm · Mock neck collar with zip-through zipper and detachable hood · Two zippered chest pockets · Two lower-hand pockets with hidden snap closure · Internal rib knit storm cuffs with ergonomic-shaped sleeve hem · 80g 3M™ insulation · Two-way center front zipper with interior storm flaps · Adjustable drawcord bottom hem · Drop tail · Triple-stitched main seams · Back length: Large Regular: 29.5 inches; Large Tall: 31.5 inches · Imported

029	908
-----	-----

Style #/Color
102207-029/Shadow
102207-908/Canyon Brown

S	M	L	XL	2XL	3XL	4XL	5XL	
•	•	•	•	•	•	•	•	REGULAR
•	•	•	•	•	•	•	•	TALL



Quick Duck® 3-in-1 Rockwall Jacket

102197

3-in-1 Jacket Shell: 8.5-ounce, 60% cotton/40% polyester canvas with Rain Defender® durable water repellent · 30% lighter but ounce-for-ounce as durable as sandstone · Mesh lining through the body · Taffeta lining in sleeves · Two-way center-front zipper with interior storm flap · Attached hood · Two chest pockets with flaps and snap closure · Two large lower-front zipper pockets · Two inside pockets · Hook-and-loop adjustable ergonomic-shaped sleeve hem · Drop tail · Bi-swing back · Shell back length: Large Regular 31 inches; Large Tall 33 inches · Imported

Zip-out Liner: 100% polyester fleece · Two 100% Carstrong® lower-pockets with fleece lining · Zippered map pocket on chest · Zip-through mock neck · Adjustable drawcord bottom hem · Two interior pockets · Fleece liner back length: Large Regular: 28.5 inches; Large Tall: 30.5 inches · Imported

001	909
-----	-----

Style #/Color
102197-001/Black/Shadow fleece lining
102197-909/Dark Coffee/Black fleece lining

S	M	L	XL	2XL	3XL	4XL	5XL	
•	•	•	•	•	•	•	•	REGULAR
•	•	•	•	•	•	•	•	TALL



Fleece Liner

OUTERWEAR



Quick Duck® Jefferson Traditional Jacket

101492

8.5-ounce, 60% cotton/40% polyester canvas with Rain Defender® durable water repellent · 30% lighter but ounce-for-ounce as durable as sandstone · Nylon lining quilted to 80g 3M™ Thinsulate™ Insulation in the body and sleeves · Two-way, center-front zipper with inner storm flap · Mock-neck collar with zip-through zipper · Two chest pockets with flaps and snap closures · Two large lower-front pockets · Two inside pockets; one with zipper closure and one with hook-and-loop closure · Pleated elbows · Internal rib knit storm cuffs with ergonomic shaped sleeve hem · Adjustable hem opening · Drop tail · Pleated bi-swing back · Triple-stitched main seams · Back length: Large Regular: 30 inches; Large Tall: 32 inches · Imported

MADE WITH
3M THINSULATE™
Insulation

001	908	022	412
			NEW

Style #/Color
101492-001/Black
101492-908/Canyon Brown
101492-022/Charcoal
101492-412/Navy

S	M	L	XL	2XL	3XL	4XL	5XL	
•	•	•	•	•	•	•	•	REGULAR
•	•	•	•	•	•	•	•	TALL



Quick Duck® Jefferson Active Jac

101493

8.5-ounce, 60% cotton/40% polyester canvas with Rain Defender® durable water repellent · 30% lighter but ounce-for-ounce as durable as sandstone · Nylon lining quilted to 80g 3M™ Thinsulate™ Insulation in the body, sleeves and hood · Attached hood with drawcord closure · Interior left-chest map pocket with zipper closure · Two inside pockets; one with zipper closure and one with hook-and-loop closure · Two large lower-front pockets · Rib-knit cuffs and waistband · Triple-stitched main seams · Back length: Large Regular: 28.5 inches; Large Tall: 30.5 inches · Imported

MADE WITH
3M THINSULATE™
Insulation

001	908	307
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Style #/Color
101493-001/Black
101493-908/Canyon Brown
101493-307/Olive

S	M	L	XL	2XL	3XL	4XL	5XL	
•	•	•	•	•	•	•	•	REGULAR
•	•	•	•	•	•	•	•	TALL

3M and Thinsulate are trademarks of 3M.



Quick Duck® Livingston Jacket

101441

8.5-ounce, 60% cotton/40% polyester canvas with Rain Defender® durable water repellent · 30% lighter but ounce-for-ounce as durable as sandstone · Fleece lining over 80g 3M™ Thinsulate™ Insulation in body; nylon taffeta quilted to 80g 3M™ Thinsulate™ Insulation in sleeves · Full-length center front zipper with inside storm flap · Snap-on/detachable hood with drawcord adjuster · Two large lower-front pockets · Two inside pockets; one with zipper closure and one with hook-and-loop closure · Exterior left-chest pocket with zipper closure · Pleated elbows · Snap-adjustable cuffs · Drop tail · Pleated bi-swing back · Triple-stitched main seams · Back length: Large Regular: 29 inches; Large Tall: 31 inches · Imported

MADE WITH
3M THINSULATE™
Insulation

001	909	022
-----	-----	-----

Style #/Color
101441-001/Black
101441-909/Dark Coffee
101441-022/Charcoal

S	M	L	XL	2XL	3XL	4XL	5XL	
•	•	•	•	•	•	•	•	REGULAR
•	•	•	•	•	•	•	•	TALL

Quick Duck® Pineville Jacket

100724

11.5-ounce, 59% cotton/39% polyester/2% spandex Quick Duck® canvas bonded to fleece interior with Rain Defender® durable water repellent · Mock-neck collar with zip-through zipper · Left-chest map pocket with zipper closure · Hook and loop adjustable cuffs · Two lower-front pockets with zipper closures · Adjustable drawcord waist · Drop tail · Triple stitched main seams · Back Length: Large Regular: 29 inches; Large Tall: 31 inches · Imported

001	909
-----	-----

Style #/Color
100724-001/Black
100724-909/Dark Coffee

S	M	L	XL	2XL	3XL	4XL	5XL	
●	●	●	●	●	●	●	●	REGULAR
■	■	■	■	■	■	■	■	TALL



Quick Duck® Jefferson Vest

101494

8.5-ounce, 60% cotton/40% polyester canvas with Rain Defender® durable water repellent · 30% lighter but ounce-for-ounce as durable as sandstone · Nylon lining quilted to 80g 3M™ Thinsulate™ Insulation · Two way center front zipper with inner storm flap · Mock-neck collar with zip-through zipper · Two large lower-front pockets · Two inside pockets; one with zipper closure and one with hook-and-loop closure · Left-chest pocket · Adjustable hem opening · Drop tail · Triple-stitched main seams · Back length: Large Regular: 28.5 inches; Large Tall: 30.5 inches · Imported

001	908	022
-----	-----	-----

Style #/Color
101494-001/Black
101494-908/Canyon Brown
101494-022/Charcoal

S	M	L	XL	2XL	3XL	4XL	5XL	
●	●	●	●	●	●	●	●	REGULAR
■	■	■	■	■	■	■	■	TALL

MADE WITH:
3M™ THINSULATE™
Insulation



Twill Work Jacket

J293

8.5-ounce, 65% polyester/35% cotton twill · Wrinkle-resistant fabric with Stain Breaker® technology that releases stains · Midweight-quilt lining in body, nylon lining in sleeves · Spread collar · Inside pocket · Two lower-front pockets · Snap-adjustable cuffs · Pleated bi-swing back · Triple-stitched main seams · Back Length: Large Regular: 28 inches; Large Tall: 30 inches · Imported

BLK	NVY	DKG
-----	-----	-----

Style #/Color
J293-BLK/Black
J293-NVY/Navy
J293-DKG/Dark Gray

S	M	L	XL	2XL	3XL	4XL	5XL	6XL	
●	●	●	●	●	●	●	●	●	REGULAR
■	■	■	■	■	■	■	■	■	TALL



OUTERWEAR

NEW Full Swing® Chore Coat

102707



Style #/Color
102707-001/Black
102707-211/Carhartt Brown

S	M	L	XL	2XL	3XL	4XL	5XL	
•	•	•	•	•	•	•	•	REGULAR
•	•	•	•	•	•	•	•	TALL

Duck Chore Coat

C001



Style #/Color
C001-BRN/Carhartt Brown
C001-BLK/Black

S	M	L	XL	2XL	3XL	4XL	5XL	6XL	
•	•	•	•	•	•	•	•	•	REGULAR
•	•	•	•	•	•	•	•	•	TALL

Duck Traditional Coat

C003



Style #/Color
C003-BLK/Black
C003-BRN/Carhartt Brown
C003-DNY/Dark Navy

S	M	L	XL	2XL	3XL	4XL	5XL	6XL	
•	•	•	•	•	•	•	•	•	REGULAR
•	•	•	•	•	•	•	•	•	TALL

Duck Detroit Jacket

J001

12-ounce, firm-hand, 100% ring-spun cotton duck · Blanket lining in body, quilted-nylon lining in sleeves · Corduroy-trimmed collar with under-collar snaps for optional hood · Left-chest pocket with zipper closure · Inside pocket · Two lower-front pockets · Snap-adjustable cuffs and waist · Pleated bi-swing back enhances movement · Triple-stitched main seams · Back length: Large Regular: 26.25 inches; Large Tall: 28.25 inches · Made in the USA of US and Imported parts



Style #/Color
J001-BLK/Black
J001-BRN/Carhartt Brown

S	M	L	XL	2XL	3XL	4XL	5XL	6XL	
•	•	•	•	•	•	•	•	•	REGULAR
•	•	•	•	•	•	•	•	•	TALL



Duck Traditional Jacket

J002

12-ounce, firm-hand 100% ring-spun cotton duck · Nylon lining quilted to arctic-weight-polyester insulation · Corduroy-trimmed collar with under-collar snaps for optional hood · Brass center-front zipper plus storm flap with hook-and-loop closure · Two large lower-front pockets · Two inside pockets · Pleated elbows · Inner-sleeve, rib-knit storm cuffs · Split-back construction · Pleated bi-swing back · Triple-stitched main seams · Back length: Large Regular: 27 inches; Large Tall: 29 inches · Imported



Style #/Color
J002-BLK/Black
J002-BRN/Carhartt Brown

S	M	L	XL	2XL	3XL	4XL	5XL	6XL	
•	•	•	•	•	•	•	•	•	REGULAR
•	•	•	•	•	•	•	•	•	TALL



Quilted-Flannel-Lined Duck Active Jac

J140

12-ounce, firm-hand, 100% ring-spun cotton duck · Quilted-flannel lining in body, quilted-nylon lining in sleeves · Attached quilted-flannel-lined hood with drawcord closure · Two inside pockets · Two large lower-front pockets · Rib-knit cuffs and waistband · Triple-stitched main seams · Back length: Large Regular: 29 inches; Large Tall: 31 inches · Made in the USA of US and Imported parts



Style #/Color
J140-BLK/Black
J140-BRN/Carhartt Brown
J140-GVL/Gravel
J140-DNY/Dark Navy
J140-RED/Red
J140-BLZ/Blaze Orange

S	M	L	XL	2XL	3XL	4XL	5XL	6XL	
•	•	•	•	•	•	•	•	•	REGULAR
•	•	•	•	•	•	•	•	•	TALL

S	M	L	XL	2XL	3XL	4XL	5XL	6XL	
•	•	•	•	•	•	•	•	•	REGULAR
•	•	•	•	•	•	•	•	•	TALL



OUTERWEAR



Thermal-Lined Duck Active Jac

J131

12-ounce, firm-hand, 100% ring-spun cotton duck · Polyester thermal lining · Attached thermal-lined hood with drawcord closure · Two inside pockets · Two large lower-front pockets · Rib-knit cuffs and waistband · Triple-stitched main seams · Back length: Large Regular: 29 inches; Large Tall: 31 inches · Made in the USA



Style #/Color
J131-BRN/Carhartt Brown
J131-BLK/Black

J131DNY/Dark Navy

S	M	L	XL	2XL	3XL	4XL	5XL	6XL	
•	•	•	•	•	•	•	•	•	REGULAR
•	•	•	•	•	•	•	•	•	TALL

S	M	L	XL	2XL	3XL	4XL	5XL	6XL	
•	•	•	•	•	•	•	•	•	REGULAR
•	•	•	•	•	•	•	•	•	TALL

Duck Vest

V01

12-ounce, firm-hand, 100% ring-spun cotton duck · Nylon lining quilted to arctic-weight-polyester insulation · Brass center-front zipper with inside storm flap · Inside pocket with hook-and-loop closure · Two large lower-front pockets · Drop tail · Triple stitched main seams · Back length: Large Regular: 28 inches; Large Tall: 30 inches · Imported



Style #/Color
V01-BLK/Black
V01-BRN/Carhartt Brown

S	M	L	XL	2XL	3XL	4XL	5XL	6XL	
•	•	•	•	•	•	•	•	•	REGULAR
•	•	•	•	•	•	•	•	•	TALL



Full Swing® Armstrong Jacket

102359

12- ounce, 100% cotton sandstone duck · Mighty Back™ bi-swing between shoulders for instant recovery · Flex Elbow™ for less restriction · Freedom Gusset™ under the arms · Rugged Flex® stretch sherpa lining in upper body and fleece lining in lower body · Corduroy-trimmed collar with under-collar snaps for optional hood · Inside storm flap · Left-chest pocket with zipper · Two lower-front pockets · Internal rib-knit storm cuffs with ergonomic shaped sleeve hem · Inside pocket with hook-and-loop closure and zipper · Bottom hem bungee · Triple-stitched main seams · Back length: Large Regular: 29.5 inches; Large Tall: 31.5 inches · Imported



Style #/Color
102359-001/Black
102359-316/Moss

S	M	L	XL	2XL	3XL	4XL	5XL	
•	•	•	•	•	•	•	•	REGULAR
•	•	•	•	•	•	•	•	TALL

Full Swing® Armstrong Active Jac

102360

12-ounce, 100% cotton sandstone duck · Mighty Back™ bi-swing between shoulders for instant recovery · Flex Elbow™ for less restriction · Freedom Gusset™ under the arms · Rugged Flex® stretch sherpa lining in upper body and fleece lining in lower body · Attached, fleece-lined hood with adjustable drawcord closure · Left-chest pocket with zipper · Two lower-front pockets · Internal rib-knit storm cuffs with ergonomic shaped sleeve hem · Inside pocket with hook-and-loop closure and zipper · Rib-knit waistband · Triple-stitched main seams · Back length: Large Regular: 28 inches; Large Tall: 30 inches · Imported

001

201

Style #/Color

102360-001/Black

102360-201/Dark Brown

S	M	L	XL	2XL	3XL	4XL	5XL	
•	•	•	•	•	•	•	•	REGULAR
•	•	•	•	•	•	•	•	TALL



Full Swing® Caldwell Jacket

102358

10-ounce stretch sandstone, 98% cotton/2% spandex · Nylon taffeta quilted to 80g 3M™ Thinsulate™ insulation · Mighty Back™ bi-swing between shoulders for instant recovery · Flex Elbow™ for less restriction · Freedom Gusset™ under the arms · Carstrong® durable reinforced cuff and hem · Interior and exterior storm flaps · Center-front snap closure · Corduroy collar · Left-chest pocket with zipper · Two lower-front pockets · Internal rib-knit storm cuffs · Drop-tail hem · Bottom hem bungee · Detachable hood · Triple-stitched main seams · Back length: Large Regular: 28.5 inches; Large Tall: 30.5 inches · Imported

029

211

Style #/Color

102358-029/Shadow

102358-211/Carhartt Brown

S	M	L	XL	2XL	3XL	4XL	5XL	
•	•	•	•	•	•	•	•	REGULAR
•	•	•	•	•	•	•	•	TALL

MADE WITH
3M THINSULATE™
Insulation / Rebound



Sandstone Traditional Coat

C26

12-ounce, 100% cotton sandstone duck · Nylon lining quilted to arctic-weight-polyester insulation · Corduroy-trimmed collar with under-collar snaps for optional hood · Two-way brass center front zipper plus storm flap with hook-and-loop closure · Two chest pockets with flap and hook-and-loop closure · Two inside pockets · Two large lower-front pockets · Pleated elbows · Inner-sleeve, rib-knit storm cuffs · Split-back construction · Pleated bi-swing back enhances movement · Triple-stitched main seams · Back length: Large Regular: 30.5 inches; Large Tall: 32.5 inches · Imported

BLK

MOS

211

DKB

MDT

GVL

Style #/Color

C26-BLK/Black

C26-MOS/Moss

C26-211/Carhartt Brown

C26-DKB/Dark Brown

C26-MDT/Midnight

C26-GVL/Gravel

S	M	L	XL	2XL	3XL	4XL	5XL	
•	•	•	•	•	•	•	•	REGULAR
•	•	•	•	•	•	•	•	TALL



OUTERWEAR



Ridge Coat

C61

12-ounce, 100% cotton sandstone duck · Sherpa lining in body, quilted-nylon lining in sleeves · Contrasting-color collar with under-collar snaps for optional hood · Left-chest pocket with zipper closure · Two lower-front pockets · Two inside pockets · Pleated elbows · Inner-sleeve, rib-knit storm cuffs · Split-back construction · Pleated bi-swing back · Triple-stitched main seams · Back length: Large Regular: 32.5 inches; Large Tall: 34.5 inches · Imported



Style #/Color
C61-DKB/Dark Brown
C61-BLK/Black
C61-FRB/Frontier Brown
C61-GVL/Gravel

S	M	L	XL	2XL	3XL	4XL	5XL	6XL	
•	•	•	•	•	•	•	•	•	REGULAR
•	•	•	•	•	•	•	•	•	TALL



Canyon Coat

101683

12-ounce, 100% cotton sandstone duck · Brushed polyester quilted to mid-weight polyester lining in body; quilted-nylon lining in sleeves · Two way center front zipper with inner and outer storm flap and snap closure · Corduroy trimmed collar with under collar snaps for optional hood · Two chest pockets and left-chest map pocket · Two interior pockets · Two large lower-front double pockets with top entry and side hand warmer entry · Split at side seams with snap closure · Drawcord adjustable waist · Inner sleeve rib-knit storm cuffs, Carstrong™ reinforced cuffs · Triple-stitched main seams · Back length: Large Regular: 33 inches; Large Tall: 35 inches · Imported



Style #/Color
101683-903/Frontier Brown
101683-001/Black

S	M	L	XL	2XL	3XL	4XL	5XL	
•	•	•	•	•	•	•	•	REGULAR
•	•	•	•	•	•	•	•	TALL



Quilted-Flannel-Lined Sandstone Active Jac

J130

12-ounce, 100% cotton sandstone duck · Quilted-flannel lining in body, quilted-nylon lining in sleeves · Attached quilted-flannel lined hood with drawcord closure · Two inside pockets · Two large lower-front pockets · Rib-knit cuffs and waistband · Triple-stitched main seams · Back length: Large Regular: 28 inches; Large Tall: 30 inches · Imported



Style #/Color
J130-211/Carhartt Brown
J130-BLK/Black
J130-MDT/Midnight
J130-DKB/Dark Brown
J130-MOS/Moss
J130-GVL/Gravel
J130-FRB/Frontier Brown

S	M	L	XL	2XL	3XL	4XL	5XL	6XL	
•	•	•	•	•	•	•	•	•	REGULAR
•	•	•	•	•	•	•	•	•	TALL

Sierra Jacket

J141

12-ounce, 100% cotton sandstone duck · Sherpa lining in body, quilted-nylon lining in sleeves · Attached sherpa-lined hood with drawcord closure · Left-chest pocket with zipper closure · Two inside pockets · Two lower-front pockets · Pleated elbows · Inner-sleeve, rib-knit storm cuffs · Split-back construction · Pleated bi-swing back · Back length: Large Regular: 28 inches; Large Tall: 30 inches · Imported

DKB	BLK	211	029	LBR	MOS
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Style #/Color

- J141-DKB/Dark Brown
- J141-BLK/Black
- J141-211/Carhartt Brown
- J141-029/Shadow/Black accents
- J141-LBR/Light Brown
- J141-MOS/Moss/Black accents

S	M	L	XL	2XL	3XL	4XL	5XL	6XL	
●	●	●	●	●	●	●	●	●	REGULAR
●	●	●	●	●	●	●	●	●	TALL



Bartlett Jacket

102285

12-ounce, 100% cotton sandstone duck · Sherpa lining in body, quilted-nylon lining in sleeves · Polyester twill-trimmed cuffs · Attached hood with adjustable drawcord closure · Center front zipper with inner and outer storm flap and snap closure · Two inside pockets · Two chest pockets with snap and flap closure · Two lower front pockets · Pleated elbows · Inner-sleeve rib knit storm cuffs · Pleated bi-swing back · Drop tail · Adjustable drawcord bottom hem · Triple-stitched main seams · Back length: Large Regular: 29 inches; Large Tall: 31 inches · Imported

903	001	316	039
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Style #/Color

- 102285-903/Frontier Brown
- 102285-001/Black
- 102285-316/Moss
- 102285-039/Gravel

S	M	L	XL	2XL	3XL	4XL	5XL	
●	●	●	●	●	●	●	●	REGULAR
●	●	●	●	●	●	●	●	TALL



Berwick Jacket

101230

12-ounce, 100% cotton sandstone duck · Fleece lining in body; nylon taffeta in sleeves · Full-length center front zipper · Storm flap with snap closure · Self-collar with under-collar snaps for optional hood · Two large lower-front pockets · Two inside pockets; one with zipper closure and one with hook-and-loop closure · Two chest pockets with flap and snap closure · Carstrong® reinforced, snap-adjustable cuffs · Self-fabric reinforced drop tail · Pleated bi-swing back · Triple-stitched main seams · Metal rivets at vital stress points · Back length: Large Regular: 28.5 inches; Large Tall: 30.5 inches · Imported

001	211
-----	-----

Style #/Color

- 101230-001/Black
- 101230-211/Carhartt Brown

S	M	L	XL	2XL	3XL	4XL	5XL	
●	●	●	●	●	●	●	●	REGULAR
●	●	●	●	●	●	●	●	TALL



OUTERWEAR



Bankston Jacket

101228

12-ounce, 100% cotton sandstone duck · Quilted-flannel lining in body, quilted-nylon lining in sleeves · Corduroy-trimmed collar with under-collar snaps for optional hood · Two inside pockets · Two lower-front pockets · Left-chest pocket · Pleated elbows · Triple-stitched main seams · Back length: Large Regular: 28 inches; Large Tall: 30 inches · Imported

201	001	235	403
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Style #/Color

101228-201/Dark Brown

101228-001/Black

101228-235/Light Brown

101228-403/Midnight

S	M	L	XL	2XL	3XL	4XL	5XL	
•	•	•	•	•	•	•	•	REGULAR
•	•	•	•	•	•	•	•	TALL



Sandstone Detroit Jacket

J97

12-ounce, 100% cotton sandstone duck · Blanket lining in body, quilted-nylon lining in sleeves · Contrasting-color collar · Left-chest pocket with zipper closure · Two lower-front pockets · Inside pocket · Snap-adjustable cuffs and waist · Pleated bi-swing back · Triple-stitched main seams · Back length: Large Regular: 25.5 inches; Large Tall: 27.5 inches · Imported

GVL	DKB	BLK
-----	-----	-----

Style #/Color

J97-GVL/Gravel

J97-DKB/Dark Brown

J97-BLK/Black

S	M	L	XL	2XL	3XL	4XL	5XL	6XL	
•	•	•	•	•	•	•	•	•	REGULAR
•	•	•	•	•	•	•	•	•	TALL



Knoxville Vest

101687

12-ounce, 100% sandstone duck · Fleece lining in body and hood · Attached hood with drawcord adjustment · Two inside pockets · Left chest map pocket · Two lower front pockets · Drop tail hem · Triple-stitched main seams · Back length: Large Regular: 27.25 inches; Large Tall: 29.25 inches · Imported

001	029	201
-----	-----	-----

Style #/Color

101687-001/Black

101687-029/Shadow/Black accents

101687-201/Dark Brown

S	M	L	XL	2XL	3XL	4XL	5XL	
•	•	•	•	•	•	•	•	REGULAR
•	•	•	•	•	•	•	•	TALL

Sandstone Vest

V02

12-ounce, 100% cotton sandstone duck · Nylon lining quilted to arctic-weight-polyester insulation · Brass center-front zipper with inside storm flap · Inside pocket with hook-and-loop closure · Two large lower-front pockets · Drop tail · Triple stitched main seams · Back length: Large Regular: 27.25 inches; Large Tall: 29.25 inches · Imported

DKB	MDT	211	029
-----	-----	-----	-----

Style #/Color
V02-DKB/Dark Brown
V02-MDT/Midnight
V02-211/Carhartt Brown
V02-029/Shadow

S	M	L	XL	2XL	3XL	4XL	5XL	6XL	
●	●	●	●	●	●	●	●	●	REGULAR
●	●	●	●	●	●	●	●	●	TALL



Rugged Vest

V26

12-ounce, 100% cotton sandstone duck · Sherpa-lined · Two sherpa-lined lower-front pockets · Two inside pockets · Antique brass center-front zipper · Drop tail · Triple stitched main seams · Back length: Large Regular: 27.25 inches; Large Tall: 29.25 inches · Imported

BLK	DKB	FRB	MOS	GVL
-----	-----	-----	-----	-----

Style #/Color
V26-BLK/Black
V26-DKB/Dark Brown
V26-FRB/Frontier Brown
V26-MOS/Moss
V26-GVL/Gravel

S	M	L	XL	2XL	3XL	4XL	5XL	6XL	
●	●	●	●	●	●	●	●	●	REGULAR
●	●	●	●	●	●	●	●	●	TALL



Mock-Neck Vest

V33

12-ounce, 100% cotton sandstone duck · Sherpa lining · Map pocket on left-chest with zipper closure · Two large, sherpa-lined front pockets · Two inside pockets · Drop tail · Triple-stitched main seams · Back length: Large Regular 27.25 inches; Large Tall: 29.25 inches · Imported

DKB	211	GVL	355	239
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Style #/Color
V33-DKB/Dark Brown
V33-211/Carhartt Brown
V33-GVL/Gravel
V33-355/Moss/Black lining
V33-239/Light Brown/Black lining

S	M	L	XL	2XL	3XL	4XL	5XL	6XL	
●	●	●	●	●	●	●	●	●	REGULAR
●	●	●	●	●	●	●	●	●	TALL



OUTERWEAR



Quilted-Flannel Lined Camo Active Jac

J221

12-ounce, 100% cotton duck with camouflage pattern · Quilted-flannel lining in body, quilted-nylon lining in sleeves · Attached quilted-flannel lined hood with drawcord closure · Two large lower-front pockets · Two inside pockets · Rib-knit cuffs and waistband · Triple-stitched main seams · Back length: Large Regular: 29 inches; Large Tall: 31 inches · Made in the USA of US and Imported parts



Style #/Color
J221-977/Realtree Xtra®

S	M	L	XL	2XL	3XL	4XL	5XL	6XL	
•	•	•	•	•	•	•	•	•	REGULAR
•	•	•	•	•	•	•	•	•	TALL



Yukon Coat

C55

Extremes®: Water-repellent, 1000-denier Cordura® nylon shell with nylon lining quilted to arctic-weight polyester insulation · Corduroy-trimmed collar with under-collar snaps for optional 102364 Yukon Hood · Two chest pockets · Two inside pockets · Two lower-front pockets · Pleated elbows · Inner-sleeve, rib-knit storm cuffs · Inside drawcord at waist · Split-back construction · Pleated bi-swing back enhances movement · Back length: Large Regular: 31.5 inches; Large Tall: 33.5 inches · Imported



Style #/Color
C55-BLK/Black

S	M	L	XL	2XL	3XL	4XL	5XL	6XL	
•	•	•	•	•	•	•	•	•	REGULAR
•	•	•	•	•	•	•	•	•	TALL

EXTREMES
carhartt



Yukon Active Jac

J133

Extremes®: Water-repellent, 1000-denier Cordura® nylon shell with nylon lining quilted to arctic-weight polyester insulation · Attached, quilt-lined hood with adjustable drawcord closure · Two inside pockets · Two lower-front pockets · Rib-knit cuffs and waistband · Triple-stitched main seams · Back length: Large Regular: 29 inches; Large Tall: 31 inches · Imported



Style #/Color
J133-BLK/Black

S	M	L	XL	2XL	3XL	4XL	5XL	6XL	
•	•	•	•	•	•	•	•	•	REGULAR
•	•	•	•	•	•	•	•	•	TALL

EXTREMES
carhartt



QUILT-LINED ZIP-TO-THIGH BIB OVERALLS

R41-211

- Midweight quilt lining for warmth
- Double front with cleanout openings for knee pads
- Zip -to-thigh leg openings with storm flaps

BIB OVERALLS
& COVERALLS



Quilt-Lined Zip-To-Thigh Bib Overalls

R41

12-ounce, firm-hand, 100% ring-spun cotton duck · Nylon lining quilted to midweight-polyester insulation · Adjustable front-elastic suspenders · Multi-compartment bib pocket with zipper closure · Zipper fly · Two large lower-front pockets · Hammer loops on the left and right legs · Chap-style double-front construction · Double-front knee construction with cleanout bottoms that can accommodate knee pads · Ankle-to-thigh leg zippers with storm flaps and snap closures · Cordura® back-leg kick panels · Two reinforced back pockets · Triple-stitched main seams · Metal rivets at vital stress points · Imported



- Style #/Color
- R41-BLK/Black
 - R41-BRN/Carhartt Brown

R41-DNY/Dark Navy

INSEAM	28	30	32	34	36	38	40	42	44	46	48	50	52	54	56	58	60

INSEAM	28	30	32	34	36	38	40	42	44	46	48	50	52	54	56	58	60

*See pages 201–203 for additional sizing information.



Arctic-Quilt-Lined Duck Bib Overalls

R03

12-ounce, firm-hand, 100% ring-spun cotton duck · Nylon lining quilted to arctic-weight polyester insulation · Adjustable front-elastic suspenders · Multi-compartment bib pocket · Zipper fly · Two large lower-front pockets · Left-leg hammer loop · Double-front knee construction with cleanout bottoms that accommodate knee pads · Ankle-to-knee leg zippers with storm flaps · Two reinforced back pockets · Triple-stitched main seams · Metal rivets at vital stress points · Made in the USA of US and Imported parts



- Style #/Color
- R03-BLK/Black
 - R03-BRN/Carhartt Brown

INSEAM	28	30	32	34	36	38	40	42	44	46	48	50	52	54	56	58	60

*See pages 201–203 for additional sizing information.

BIB OVERALLS
& COVERALLS

Zip-To-Waist Biberalls

R38

12-ounce, firm-hand, 100% ring-spun cotton duck · Nylon lining quilted to midweight-polyester insulation · Fully-insulated bib adds upper-body warmth · Two chest pockets with zipper closure · Full-length center-front zipper with storm flap and snap closure · Two large lower-front pockets · Hammer loops and ruler pockets on the right and left legs · Double-front knee construction with cleanout bottoms that can accommodate knee pads · Ankle-to-waist leg zippers with storm flaps and snap closures · Two reinforced back pockets · Triple-stitched main seams · Imported



Style #/Color
R38-BRN/Carhartt Brown
R38-BLK/Black

	28	30	32	34	36	38	40	42	44	46	48	50	52	54	56	58	60
INSEAM																	
28																	
30																	
32																	
34																	

*See pages 201–203 for additional sizing information.



Duck Bib Overalls

R01

12-ounce, firm-hand, 100% cotton ring-spun duck · Adjustable front-elastic suspenders · Multi-compartment bib pocket · Zipper fly · Two large lower-front pockets · Left-leg hammer loop · Double-front knee construction with cleanout bottoms that accommodate knee pads · Two reinforced back pockets · Triple-stitched main seams · Metal rivets at vital stress points · Imported



Style #/Color
R01-BRN/Carhartt Brown
R01-DNY/Dark Navy

	28	30	32	34	36	38	40	42	44	46	48	50	52	54	56	58	60
INSEAM																	
28																	
30																	
32																	
34																	
36																	

*See pages 201–203 for additional sizing information.



Zip-To-Thigh Bib Overalls

R37

12-ounce, firm-hand, 100% ring-spun cotton duck · Adjustable front-elastic suspenders · Bib pocket with zipper closure · Zipper fly · Two large lower-front pockets · Left and right-leg hammer loops and ruler pockets · Long-wearing, chap-style double-front construction with cleanout bottoms that can accommodate knee pads · Ankle-to-thigh leg zippers · Two reinforced back pockets · Triple-stitched main seams · Metal rivets at vital stress points · Imported



Style #/Color
R37-BRN/Carhartt Brown
R37-BLK/Black

	28	30	32	34	36	38	40	42	44	46	48	50	52	54	56	58	60
INSEAM																	
30																	
32																	
34																	
36																	

*See pages 201–203 for additional sizing information.



BIB OVERALLS
& COVERALLS



Quilt-Lined Sandstone Bib Overalls

R27

12-ounce, 100% cotton sandstone duck · Nylon lining quilted to midweight polyester insulation · Adjustable front-elastic suspenders · Multi-compartment bib pocket · Zipper fly · Two large lower-front pockets · Left-leg hammer loop · Double-front knee construction with cleanout bottoms that accommodate knee pads · Ankle-to-knee leg zippers with storm flaps · Two reinforced back pockets · Triple-stitched main seams · Metal rivets at vital stress points · Imported

DKB	211	BLK	MOS
-----	-----	-----	-----

Style #/Color
R27-DKB/Dark Brown
R27-211/Carhartt Brown
R27-BLK/Black
R27-MOS/Moss

INSEAM	28	30	32	34	36	38	40	42	44	46	48	50	52	54	56	58	60
			•	•	•	•	•	•	•	•	•	•					
			•	•	•	•	•	•	•	•	•	•					
			•	•	•	•	•	•	•	•	•	•					
			•	•	•	•	•	•	•	•	•	•					

*See pages 201–203 for additional sizing information.



Sandstone Bib Overalls

R06

12-ounce, 100% cotton sandstone duck · Adjustable front-elastic suspenders · Multi-compartment bib pocket · Zipper fly · Two large lower-front pockets · Left-leg hammer loop · Double-front knee construction with cleanout bottoms that accommodate knee pads · Back brush loop and two reinforced back pockets · Triple-stitched main seams · Metal rivets at vital stress points · Imported

DKB	211
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Style #/Color
R06-DKB/Dark Brown
R06-211/Carhartt Brown

INSEAM	30	32	34	36	38	40	42	44	46	48	50	52	54	56	58	60
		•	•	•	•	•	•	•	•	•	•					
		•	•	•	•	•	•	•	•	•	•					
		•	•	•	•	•	•	•	•	•	•					
		•	•	•	•	•	•	•	•	•	•					

*See pages 201–203 for additional sizing information.



Force Extremes™ Bib Overalls

101981

6-ounce, 54% cotton/46% polyester · FastDry® with 37.5® Technology dries fast to keep your body at its ideal temperature · Fights odors · Rugged Flex® stretch technology for ease of movement · Carstrong® durable reinforced upper bib and double front with Rain Defender® durable water repellent · Carstrong® kick panels · Multi-compartment bib pocket with zipper closure · Gusseted inseam and articulated knees enhance ease of movement · Carstrong® knife pocket · Carstrong® durable lined front ledge and back pockets · Back cell phone pocket · Imported

205

Style #/Color
101981-205/Coffee

INSEAM	30	32	34	36	38	40	42	44	46	48	50	52	54	56	58	60
		•	•	•	•	•	•	•	•	•	•					
		•	•	•	•	•	•	•	•	•	•					
		•	•	•	•	•	•	•	•	•	•					
		•	•	•	•	•	•	•	•	•	•					

*See pages 201–203 for additional sizing information.



BIB OVERALLS
& COVERALLS

Quilt-Lined Camo Bib Overalls

101226

12-ounce, 100% cotton duck with Realtree® pattern · Nylon quilted to midweight-polyester insulation · Multiple tool and utility pockets · Hammer loop · Ankle-to-knee zippers with protective wind flaps · Double-front knee construction with cleanout bottoms that can accommodate knee pads · Triple stitched main seams · Metal rivets at vital stress points · Inseam: Large Short: 29 inches; Large Regular: 31 inches; Large Tall: 33 inches · Imported



Style #/Color
101226-977/Realtree Xtra®

S	M	L	XL	2XL	3XL	4XL	5XL	
								SHORT
								REGULAR
								TALL

*See pages 201–203 for additional sizing information.



Washed-Denim Bib Overalls

R07

11.75-ounce, 100% washed cotton denim · High back with adjustable suspenders · Multi-compartment bib pocket · Zipper fly · Two large lower-front pockets · Left-leg hammer loop · Two reinforced back pockets · Triple-stitched main seams · Imported



Style #/Color
R07-DST/Darkstone

	28	30	32	34	36	38	40	42	44	46	48	50	52	54	56	58	60
INSEAM																	
28																	
30																	
32																	
34																	
36																	

*See pages 201–203 for additional sizing information.



Denim Bib Overalls

R08

11.75-ounce, rigid, 100% cotton denim · Adjustable front-elastic suspenders · Multi-compartment bib pocket · Zipper fly · Two large lower-front pockets · Left-leg hammer loop · Two reinforced back pockets · Triple-stitched main seams · Imported



Style #/Color
R08-DNM/Denim

	28	30	32	34	36	38	40	42	44	46	48	50	52	54	56	58	60
INSEAM																	
30																	
32																	
34																	
36																	

*See pages 201–203 for additional sizing information.



BIB OVERALLS & COVERALLS



Yukon Zip-to-Waist Biberalls

R33

Extremes®: Water-repellent, 1000-denier Cordura® nylon shell · Nylon lining quilted to arctic-weight-polyester insulation · Adjustable front-elastic suspenders · Double-front knee construction with cleanout bottoms that accommodate knee pads · Ankle-to-waist leg zippers with storm flaps and snap closures · Bar tacks at vital stress points · Imported

BLK

Style #/Color
R33-BLK/Black

		28	30	32	34	36	38	40	42	44	46	48	50	52	54	56	58	60
INSEAM	28																	
	30																	
	32																	
	34																	
	36																	

*See pages 201–203 for additional sizing information.

EXTREMES
carhartt



Yukon Coveralls

X06

Extremes®: Water-repellent, 1000-denier Cordura® nylon shell · Nylon lining quilted to arctic-weight-polyester insulation · Under-collar snaps for optional 102364 Yukon Hood · Double-front knee construction with cleanout bottoms that accommodate knee pads · Ankle-to-waist, two-way leg zippers with storm flaps and snap closures · Triple-stitched main seams · Under-arm vents · Imported

BLK

Style #/Color
X06-BLK/Black

		34	36	38	40	42	44	46	48	50	52	54	56	58	
	SHORT														
	REGULAR														
	TALL														

*See pages 201–203 for additional sizing information.

EXTREMES
carhartt



Quilt-Lined Duck Coveralls

X01

12-ounce, firm-hand, 100% ring-spun cotton duck · Nylon lining quilted to midweight-polyester insulation · Corduroy-trimmed collar with under-collar snaps for optional hood · Two chest pockets with zipper closure · Rib-knit storm cuffs · Pleated elbows · Left-sleeve pencil slots · Full-length front zipper with storm flap and snap closure · Two large lower-front pockets · Right-leg hammer loop · Ankle-to-waist two-way leg zippers with storm flap and snap closure · Split back construction · Pleated bi-swing back · Triple-stitched main seams · Imported

BRN

Style #/Color
X01-BRN/Carhartt Brown

		34	36	38	40	42	44	46	48	50	52	54	56	58	60	
	SHORT															
	REGULAR															
	TALL															

*See pages 201–203 for additional sizing information.



RELAXED-FIT HOLTER JEAN— FLEECE LINED

102803-966

- Sits at the waist
- Relaxed seat and thigh
- Fleece lining



LINED PANTS

Ripstop Cargo Work Pant / Flannel-Lined

102287

9.25-ounce, 100% cotton ripstop fabric · 3.8-ounce, 100% cotton flannel lining · Sits at the waist · Relaxed seat and thigh · Cordura®-lined front ledge pockets · Cordura®-lined back pockets · Comfortable gusseted crotch · Double-front with cleanout openings for knee pads · Two large cargo pockets · Multiple utility pockets · Straight leg opening · Imported

R

039

316

Style #/Color
102287-039/Gravel
102287-316/Moss

		WAIST																	
		28	29	30	31	32	33	34	35	36	38	40	42	44	46	48	50	52	54
INSEAM	30																		
	32																		
	34																		
	36																		



Washed Twill Dungaree / Flannel-Lined

100070

9.25-ounce, 100% cotton ring-spun peached twill · 3.8-ounce, 100% cotton flannel lining · Sits at the waist · Relaxed seat and thigh · Multiple tool and utility pockets · Left-leg hammer loop · Stronger sewn-on-seam belt loops · Heavy hauling reinforced back pockets · Straight leg opening · Imported

R

253

301

Style #/Color
100070-253/Dark Khaki
100070-301/Army Green

		WAIST																		
		28	29	30	31	32	33	34	35	36	38	40	42	44	46	48	50	52	54	
INSEAM	30																			
	32																			
	34																			
	36																			



Washed-Duck Work Dungaree / Flannel-Lined

B111

12-ounce, 100% ring-spun cotton duck · 3.8-ounce, 100% cotton flannel lining · Sits slightly above the waist · Full seat and thigh · Multiple tool and utility pockets · Left-leg hammer loop · Stronger sewn-on-seam belt loops · Heavy hauling reinforced back pockets · Straight leg opening · Imported

LO

BLK

GVL

BRN

MOS

Style #/Color
B111-BLK/Black
B111-GVL/Gravel
B111-BRN/Carhartt Brown
B111-MOS/Moss

		WAIST																		
		28	29	30	31	32	33	34	35	36	38	40	42	44	46	48	50	52	54	
INSEAM	30																			
	32																			
	34																			
	36																			



Shaded sizes will have price upcharge.

LINED PANTS



NEW Relaxed-Fit Holter Jean / Fleece-Lined

102803

12-ounce, 86% cotton/14% polyester denim · 4.5-ounce 100% polyester fleece lining · Sits at the waist · Relaxed seat and thigh · Stronger sewn-on-seam belt loops · Straight leg opening fits over boots · Imported

R

966

Style #/Color
102803-966/Blue Ridge/Black lining

		WAIST																	
		28	29	30	31	32	33	34	35	36	38	40	42	44	46	48	50	52	54
INSEAM	30																		
	32																		
	34																		
	36																		



Relaxed-Fit Straight-Leg Jean / Flannel-Lined

B172

15-ounce, 100% cotton denim · 3.8-ounce, 100% cotton flannel lining · Sits above the waist · Relaxed seat and thigh · Stronger sewn-on-seam belt loops · Straight leg opening · Imported

R

DST

Style #/Color
B172DST/Darkstone

		WAIST																	
		28	29	30	31	32	33	34	35	36	38	40	42	44	46	48	50	52	54
INSEAM	30																		
	32																		
	34																		
	36																		



RELAXED-FIT FORCE EXTREMES™ LYNNWOOD JEAN

102952-964

- FastDry® with 37.5® Technology makes this our fastest-drying jean
- Sits slightly below the waist
- Relaxed seat and thigh



37.5® is a trademark of Cocona, Inc.

FIVE-POCKET & WORK JEANS



NEW Rugged Flex® Straight Tapered Jean

102807

S

12-ounce, 85% cotton/14% polyester/1% spandex denim · Rugged Flex® durable stretch technology for ease of movement · Sits slightly below the waist · Slim seat and thigh · Stronger sewn-on-seam belt loops · Tapered leg opening fits over boots · Imported

491

Style #/Color
102807-491/Erie

		WAIST															
		28	29	30	31	32	33	34	35	36	38	40	42	44	46	48	50
INSEAM	30				•	•	•	•		•	•	•	•	•			
	32			•	•	•	•	•		•	•	•	•	•			
	34			•	•	•	•	•		•	•	•	•				
	36				•	•	•		•	•							

Straight/Traditional-Fit Elton Jean

101496

ST

12-ounce, 86% cotton/14% polyester denim · Sits at the waist · Slim seat and thigh · Ounce-for-ounce as durable as 15-oz denim · Stronger sewn-on-seam belt loops · Straight leg opening fits over boots · Imported

420

Style #/Color
101496-420/Trailblazer

		WAIST															
		28	29	30	31	32	33	34	35	36	38	40	42	44	46	48	50
INSEAM	30			•	•	•	•	•		•	•	•	•	•			
	32			•	•	•	•	•		•	•	•	•	•			
	34			•	•	•	•	•		•	•	•	•				
	36				•	•			•	•							

Straight/Traditional-Fit Tapered-Leg Jean

B18

ST

15-ounce, 100% cotton denim · Sits above the waist · Slim seat and thigh · Stronger sewn-on-seam belt loops · Tapered leg opening fits over boots · Imported

DST

STW

Style #/Color
B18-DST/Darkstone
B18-STW/Stonewash

		WAIST															
		28	29	30	31	32	33	34	35	36	38	40	42	44	46	48	50
INSEAM	30			•	•	•	•	•	•	•	•	•	•	•	•		
	32			•	•	•	•	•	•	•	•	•	•	•	•		
	34			•	•	•	•	•	•	•	•	•	•				
	36				•	•			•	•							



FIVE-POCKET & WORK JEANS

Straight/Traditional-Fit Straight-Leg Jean

B480

15-ounce, 100% cotton denim · Sits at the waist · Slim seat and thigh · Stronger sewn-on-seam belt loops · Straight leg opening fits over boots · Imported

ST

DPS

Style #/Color
B480-DPS/Deepstone

		WAIST																	
		28	29	30	31	32	33	34	35	36	38	40	42	44	46	48	50	52	54
INSEAM	30																		
	32																		
	34																		
	36																		



NEW Force Extremes™ Lynnwood Relaxed Tapered Jean

102952

11.5-ounce, 76% cotton/23% Cocona® 37.5® polyester/ 1% spandex · FastDry® with 37.5® Technology makes this our fastest-drying gear · Rugged Flex® durable stretch technology for ease of movement · Sits slightly below the waist · Relaxed seat and thigh · Fights odors · Stronger sewn-on-seam belt loops · Tapered leg opening fits over boots · Imported

R

439

Style #/Color
102952-439/Expedition

		WAIST																	
		28	29	30	31	32	33	34	35	36	38	40	42	44	46	48	50	52	54
INSEAM	30																		
	32																		
	34																		
	36																		



carhartt
FORCE
EXTREMES

NEW Rugged Flex® Relaxed Straight Jean

102804

12-ounce, 85% cotton/14% polyester/1% spandex denim · Rugged Flex® durable stretch technology for ease of movement · Sits slightly below the waist · Relaxed seat and thigh · Stronger sewn-on-seam belt loops · Straight leg opening fits over boots · Imported

R

964

498

Style #/Color
102804-964/Coldwater
102804-498/Superior

		WAIST																	
		28	29	30	31	32	33	34	35	36	38	40	42	44	46	48	50	52	54
INSEAM	30			•	•	•	•	•			•	•	•	•	•	•			
	32			•	•	•	•	•			•	•	•	•	•	•			
	34			•	•	•	•	•			•	•	•	•	•	•			
	36					•	•	•			•	•							



FULL SWING

FIVE-POCKET & WORK JEANS



NEW Rugged Flex® Relaxed Dungaree Jean 102808

12-ounce, 85% cotton/14% polyester/1% spandex denim · Rugged Flex® durable stretch technology for ease of movement · Sits slightly below the waist · Relaxed seat and thigh · Multiple tool and utility pockets · Stronger sewn-on-seam belt loops · Straight leg opening fits over boots · Imported



498

Style #/Color
102808-498/Superior

		WAIST																	
		28	29	30	31	32	33	34	35	36	38	40	42	44	46	48	50	52	54
INSEAM	30																		
	32																		
	34																		
	36																		

Relaxed-Fit Holter Jean 101483

12-ounce, 86% cotton/14% polyester denim · Sits at the waist · Relaxed seat and thigh · Ounce-for-ounce as durable as 15-ounce · Stronger sewn-on-seam belt loops denim · Straight leg opening fits over boots · Imported



968 980 966
NEW

Style #/Color
101483-968/Bedrock*
101483-980/Frontier
101483-966/Blue Ridge

		WAIST																	
		28	29	30	31	32	33	34	35	36	38	40	42	44	46	48	50	52	54
INSEAM	30																		
	32			•	•	•	•			•	•	•	•		•				
	34			•	•	•	•			•	•	•	•						
	36					•	•	•			•	•							

*Bedrock fiber content is 82% cotton/18% polyester

Relaxed-Fit Tapered-Leg Jean B17

15-ounce, 100% cotton denim · Sits above the waist · Relaxed seat and thigh · Stronger sewn-on-seam belt loops · Tapered leg opening fits over boots · Imported



DST STW

Style #/Color
B17-DST/Darkstone
B17-STW/Stonewash

		WAIST																	
		28	29	30	31	32	33	34	35	36	38	40	42	44	46	48	50	52	54
INSEAM	28																		
	30																		
	32																		
	34																		
	36																		
	38																		

FIVE-POCKET & WORK JEANS

Relaxed-Fit Straight-Leg Jean

B460

15-ounce, 100% cotton denim · Sits at the waist · Relaxed seat and thigh · Stronger sewn-on-seam belt loops · Straight leg opening fits over boots · Imported

R



Style #/Color
B460-DVB/Dark Vintage Blue
B460-LVB/Light Vintage Blue

		WAIST																	
		28	29	30	31	32	33	34	35	36	38	40	42	44	46	48	50	52	54
INSEAM	30																		
	32																		
	34																		
	36																		



Relaxed-Fit Carpenter Jean

B171

15-ounce, 100% cotton denim · Sits above the waist · Relaxed seat and thigh · Ruler pocket · Right-leg cell-phone pocket · Two hammer loops · Stronger sewn-on-seam belt loops · Straight leg opening fits over boots · Imported

R



Style #/Color
B171-DST/Darkstone

		WAIST																	
		28	29	30	31	32	33	34	35	36	38	40	42	44	46	48	50	52	54
INSEAM	30																		
	32																		
	34																		
	36																		



Relaxed-Fit Double-Front Washed Logger

101609

15-ounce, 100% cotton washed denim · Sits at the waist · Relaxed seat and thigh · Double front with clean openings that accommodate knee pads · Multiple tool and utility pockets · Left-leg hammer loop · Stronger sewn-on-seam belt loops · Heavy hauling reinforced back pockets · Straight leg opening · Imported

R



Style #/Color
101609-415/Dark Vintage Blue

		WAIST																	
		28	29	30	31	32	33	34	35	36	38	40	42	44	46	48	50	52	54
INSEAM	30																		
	32																		
	34																		
	36																		



Shaded sizes will have price upcharge.

FIVE-POCKET & WORK JEANS



Loose/Original-Fit Work Dungaree

B13

11.75-ounce, 100% cotton washed denim · Sits slightly above the waist · Full seat and thigh · Multiple tool and utility pockets · Left-leg hammer loop · Stronger sewn-on-seam belt loops · Heavy hauling reinforced back pockets · Straight leg opening fits over boots · Imported

LO

DPS	DST	STW
-----	-----	-----

- Style #/Color
- B13-DPS/Deepstone
 - B13-DST/Darkstone
 - B13-STW/Stonewash

		W A I S T																	
		28	29	30	31	32	33	34	35	36	38	40	42	44	46	48	50	52	54
I N S E A M	28																		
	30																		
	32																		
	34																		
	36																		



Loose/Original-Fit Double-Front Washed Logger

B73

15-ounce, 100% cotton washed denim · Sits slightly above the waist · Full seat and thigh · Double front with cleanout openings that accommodate knee pads · Multiple tool and utility pockets · Left-leg hammer loop · Stronger sewn-on-seam belt loops · Heavy hauling reinforced back pockets · Straight leg opening fits over boots · Imported

LO

DST

- Style #/Color
- B73-DST/Darkstone

		W A I S T																
		28	29	30	31	32	33	34	36	38	40	42	44	46	48	50	52	54
I N S E A M	30																	
	32																	
	34																	
	36																	
	38																	



Loose/Original-Fit Signature Denim Dungaree

B237

15-ounce, 100% cotton denim · Sits slightly above the waist · Full seat and thigh · Multiple tool and utility pockets · Left-leg hammer loop · Stronger sewn-on-seam belt loops · Heavy hauling reinforced back pockets · Straight leg opening fits over boots · Imported

LO

DST

- Style #/Color
- B237-DST/Darkstone

		W A I S T																
		28	29	30	31	32	33	34	36	38	40	42	44	46	48	50	52	54
I N S E A M	30																	
	32																	
	34																	
	36																	
	38																	



FULL SWING CRYDER DUNGAREE 2.0

102812-391

- Quick Duck®: lightweight, water repellent and tough as nails
- Rain Defender® durable water repellent
- Rugged Flex® stretch technology for ease of movement



WORK PANTS

Force Extremes™ Cargo Pant

101964

6-ounce, 53% cotton/25% polyester/22% Cocona® 37.5® polyester · FastDry® with 37.5® Technology makes this our fastest-drying gear · Rugged Flex® durable stretch technology for ease of movement · Sits at the waist · Relaxed seat and thigh · Fights odors · Comfortable gusseted crotch · Articulated knee enhances ease of movement · Larger side-seam belt loops with utility loops at bottom · Front ledge pockets reinforced with Carstrong® for extra durability · Left-side secure zipper pocket · Heavy hauling reinforced Carstrong® dungaree back pockets · Low profile cargo with cell phone and utility pockets · Reinforced Carstrong® kick panels for extra durability · Stronger sewn-on-seam belt loops · Straight leg opening · Imported

R

253

029

Style #/Color
101964-253/Dark Khaki
101964-029/Shadow

		WAIST																	
		28	29	30	31	32	33	34	35	36	38	40	42	44	46	48	50	52	54
INSEAM	30																		
	32																		
	34																		
	36																		



Force Extremes™ Convertible Pant

101969

6-ounce, 53% cotton/25% polyester/22% Cocona® 37.5® polyester · FastDry® with 37.5® Technology makes this our fastest-drying gear · Rugged Flex® durable stretch technology for ease of movement · Sits at the waist · Relaxed seat and thigh · Fights odors · Rugged Flex® durable stretch technology for ease of movement · Comfortable gusseted crotch · Articulated knee enhances ease of movement · Larger side-seam belt loops with utility loops at bottom · Front ledge pockets reinforced with Carstrong® for extra durability · Right-leg cell phone pocket · Double front with left-side hidden secure zipper pocket · Convenient color-coded zippers on legs for easy matching · Heavy hauling reinforced Carstrong® dungaree back pockets · Reinforced Carstrong® kick panels for extra durability · Stronger sewn-on-seam belt loops · Pants zip off into an 10-inch inseam short · Imported

R

029

391

Style #/Color
101969-029/Shadow
101969-391/Burnt Olive

		WAIST																	
		28	29	30	31	32	33	34	35	36	38	40	42	44	46	48	50	52	54
INSEAM	30																		
	32																		
	34																		
	36																		



Force Tappen Cargo Pant

101148

7-ounce, 100% cotton ripstop fabric · Sits at the waist · Relaxed seat and thigh · FastDry® technology wicks away moisture for comfort · Stain Breaker® technology releases stains · Comfortable gusseted crotch · Articulated knees enhance ease of movement · Hidden hook-and-loop back pocket flaps and cargo flaps · Stronger sewn-on-seam belt loops · Right leg zipper secured side cargo pocket · Straight leg opening · Imported

R

039

257

391

232

Style #/Color
101148-039/Gravel
101148-257/Yukon
101148-391/Burnt Olive
101148-232/Tan

		WAIST																	
		28	29	30	31	32	33	34	35	36	38	40	42	44	46	48	50	52	54
INSEAM	30																		
	32																		
	34																		
	36																		



WORK PANTS



Canvas Work Dungaree

B151

LO

7.5-ounce, 100% cotton ring-spun canvas · Sits slightly above the waist · Full seat and thigh · Multiple tool and utility pockets · Left-leg hammer loop · Right-leg utility band · Stronger sewn-on-seam belt loops · Heavy hauling reinforced back pockets · Straight leg opening · Imported

LBR	DKH	TAN	FAT	BLK	NAVY
-----	-----	-----	-----	-----	------

Style #/Color
B151-LBR/Light Brown
B151-DKH/Dark Khaki
B151-TAN/Tan
B151-FAT/Fatigue
B151-BLK/Black
B151-NAVY/Navy

		WAIST																	
		28	29	30	31	32	33	34	35	36	38	40	42	44	46	48	50	52	54
INSEAM	30			•	•	•	•	•	•	•	•	•	•	•	•	•	•		
	32			•	•	•	•	•	•	•	•	•	•	•	•	•	•		
	34			•	•	•	•	•	•	•	•	•	•	•	•	•	•		
	36					•	•	•			•	•	•						



NEW Full Swing® Cryder Dungaree 2.0

102812

R

8-ounce, 59% cotton/39% polyester/2% spandex canvas with Rain Defender® durable water repellent · Rugged Flex® durable stretch technology for ease of movement · Sits at the waist · Relaxed seat and thigh · Comfortable gusseted crotch · Reinforced front slash pockets · Articulated knees for ease of movement · Reinforced inset back pockets with secured flaps · Reinforced back kick panels · Stronger sewn-on-seam belt loops · Right-leg secured cell phone pocket · Left leg utility pocket · Straight leg opening · Imported

029	257	391
-----	-----	-----

Style #/Color
102812-029/Shadow
102812-257/Yukon
102812-391/Burnt Olive

		WAIST																	
		28	29	30	31	32	33	34	35	36	38	40	42	44	46	48	50	52	54
INSEAM	30																		
	32																		
	34																		
	36																		



Rugged Flex® Rigby Dungaree

102291

R

8-ounce, 98% cotton/2% spandex canvas · Rugged Flex® durable stretch technology for ease of movement · Sits at the waist · Relaxed seat and thigh · Reinforced front slash pocket · Stronger sewn-on-seam belt loops · Right-leg secured cell phone pocket · Straight leg opening · Imported

039	253	306	232	476
NEW				

Style #/Color
102291-039/Gravel
102291-253/Dark Khaki
102291-306/Peat
102291-232/Tan
102291-476/Dark Blue

		WAIST																	
		28	29	30	31	32	33	34	35	36	38	40	42	44	46	48	50	52	54
INSEAM	30																		
	32																		
	34																		
	36																		

Rugged Flex® Rigby Camo Dungaree

102288

8-ounce, 98% cotton/2% spandex canvas · Rugged Flex® durable stretch technology for ease of movement · Sits at the waist · Relaxed seat and thigh · Reinforced front slash pocket · Stronger sewn-on-seam belt loops · Right-leg secured cell phone pocket · Straight leg opening · Imported

R



Style #/Color
102288-977/Realtree Xtra®

		WAIST																	
		28	29	30	31	32	33	34	35	36	38	40	42	44	46	48	50	52	54
INSEAM	30																		
	32																		
	34																		
	36																		



Rugged Flex® Rigby Five-Pocket Jean

102517

8-ounce, 98% cotton/2% spandex canvas · Rugged Flex® durable stretch technology for ease of movement · Sits at the waist · Relaxed seat and thigh · Stronger sewn-on-seam belt loops · Right-leg secured cell phone pocket · Straight leg opening · Imported

R

039	918	909	476
		NEW	NEW

Style #/Color
102517-039/Gravel
102517-918/Hickory
102517-909/Dark Coffee
102517-476/Dark Blue

		WAIST																	
		28	29	30	31	32	33	34	35	36	38	40	42	44	46	48	50	52	54
INSEAM	30																		
	32																		
	34																		
	36																		



NEW Rugged Flex® Rigby Straight-Fit Pant

102821

8-ounce, 98% cotton/2% spandex canvas · Rugged Flex® durable stretch technology for ease of movement · Sits slightly below the waist · Slim seat and thigh · Reinforced front slash pocket · Stronger sewn-on-seam belt loops · Left-side hidden secure zipper pocket · Tapered leg opening · Imported

S

253	029
-----	-----

Style #/Color
102821-253/Dark Khaki
102821-029/Shadow

		WAIST																	
		28	29	30	31	32	33	34	35	36	38	40	42	44	46	48	50	52	54
INSEAM	30																		
	32																		
	34																		
	36																		



WORK PANTS



NEW Rugged Flex® Rigby Double-Front Pant

102802

R

8-ounce, 98% cotton/2% spandex canvas · Rugged Flex® durable stretch technology for ease of movement · Sits at the waist · Relaxed seat and thigh · Comfortable gusseted crotch · Double front with cleanout opening that accommodates knee pads · Reinforced front slash pocket · Stronger sewn-on-seam belt loops · Right-leg secured cell phone pocket · Left-leg utility pocket · Hidden back secure zipper pocket · Straight leg opening · Imported

918

029

Style #/Color
102802-918/Hickory
102802-029/Shadow

		WAIST																	
		28	29	30	31	32	33	34	35	36	38	40	42	44	46	48	50	52	54
INSEAM	30																		
	32																		
	34																		
	36																		



Canvas Carpenter Jean

B159

LO

8.5-ounce, 100% cotton ring-spun canvas · Sits slightly above the waist · Full seat and thigh · Cell phone pocket and utility pocket · Two hammer loops · Stronger sewn-on-seam belt loops · Straight leg opening · Imported

CHR

MUS

GKH

DMS

Style #/Color
B159-CHR/Charcoal
B159-MUS/Mushroom
B159-GKH/Golden Khaki
B159-DMS/Dark Moss

		WAIST																	
		28	29	30	31	32	33	34	35	36	38	40	42	44	46	48	50	52	54
INSEAM	30																		
	32																		
	34																		
	36																		



Twill Work Pant

B290

R

8.5-ounce, 65% polyester/35% cotton twill · Wrinkle-resistant fabric releases stains with Stain Breaker® technology · Permanent crease · Sits above the waist · Relaxed seat and thigh · Two back welt pockets with button closures · Straight leg opening · Imported

KHI

BLK

NAVY

Style #/Color
B290KHI/Khaki
B290-BLK/Black
B290-NAVY/Navy

		WAIST																		
		28	29	30	31	32	33	34	36	38	40	42	44	46	48	50	52	54	56	58
INSEAM	28																			
	30																			
	32																			
	34																			
	36																			

Rugged Cargo Pant

100272

8-ounce, 100% cotton ring-spun canvas · Sits at the waist · Relaxed seat and thigh
· Right-leg cargo pocket with cell phone storage and pen stall · Hidden metal snaps
on back pocket flaps · Stronger sewn-on-seam belt loops · Straight leg opening · Imported



253	039	232	908
-----	-----	-----	-----

Style #/Color
100272-253/Dark Khaki
100272-039/Gravel
100272-232/Tan
100272-908/Canyon Brown

INSEAM	WAIST															
	28	29	30	31	32	33	34	35	36	38	40	42	44	46	48	50
30																
32																
34																
36																



Washed Twill Dungaree

B324

9.25-ounce, 100% cotton ring-spun peached twill · Sits at the waist · Relaxed seat
and thigh · Multiple tool and utility pockets · Left-leg hammer loop · Stronger sewn-
on-seam belt loops · Heavy hauling reinforced back pockets · Straight leg opening · Imported



DKH	ARG	DFE	FDK	BLK
-----	-----	-----	-----	-----

Style #/Color
B324-DKH/Dark Khaki
B324-ARG/Army Green
B324-DFE/Dark Coffee
B324-FDK/Field Khaki
B324-BLK/Black

INSEAM	WAIST															
	28	29	30	31	32	33	34	35	36	38	40	42	44	46	48	50
30																
32																
34																
36																



Rugged Work Khaki

100095

9.25-ounce 100% cotton ring-spun peached twill · Sits at the waist · Relaxed seat
and thigh · Cell phone pocket on right leg · Two back welt pockets · Stronger sewn-
on-seam belt loops · Straight leg opening · Imported



253	285	909
-----	-----	-----

Style #/Color
100095-253/Dark Khaki
100095-285/Field Khaki
100095-909/Dark Coffee

INSEAM	WAIST															
	28	29	30	31	32	33	34	35	36	38	40	42	44	46	48	50
30																
32																
34																
36																



WORK PANTS



Ripstop Cargo Work Pant

B342

R

9.25-ounce, 100% cotton ripstop fabric · Sits at the waist · Relaxed seat and thigh · Cordura®-lined front ledge pockets · Cordura®-lined back pockets · Comfortable gusseted crotch · Double-front with cleanout openings for knee pads · Two large cargo pockets · Multiple utility pockets · Straight leg opening · Imported

DFE	MOS	BLK	DES	GVL
-----	-----	-----	-----	-----

Style #/Color
B342-DFE/Dark Coffee
B342-MOS/Moss
B342-BLK/Black
B342-DES/Desert
B342-GVL/Gravel

		WAIST																	
		28	29	30	31	32	33	34	35	36	38	40	42	44	46	48	50	52	54
INSEAM	30																		
	32																		
	34																		
	36																		



Washed Duck Relaxed-Fit Dungaree

101710

R

12-ounce, 100% cotton ring-spun washed duck · Sits at the waist · Relaxed seat and thigh · Multiple tool pockets · Stronger sewn-on-seam belt loops · Heavy hauling reinforced back pockets · Straight leg opening · Imported

211	251	039
-----	-----	-----

Style #/Color
101710-211/Carhartt Brown
101710-251/Desert
101710-039/Gravel

		WAIST																	
		28	29	30	31	32	33	34	35	36	38	40	42	44	46	48	50	52	54
INSEAM	30																		
	32																		
	34																		
	36																		



Washed-Duck Work Dungaree

B11

LO

12-ounce, 100% cotton ring-spun washed duck · Sits slightly above the waist · Full seat and thigh · Multiple tool and utility pockets · Left-leg hammer loop · Stronger sewn-on-seam belt loops · Heavy hauling reinforced back pockets · Straight leg opening · Imported

MOS	BRN	BLK	DES	MDT	PTB
-----	-----	-----	-----	-----	-----

Style #/Color
B11-MOS/Moss
B11-BRN/Carhartt Brown
B11-BLK/Black
B11-DES/Desert
B11-MDT/Midnight
B11-PTB/Petrol Blue

		WAIST																	
		28	29	30	31	32	33	34	35	36	38	40	42	44	46	48	50	52	54
INSEAM	30																		
	32																		
	34																		
	36																		

Washed-Duck Double-Front Work Dungaree

B136

12-ounce, 100% cotton ring-spun washed duck · Sits slightly above the waist · Full seat and thigh · Double front with cleanout openings that accommodate knee pads · Multiple tool and utility pockets · Left-leg hammer loop · Stronger sewn-on-seam belt loops · Heavy hauling reinforced back pockets · Straight leg opening · Imported

L0

DKB	MOS	BRN	BLK	GVL
-----	-----	-----	-----	-----

Style #/Color
B136-DKB/Dark Brown
B136-MOS/Moss
B136-BLK/Black
B136-BRN/Carhartt Brown
B136-GVL/Gravel

	WAIST															
	28	29	30	31	32	33	34	35	36	38	40	42	44	46	48	50
INSEAM	30	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•
	32	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•
	34	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•
	36	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•



Firm Duck Double-Front Work Dungaree

B01

12-ounce, firm-hand, 100% cotton ring-spun duck · Sits above the waist · Full seat and thigh · Double front with cleanout openings that accommodate knee pads · Multiple tool and utility pockets · Left-leg hammer loop · Stronger sewn-on-seam belt loops · Heavy hauling reinforced back pockets · Straight leg opening · Made in the USA

L0

BLK	BRN	GVL	MOS
-----	-----	-----	-----

Style #/Color
B01-BLK/Black
B01-BRN/Carhartt Brown

	WAIST															
	28	29	30	31	32	33	34	36	38	40	42	44	46	48	50	52
INSEAM	30	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•
	32	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•
	34	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•
	36	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•



Avondale Sweat Pant

102326

10.5-ounce, 50% cotton/50% polyester blend with Rain Defender® durable water repellent · Sits at the waist · Stretch, ribbed waist with interior draw cord for a snug, adjustable fit · Relaxed seat and thigh · Comfortable gusseted crotch · Right leg secured cell phone pocket · Secure zip back pocket · Straight leg opening

R

001	021
-----	-----

Style #/Color
102326-001/Black
102326-021/Charcoal Heather*

S	M	L	XL	2XL	3XL	4XL	5XL	REGULAR
•	•	•	•	•	•	•	•	•

*Charcoal Heather fiber content is 70% cotton/30% polyester.



WORK PANTS



Snowbank Flannel Pant

102284



5.5-ounce, 100% cotton brushed flannel · Sits at the waist · Stretch, ribbed waist with exterior draw cord for a snug, adjustable fit · Relaxed seat and thigh · Back dungaree pocket on wearer's right · Straight leg opening



Style #/Color
102284-029/Shadow
102284-412/Navy

S	M	L	XL	2XL	3XL	4XL	5XL	
								REGULAR



RUGGED FLEX[®] RIGBY SHORT

102514-918

- Rugged Flex[®] stretch technology for ease of movement
- Sits at the waist
- Relaxed seat and thigh

SHORTS



Tacoma Ripstop Short

100240

7-ounce, 100% cotton ripstop fabric · Sits at the waist · Relaxed seat and thigh
· Comfortable gusseted crotch · Hidden metal snaps on back pocket flaps · Right-leg cell phone pocket · Stronger sewn-on-seam belt loops · 10-inch inseam
· Imported

R

10

232	066	470	301
-----	-----	-----	-----

Style #/Color
100240-232/Tan
100240-066/Asphalt
100240-470/Bluestone
100240-301/Army Green

WAIST														
28	29	30	31	32	33	34	36	38	40	42	44	46	48	50
		•	•	•	•	•	•	•	•	•	•			



Rugged Flex® Rigby Short

102514

8-ounce, 98% cotton/2% spandex canvas · Rugged Flex® durable stretch technology for ease of movement · Sits at the waist · Relaxed seat and thigh · Reinforced front slash pocket · Stronger sewn-on-seam belt loops · Right-leg secured cell phone pocket · 10-inch inseam · Imported

R

10

039	918	232
-----	-----	-----

Style #/Color
102514-039/Gravel
102514-918/Hickory
102514-232/Tan

WAIST														
28	29	30	31	32	33	34	36	38	40	42	44	46	48	50
		•	•	•	•	•	•	•	•	•	•	•		



Rugged Cargo Short

100277

8-ounce, 100% cotton ring-spun canvas · Sits at the waist · Relaxed seat and thigh
· Right-leg cargo pocket with cell phone storage and pen stall · Hidden metal snaps on back pocket flaps · Stronger sewn-on-seam belt loops · 11-inch inseam
· Imported

R

11

039	253	232	301
-----	-----	-----	-----

Style #/Color
100277-039/Gravel
100277-253/Dark Khaki
100277-232/Tan
100277-301/Army Green

WAIST														
28	29	30	31	32	33	34	36	38	40	42	44	46	48	50
•	•	•	•	•	•	•	•	•	•	•	•	•	•	•

SHORTS

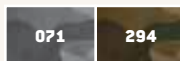
Rugged Cargo Camo Short

100279

8-ounce, 100% cotton ring-spun canvas · Sits at the waist · Relaxed seat and thigh · Right-leg cargo pocket with cell phone storage and pen stall · Hidden metal snaps on back pocket flaps · Stronger sewn-on-seam belt loops · 11-inch inseam · Imported

R

11



Style #/Color

100279-071/Rugged Gray Camo

100279-294/Rugged Khaki Camo

WAIST

28	29	30	31	32	33	34	36	38	40	42	44	46	48	50



Canvas Work Short

B147

7.5-ounce, 100% cotton ring-spun canvas · Sits slightly above the waist · Full seat and thigh · Left-leg hammer loop and ruler pocket · Right-leg utility band and tool pocket · Stronger sewn-on-seam belt loops · Heavy hauling reinforced back pockets · 10-inch inseam · Imported

L O

10



Style #/Color

B147-LBR/Light Brown

B147-TAN/Tan

B147-DKH/Dark Khaki

B147-FAT/Fatigue

B147-BLK/Black

B147-NVY/Navy

WAIST

28	29	30	31	32	33	34	36	38	40	42	44	46	48	50



Canvas Cell Phone Work Short

B144

7.5-ounce, 100% cotton ring-spun canvas · Sits slightly above the waist · Full seat and thigh · Left-leg hammer loop and ruler pocket · Right-leg cell phone pocket · Stronger sewn-on-seam belt loops · Heavy hauling reinforced back pockets · 8.5-inch inseam · Imported

L O

8.5



Style #/Color

B144-LBR/Light Brown

B144-TAN/Tan

B144-APH/Asphalt

B144-ARG/Army Green

WAIST

28	29	30	31	32	33	34	36	38	40	42	44	46	48	50



SHORTS



Force Tappen Cargo Short

101168

7-ounce, 100% cotton ripstop fabric · Sits at the waist · Relaxed seat and thigh
 · FastDry® technology wicks away sweat for comfort · Stain Breaker® technology releases stains · Comfortable gusseted crotch · Hidden hook-and-loop back pocket flaps and cargo flaps · Stronger sewn-on-seam belt loops · Right-leg zipper secured side cargo pocket · 11-inch inseam · Imported

R

11

257	029	066	232
-----	-----	-----	-----

Style #/Color
 101168-257/Yukon
 101168-029/Shadow
 101168-066/Asphalt
 101168-232/Tan

WAIST

28	29	30	31	32	33	34	36	38	40	42	44	46	48	50



RUGGED FLEX® RIGBY SHIRT JAC

102851-029

- Rugged Flex® stretch technology for ease of movement
- Relaxed Fit
- Printed fleece lining for warmth



WOVEN SHIRTS

NEW Rugged Flex® Rigby Shirt Jac

102851

RELAXED FIT 7.8-ounce, 98% cotton/2% spandex stretch canvas · Rugged Flex® technology for ease of movement · Printed fleece lining · Spread collar · Logo metal snaps throughout · Left-chest secure zippered pocket with sewn-on Carhartt label · Two large lower-front welt pockets · Two snap-adjustable cuffs with extended plackets · Imported



Style #/Color

102851-029/Shadow

102851-253/Dark Khaki

102851-306/Peat

S	M	L	XL	2XL	3XL	4XL	5XL	
								REGULAR



Weathered Canvas Shirt Jac

100590

ORIGINAL FIT 9-ounce, 100% cotton washed canvas · 4-ounce, 100% cotton flannel lining · Garment washed for soft finish · Antique-finish brass snaps throughout · Two chest pockets with rivet reinforcements · Interior Pocket · Bi-swing back for range of movement · Two-snap adjustable cuffs with extended plackets · Carhartt-strong triple-stitched main seams · Imported



Style #/Color

100590-903/Frontier Brown/Navy plaid lining

100590-039/Gravel/Carbon Heather plaid lining

100590-001/Black/Carbon Heather plaid lining

100590-412/Navy/Navy plaid lining

S	M	L	XL	2XL	3XL	4XL	5XL	
								REGULAR
								TALL



NEW Hubbard Sherpa-Lined Shirt Jac

102833

RELAXED FIT 8.25-ounce, 100% cotton ring-spun flannel · Sherpa lining · Antique nickel snaps throughout · Spread collar · Two chest pockets with flaps and snap closures · Interior chest pocket · Two-button adjustable cuffs with extended plackets · Carhartt-strong triple-stitched main seams · Replaces 101752 · Imported



Style #/Color

102823-412/Navy

102823-001/Black

102823-365/Canopy Green

S	M	L	XL	2XL	3XL	4XL	5XL	
								REGULAR



WOVEN SHIRTS



NEW Hubbard Plaid Shirt

102815

ORIGINAL FIT 8.25-ounce, 100% cotton ring-spun flannel · Garment washed for a soft finish and reduced shrinkage · Spread collar · Two chest pockets with flaps and button closures · Two-button adjustable cuffs with extended plackets · Shoulder pleats for ease of movement · Carhartt-strong triple-stitched main seams · Replaces 102215 · Imported



Style #/Color
 102815-412/Navvy
 102815-066/Asphalt
 102815-647/Chili
 102815-437/Steel Blue
 102815-013/Black Heather
 102815-387/Moss Heather

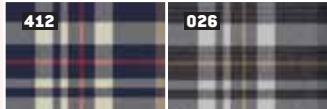
S	M	L	XL	2XL	3XL	4XL	5XL	
•	•	•	•	•	•	•	•	REGULAR
•	•	•	•	•	•	•	•	TALL



Hubbard Classic Plaid Shirt

102216

ORIGINAL FIT 8.25-ounce, 100% cotton ring-spun flannel · Garment washed for a soft finish and reduced shrinkage · Spread collar · Two chest pockets with flaps and button closures · Two-button adjustable cuffs with extended plackets · Shoulder pleats for ease of movement · Carhartt-strong triple-stitched main seams · Imported



Style #/Color
 102216-412/Navvy
 102216-026/Carbon Heather

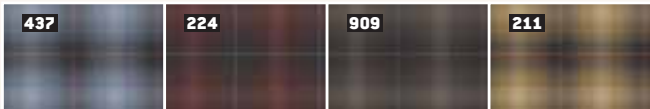
S	M	L	XL	2XL	3XL	4XL	5XL	
•	•	•	•	•	•	•	•	REGULAR
•	•	•	•	•	•	•	•	TALL



NEW Rugged Flex® Hamilton Snap-Front Plaid Shirt

102825

RELAXED FIT 5.5-ounce, 97% cotton /3% spandex · Rugged Flex® technology for ease of movement · Garment washed for a soft finish and reduced shrinkage · Pearl-colored snaps throughout · Spread collar · Two chest pockets with snap closures · Two-button adjustable cuffs with extended plackets · Shoulder pleats for ease of movement · Carhartt-strong triple-stitched main seams · Replaces 102218 · Imported



Style #/Color
 102825-437/Steel Blue
 102825-224/Dark Cedar

S	M	L	XL	2XL	3XL	4XL	5XL	
•	•	•	•	•	•	•	•	REGULAR
•	•	•	•	•	•	•	•	TALL

102825-909/Dark Coffee
 102825-211/Carhartt Brown

S	M	L	XL	2XL	3XL	4XL	5XL	
•	•	•	•	•	•	•	•	REGULAR

WOVEN SHIRTS

NEW Trumbull Plaid Shirt

102824

RELAXED FIT 5.5-ounce, 100% cotton ring-spun flannel · Garment washed for a soft finish and reduced shrinkage · Button-down collar · Two chest pockets with button closures · Two-button adjustable cuffs with extended plackets · Shoulder pleats for ease of movement · Carhartt-strong triple-stitched main seams · Replaces 102217 · Imported



Style #/Color

102824-984/Stream Blue

102824-224/Dark Cedar

102824-039/Gravel

102824-391/Burnt Olive

102824-437/Steel Blue

102824-253/Dark Khaki

S	M	L	XL	2XL	3XL	4XL	5XL	
								REGULAR
								TALL



NEW Fort Plaid Long-Sleeve Shirt

102816

RELAXED FIT 4.8-ounce, 100% cotton ring-spun chambray · Garment washed for a soft finish and reduced shrinkage · Button-down collar · Two chest pockets with mitered flaps and button closures · Two-button adjustable cuffs with extended plackets · Shoulder pleats for ease of movement · Carhartt-strong triple-stitched main seams · Replaces 102214 · Imported



Style #/Color

102816-412/Navy

102816-437/Steel Blue

102816-001/Black

102816-391/Burnt Olive

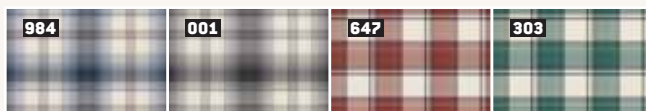
S	M	L	XL	2XL	3XL	4XL	5XL	
								REGULAR
								TALL



NEW Essential Plaid Button-Down Long-Sleeve Shirt

102817

RELAXED FIT 4.3-ounce, 100% cotton poplin · Garment washed for a soft finish and reduced shrinkage · Button-down collar · Left chest pocket · Shoulder pleats enhance ease of movement · Replaces 102278 · Imported



Style #/Color

102817-984/Stream Blue

102817-001/Black

102817-647/Chili

102817-303/Alpine

S	M	L	XL	2XL	3XL	4XL	5XL	
								REGULAR
								TALL

S	M	L	XL	2XL	3XL	4XL	5XL	
								REGULAR



WOVEN SHIRTS



Force Ridgefield Solid Short-Sleeve Shirt

102417

RELAXED FIT 3-ounce, 60% polyester/40% cotton sheeting · FastDry® technology wicks away sweat for comfort · Stain Breaker® technology releases stains · Double-layer collar converts to stand-up collar for extra sun protection · Mesh-lined vent at center back facilitates flow-through ventilation · Two easy-entry chest pockets · Carhartt label sewn on left-chest pocket · Carhartt Force® labeling at inner back neck · Replaces 101178 · Imported

391	412	803	253	066	453
-----	-----	-----	-----	-----	-----

Style #/Color
 102417-391/Burnt Olive
 102417-412/Navy
 102417-803/Spice
 102417-253/Dark Khaki
 102417-066/Asphalt
 102417-453/Celestial Blue

S	M	L	XL	2XL	3XL	4XL	5XL	
								REGULAR



Force Ridgefield Solid Long-Sleeve Shirt

102418

RELAXED FIT 3-ounce, 60% polyester/40% cotton sheeting · FastDry® technology wicks away sweat for comfort · Stain Breaker® technology releases stains · Double-layer collar converts to stand-up collar for extra sun protection · Mesh-lined vent at center back facilitates flow-through ventilation · Button secure convertible sleeves · Two easy-entry chest pockets · Carhartt label sewn on left-chest pocket · Carhartt Force® labeling at inner back neck · Replaces 101290 · Imported

391	253	066	453	412	803
				NEW	NEW

Style #/Color
 102418-391/Burnt Olive
 102418-253/Dark Khaki
 102418-066/Asphalt
 102418-453/Celestial Blue
 102418-412/Navy
 102418-803/Spice

S	M	L	XL	2XL	3XL	4XL	5XL	
								REGULAR



Oakman Work Shirt

S09

ORIGINAL FIT 8.3-ounce, 100% cotton ring-spun sandstone twill · Micro-sanded and garment washed for a soft finish and reduced shrinkage · Button-down collar · Two chest pockets with flaps and button closures · Two-button adjustable cuffs with extended plackets · Shoulder pleats for ease of movement · Carhartt-strong triple-needle stitched main seams · Imported

MOS	MDT	DKB	266	GVL
-----	-----	-----	-----	-----

Style #/Color
 S09-MOS/Moss
 S09-MDT/Midnight
 S09-DKB/Dark Brown

S	M	L	XL	2XL	3XL	4XL	5XL	
								REGULAR
								TALL

S09-266/Cottonwood
 S09-GVL/Gravel

S	M	L	XL	2XL	3XL	4XL	5XL	
								REGULAR
								TALL



WOVEN SHIRTS

Fort Solid Long-Sleeve Shirt

S202

RELAXED FIT 4.8-ounce, 100% cotton ring-spun chambray · Garment washed for a soft finish and reduced shrinkage · Button-down collar · Two chest pockets with mitered flaps and button closures · Two-button adjustable cuffs with extended plackets · Shoulder pleats for ease of movement · Carhartt-strong triple-stitched main seams · Imported

CBL	256	499	BKC
-----	-----	-----	-----

Style #/Color

S202-CBL/Blue Chambray

S202-256/Dark Tan Chambray

S202-499/Denim Blue Chambray

S202-BKC/Black Chambray

S	M	L	XL	2XL	3XL	4XL	5XL	
								REGULAR
								TALL



Fort Solid Short-Sleeve Shirt

S200

RELAXED FIT 4.8-ounce, 100% cotton ring-spun chambray · Garment washed for a soft finish and reduced shrinkage · Button-down collar · Two chest pockets with mitered flaps and button closures · Shoulder pleats for ease of movement · Carhartt-strong triple-stitched main seams · Imported

CBL	256	499
-----	-----	-----

Style #/Color

S200-CBL/Blue Chambray

S200-256/Dark Tan Chambray

S200-499/Denim Blue Chambray

S	M	L	XL	2XL	3XL	4XL	5XL	
								REGULAR
								TALL



Foreman Solid Long-Sleeve Work Shirt

101554

RELAXED FIT 4.7-ounce 98% cotton/2% spandex canvas · Stain Breaker® technology releases stains · Rugged Flex® technology for ease of movement · Button down collar · Two expandable, pleated chest pockets with button closures · Shoulder pleats for ease of movement · Carhartt-strong triple-stitched main seams · Replaces 100091 · Imported

253	412
-----	-----

Style #/Color

101554-253/Dark Khaki

101554-412/Navy

S	M	L	XL	2XL	3XL	4XL	5XL	
								REGULAR



WOVEN SHIRTS



Foreman Solid Short-Sleeve Work Shirt

101555

RELAXED FIT 4.7-ounce 98% cotton/2% spandex canvas · Stain Breaker® technology releases stains · Rugged Flex® technology for ease of movement · Button down collar · Two expandable, pleated chest pockets with button closures · Shoulder pleats for ease of movement · Carhartt-strong triple-stitched main seams · Replaces 101157/100149 · Imported

253

412

Style #/Color
101555-253/Dark Khaki
101555-412/Navy

S	M	L	XL	2XL	3XL	4XL	5XL	
•	•	•	•	•	•	•	•	REGULAR
•	•	•	•	•	•	•	•	TALL



Twill Short-Sleeve Work Shirt

S223

5.5-ounce, 65% polyester/35% cotton twill · Wrinkle-resistant fabric releases stains with Stain Breaker® technology · Spread collar with a separate band and button closure · Two chest pockets with mitered flaps and button closures · Square bottom · Dyed-to-match buttons · Imported

NAVY

BLK

KHI

Style #/Color
S223-NAVY/Navy
S223-BLK/Black
S223-KHI/Khaki

S	M	L	XL	2XL	3XL	4XL	5XL	
•	•	•	•	•	•	•	•	REGULAR
•	•	•	•	•	•	•	•	TALL



Twill Long-Sleeve Work Shirt

S224

5.5-ounce, 65% polyester/35% cotton twill · Wrinkle-resistant fabric releases stains with Stain Breaker® technology · Spread collar with a separate band and button closure · Two chest pockets with mitered flaps and button closures · Two-button adjustable cuffs with extended plackets · Square bottom · Dyed-to-match buttons · Imported

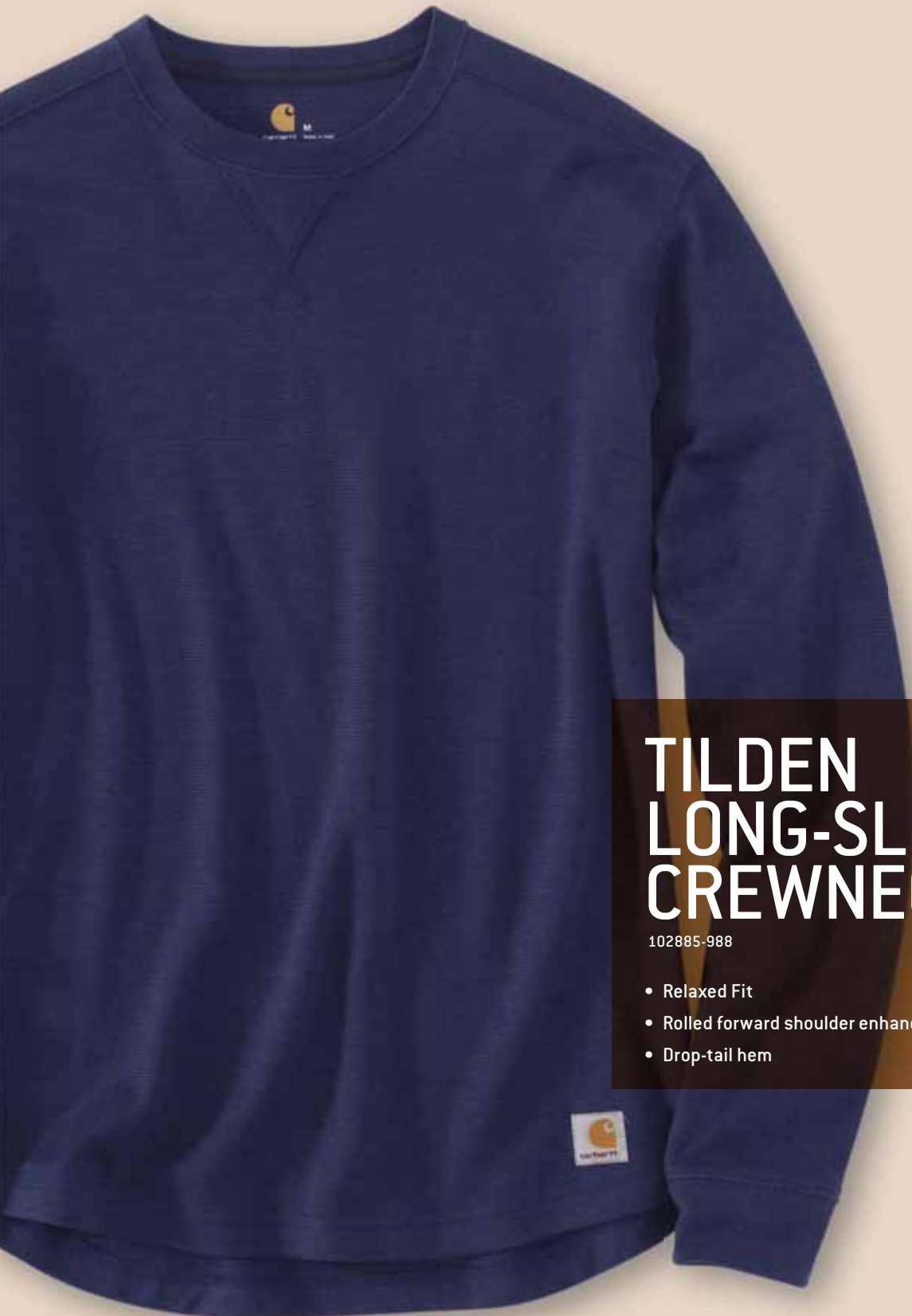
BLK

NAVY

KHI

Style #/Color
S224-BLK/Black
S224-NAVY/Navy
S224-KHI/Khaki

S	M	L	XL	2XL	3XL	4XL	5XL	
•	•	•	•	•	•	•	•	REGULAR
•	•	•	•	•	•	•	•	TALL



TILDEN LONG-SLEEVE CREWNECK

102885-988

- Relaxed Fit
- Rolled forward shoulder enhances comfort
- Drop-tail hem

KNIT SHIRTS



Force Cotton Delmont Long-Sleeve T-Shirt

100393

RELAXED FIT 5.75-ounce, 65% cotton/35% polyester plaited jersey knit · FastDry® technology wicks away sweat for comfort · Stain Breaker® technology releases stains · Raglan sleeves increase range of motion · Left-chest pocket · Contrasting-color neck tape · Tagless neck label · Smooth flatlock seams · Carhartt Force® labeling on left sleeve · Imported

412	026	001	034	316	466
-----	-----	-----	-----	-----	-----

Style #/Color
 100393-412/Navy
 100393-001/Black
 100393-026/Carbon Heather**
 100393-034/Heather Gray*
 100393-316/Moss
 100393-466/Bay Harbor

S	M	L	XL	2XL	3XL	4XL	5XL	
•	•	•	•	•	•	•	•	REGULAR
•	•	•	•	•	•	•	•	TALL

*Heather Gray fiber content is 59% cotton/41% polyester.
 **Carbon Heather fiber content is 60% polyester/40% cotton.

Seasonal Colors

Order deadline is 3/1/17; shipping begins 8/1/17
 All orders are considered firm and non-revisable.

313
NEW

Style #/Color
 100393-313/Botanical Green



Back of Shirt

Force Cotton Delmont Long-Sleeve Graphic T-Shirt

101302

RELAXED FIT 5.75-ounce, 65% cotton/35% polyester plaited jersey knit · FastDry® technology wicks away sweat for comfort · Stain Breaker® technology releases stains · Raglan sleeves increase range of motion · Contrasting-color neck tape · Tagless neck label · Smooth flatlock seams · Carhartt Force® labeling on back neck · Carhartt logo printed on left sleeve · Imported

026	412	034	642
carhartt	carhartt	carhartt	carhartt
	NEW	NEW	

Style #/Color
 101302-026/Carbon Heather*
 101302-412/Navy
 101302-034/Heather Gray**
 101302-642/Electric Red

S	M	L	XL	2XL	3XL	4XL	5XL	
•	•	•	•	•	•	•	•	REGULAR

*Heather Gray fiber content is 59% cotton/41% polyester.
 **Carbon Heather fiber content is 60% polyester/40% cotton.

KNIT SHIRTS

Force Cotton Delmont Short-Sleeve T-Shirt

100410

RELAXED FIT 5.75-ounce, 65% cotton/35% polyester plaited jersey knit · FastDry® technology wicks away sweat for comfort · Stain Breaker® technology releases stains · Raglan sleeves increase range of motion · Left-chest pocket · Contrasting-color neck tape · Tagless neck label · Smooth flatlock seams · Carhartt Force® labeling on left sleeve · Imported

412	001	034	316	026	800
438	466	100	642	351	

Style #/Color

100410-412/Navy	100410-438/Cool Blue
100410-001/Black	100410-466/Bay Harbor
100410-034/Heather Gray*	100410-100/White
100410-026/Carbon Heather**	100410-642/Electric Red
100410-316/Moss	100410-351/Foliage
100410-800/Orange	

S	M	L	XL	2XL	3XL	4XL	5XL	
•	•	•	•	•	•	•	•	REGULAR
•	•	•	•	•	•	•	•	TALL



FORCE carhartt

*Heather Gray fiber content is 59% cotton/41% polyester.

**Carbon Heather fiber content is 60% polyester/40% cotton.

Seasonal Colors

Order deadline is 3/1/17; shipping begins 8/1/17

All orders are considered firm and non-revisable.

210	313
NEW	NEW

Style #/Color

100410-210/Sable Heather
100410-313/Botanical Green

Force Cotton Delmont Short-Sleeve Henley

100413

RELAXED FIT 5.75-ounce, 65% cotton/35% polyester plaited jersey knit · FastDry® technology wicks away sweat for comfort · Stain Breaker® technology releases stains · Henley collar with three-button front · Raglan sleeves increase range of motion · Left-chest pocket · Contrasting-color neck tape · Tagless neck label · Smooth flatlock seams · Carhartt Force® labeling on left sleeve · Imported

412	026	034	438
-----	-----	-----	-----

Style #/Color

100413-412/Navy
100413-026/Carbon Heather**
100413-034/Heather Gray*
100413-438/Cool Blue

S	M	L	XL	2XL	3XL	4XL	5XL	
•	•	•	•	•	•	•	•	REGULAR
•	•	•	•	•	•	•	•	TALL



FORCE carhartt

*Heather Gray fiber content is 59% cotton/41% polyester.

**Carbon Heather fiber content is 60% polyester/40% cotton.

KNIT SHIRTS



Force Cotton Delmont Graphic Short-Sleeve T-Shirt

102549

RELAXED FIT 5.75 ounce, 65% cotton/35% polyester plaited jersey knit · FastDry® technology wicks away sweat for comfort · Stain Breaker® technology releases stains · Raglan sleeves increase range of motion · Contrast-color neck tape · Tagless neck label · Smooth flatlock seams · Carhartt Force® labeling on left sleeve · Carhartt logo printed across front chest · Replaces 101121 · Imported



Style #/Color
102549-026/Carbon Heather*
102549-466/Bay Harbor
102549-351/Foliage
102549-034/Heather Gray**

S	M	L	XL	2XL	3XL	4XL	5XL	
								REGULAR

*Carbon Heather fiber content is 60% polyester/40% cotton.
**Heather Gray fiber content is 59% cotton/41% polyester.



NEW Tilden Long-Sleeve Crewneck

102885

RELAXED FIT 7.7-ounce, 75% cotton /25% polyester · Rib-knit crewneck and cuffs · Rolled forward shoulder enhances comfort · Side-seamed construction minimizes twisting · Drop-tail hem · Heat transfer label at back neck · Carhartt label sewn on hem · Imported



Style #/Color
102885-001/Black
102885-988/Dark Cobalt Blue
102885-203/Sable
102885-316/Moss

S	M	L	XL	2XL	3XL	4XL	5XL	
								REGULAR

NEW Tilden Long-Sleeve Mock-Neck Quarter-Zip

102837

RELAXED FIT 7.7-ounce, 75% cotton /25% polyester · Rib-knit cuffs · Rolled forward shoulder enhances comfort · Side-seamed construction minimizes twisting · Drop-tail hem · Mock-neck collar with quarter-length zipper · Heat transfer label at back neck · Woven wrap label sewn at hem · Replaces 100007 · Imported



Style #/Color
102837-001/Black
102837-988/Dark Cobalt Blue
102837-203/Sable
102837-316/Moss

S	M	L	XL	2XL	3XL	4XL	5XL	
								REGULAR

KNIT SHIRTS

Workwear Pocket Long-Sleeve T-Shirt

K126

ORIGINAL FIT 6.75-ounce, 100% cotton jersey knit · Rib-knit crewneck and cuffs · Side-seamed construction minimizes twisting · Left-chest pocket with sewn-on Carhartt label · Tagless neck label · Imported

NAVY	BLK	HGY	CHR	HTG	DKB	PRT	CRH
BLS	984	ORG	600	CHI	WHT	327	NEW

Style #/Color

- K126-NVY/Navy
- K126-BLK/Black
- K126-HGY/Heather Gray*
- K126-CHR/Charcoal
- K126-HTG/Hunter Green
- K126-DKB/Dark Brown
- K126-PRT/Port
- K126-CRH/Carbon Heather**
- K126-BLS/Bluestone
- K126-984/Stream Blue
- K126-ORG/Orange
- K126-600/Red
- K126-CHI/Chili
- K126-WHT/White
- K126-327/Sour Apple

S	M	L	XL	2XL	3XL	4XL	5XL	
								REGULAR
								TALL

*Heather Gray fiber content is 90% cotton/10% polyester.
**Carbon Heather fiber content is 60% cotton/40% polyester.

Seasonal Colors

Order deadline is 3/1/17; shipping begins 8/1/17
All orders are considered firm and non-revisable.

202	442
NEW	NEW

Style #/Color

- K126-202/Dark Coffee Heather*
- K126-442/Blue Green

*Dark Coffee Heather fiber content is 60% cotton/40% polyester.



Workwear Pocket Long-Sleeve Henley

K128

ORIGINAL FIT 6.75-ounce, 100% cotton jersey knit · Rib-knit collar and cuffs · Three-button front · Side-seamed construction minimizes twisting · Left-chest pocket with sewn-on Carhartt label · Tagless neck label · Imported

NAVY	BLK	HGY	CRH	BLS	HTG	PRT	DES	CHI
			NEW					

Style #/Color

- K128-NVY/Navy
- K128-BLK/Black
- K128-HGY/Heather Gray*
- K128-CRH/Carbon Heather**
- K128-BLS/Bluestone
- K128-HTG/Hunter Green
- K128-PRT/Port
- K128-DES/Desert
- K128-CHI/Chili

S	M	L	XL	2XL	3XL	4XL	5XL	
								REGULAR
								TALL

*Heather Gray fiber content is 90% cotton/10% polyester.
**Carbon Heather fiber content is 60% cotton/40% polyester.



KNIT SHIRTS



Workwear Pocket Short-Sleeve T-Shirt

K87

ORIGINAL FIT 6.75-ounce, 100% cotton jersey knit · Rib-knit crewneck · Side-seamed construction minimizes twisting · Left-chest pocket with sewn-on Carhartt label · Tagless neck label · Imported

NAVY	BLK	HGY	BLS	DES	CHR	PRT
HTG	984	CRH	DKB	ARG	CHI	219
ORG	600	WHT	BRN	413	327	

Style #/Color

- K87-NVY/Navy
- K87-BLK/Black
- K87-HGY/Heather Gray*
- K87-BLS/Bluestone
- K87-DES/Desert
- K87-CHR/Charcoal
- K87-PRT/Port
- K87-HTG/Hunter Green
- K87-984/Stream Blue
- K87-CRH/Carbon Heather**
- K87-DKB/Dark Brown
- K87-ARG/Army Green
- K87-CHI/Chili
- K87-219/Barrel Heather**
- K87-ORG/Orange
- K87-600/Red
- K87-WHT/White
- K87-BRN/Carhartt Brown
- K87-413/Dark Cobalt Blue Heather**
- K87-327/Sour Apple

S	M	L	XL	2XL	3XL	4XL	5XL	
•	•	•	•	•	•	•	•	REGULAR
•	•	•	•	•	•	•	•	TALL

*Heather Gray fiber content is 90% cotton/10% polyester.

**Carbon Heather, Barrel Heather, and Dark Cobalt Blue Heather fiber content is 60% cotton/40% polyester

Seasonal Colors

Order deadline is 3/1/17; shipping begins 8/1/17

All orders are considered firm and non-revisable.

202	442	221	486
NEW	NEW	NEW	NEW

Style #/Color

- K87-202/Dark Coffee Heather*
- K87-442/Blue Green
- K87-221/Sequoia Heather*
- K87-486/Cool Blue Heather*

*Dark Coffee Heather, Sequoia Heather, and Cool Blue Heather fiber content is 60% cotton/40% polyester.



KNIT SHIRTS

Workwear Pocket Short-Sleeve Henley

K84

ORIGINAL FIT 6.75-ounce, 100% cotton jersey knit · Rib-knit collar · Three-button front · Side-seamed construction minimizes twisting · Left-chest pocket with sewn-on Carhartt label · Tagless neck label · Imported

NAVY	BLK	HGY	026	DES
BLS	HTG	984	PRT	413

Style #/Color

- K84-NVY/Navy
- K84-BLK/Black
- K84-HGY/Heather Gray*
- K84-026/Carbon Heather**
- K84-DES/Desert
- K84-BLS/Bluestone
- K84-HTG/Hunter Green
- K84-984/Stream Blue
- K84-PRT/Port
- K84-413/Dark Cobalt Blue Heather**

S	M	L	XL	2XL	3XL	4XL	5XL	
								REGULAR
								TALL

*Heather Gray fiber content is 90% cotton/10% polyester.
**Carbon Heather and Dark Cobalt Blue Heather fiber content is 60% cotton/40% polyester.



Camo Long-Sleeve T-Shirt

K285

ORIGINAL FIT 6.75-ounce, 100% cotton jersey knit with Realtree Xtra® camouflage pattern · Rib-knit collar and cuffs · Side-seamed construction minimizes twisting · Left-chest pocket with sewn-on Carhartt label · Tagless neck label · Imported



Style #/Color
K285-977/Realtree Xtra®

S	M	L	XL	2XL	3XL	4XL	5XL	
								REGULAR
								TALL



Camo Short-Sleeve T-Shirt

K287

ORIGINAL FIT 6.75-ounce, 100% cotton jersey knit with Realtree Xtra® camouflage pattern · Rib-knit collar · Side-seamed construction minimizes twisting · Left-chest pocket with sewn-on Carhartt label · Tagless neck label · Imported



Style #/Color
K287-977/Realtree Xtra®

S	M	L	XL	2XL	3XL	4XL	5XL	
								REGULAR
								TALL



KNIT SHIRTS

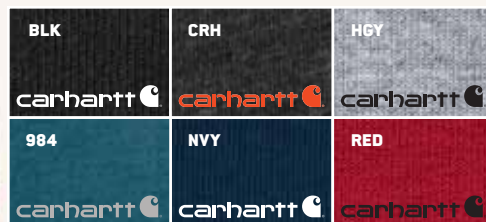


Back of Shirt

Signature Sleeve Logo Long-Sleeve T-Shirt

K231

ORIGINAL FIT 6.75-ounce, 100% cotton jersey knit · Rib-knit crewneck and cuffs
· Side-seamed construction minimizes twisting · Carhartt signature logo printed on left sleeve and back · Tagless neck label · Imported



Style #/Color
 K231-BLK/Black
 K231-CRH/Carbon Heather*
 K231-HGY/Heather Gray**
 K231-984/Stream Blue
 K231-NVY/Navy
 K231-RED/Red

S	M	L	XL	2XL	3XL	4XL	5XL	
								REGULAR
								TALL

*Carbon Heather fiber content is 60% cotton/40% polyester.
 **Heather Gray fiber content is 90% cotton/10% polyester.

Seasonal Colors

Order deadline is 3/1/17; shipping begins 8/1/17
 All orders are considered firm and non-revisable.



Style #/Color
 K231-038/Carbon Heather/Blue*
 K231-471/Dark Cobalt Blue/Red
 K231-202/Dark Coffee Heather*
 K231-221/Sequoia Heather*

*Dark Coffee Heather, Dark Cobalt Blue/Red, Carbon Heather and Sequoia Heather fiber content is 60% cotton/40% polyester.



Back of Shirt

Signature Logo Long-Sleeve T-Shirt

K298

ORIGINAL FIT 6.75-ounce, 100% cotton jersey knit · Rib-knit crewneck and cuffs
· Side-seamed construction minimizes twisting · Carhartt signature logo printed on chest · Tagless neck label

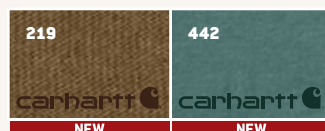


Style #/Color
 K298-NVY/Navy
 K298-BLK/Black
 K298-BLS/Bluestone

S	M	L	XL	2XL	3XL	4XL	5XL	
								REGULAR
								TALL

Seasonal Colors

Order deadline is 3/1/17; shipping begins 8/1/17
 All orders are considered firm and non-revisable.



Style #/Color
 K298-219/Barrel Heather*
 K298-442/Blue Green

*Barrel Heather fiber content is 60% cotton/40% polyester.

KNIT SHIRTS

Signature Logo Short-Sleeve T-Shirt

K195

ORIGINAL FIT 6.75-ounce, 100% cotton jersey knit · Rib-knit crewneck · Side-seamed construction minimizes twisting · Tagless neck label · Carhartt signature logo printed on chest and back neck · Imported



Style #/Color
K195-BLK/Black K195-PRT/Port
K195-HGY/Heather Gray* K195-413/Dark Cobalt Blue Heather**
K195-984/Stream Blue K195-219/Barrel Heather**

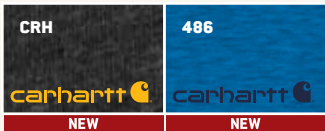
S	M	L	XL	2XL	3XL	4XL	5XL
●	●	●	●	●	●	●	●
●	●	●	●	●	●	●	●

REGULAR
TALL

*Heather Gray fiber content is 90% cotton/10% polyester.
**Dark Cobalt Blue Heather and Barrel Heather fiber content is 60% cotton/40% polyester.

Seasonal Colors

Order deadline is 3/1/17; shipping begins 8/1/17
All orders are considered firm and non-revisable.



Style #/Color
K195-CRH/Carbon Heather*
K195-486/Cool Blue Heather*

*Carbon Heather and Cool Blue Heather fiber content is 60% cotton/40% polyester.



Back of Shirt

Workwear Graphic Camo Sleeve Long-Sleeve T-Shirt

101776

ORIGINAL FIT 6.75-ounce, 100% cotton jersey knit with Realtree Xtra® camouflage pattern · Side seam construction minimizes twisting · Left-chest pocket with sewn on leatherette Carhartt label · Carhartt signature puff logo printed on left sleeve



Style #/Color
101776-977/Realtree Xtra®

S	M	L	XL	2XL	3XL	4XL	5XL
●	●	●	●	●	●	●	●

REGULAR

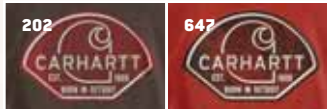


KNIT SHIRTS

NEW Workwear Graphic Carhartt Patch Long-Sleeve T-Shirt

102857

ORIGINAL FIT 6.75-ounce, 100% cotton jersey knit · Left-chest pocket with printed Carhartt logo · Side-seamed construction minimizes twisting · Tagless neck label · “Carhartt Patch” graphic printed on back · Imported



Style #/Color
102857-202/Dark Coffee Heather*
102857-647/Chili

S	M	L	XL	2XL	3XL	4XL	5XL	
<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	REGULAR

*Dark Coffee Heather fiber content is 60% cotton/40% polyester.

Order deadline is 3/1/17; shipping begins 8/1/17
All orders are considered firm and non-revisable.

NEW Workwear Graphic Carhartt Way Long-Sleeve T-Shirt

102855

ORIGINAL FIT 6.75-ounce, 100% cotton jersey knit · Left-chest pocket with sewn-on Carhartt label · Side-seamed construction minimizes twisting · Tagless neck label · Carhartt logo printed on back neck · “Carhartt Way” graphic printed down left sleeve · Imported



Style #/Color
102855-026/Carbon Heather*
102855-412/Navy
102855-442/Blue Green

S	M	L	XL	2XL	3XL	4XL	5XL	
<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	REGULAR
<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	TALL

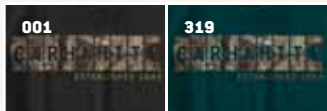
*Carbon Heather fiber content is 60% cotton/40% polyester.

Order deadline is 3/1/17; shipping begins 8/1/17
All orders are considered firm and non-revisable.

NEW Workwear Graphic Camo Block Logo Long-Sleeve T-Shirt

102858

ORIGINAL FIT 6.75-ounce, 100% cotton jersey knit · Side-seamed construction minimizes twisting · Tagless neck label · Carhartt label sewn on front hem · “Camo Block Logo” graphic printed on front · Imported



Style #/Color
102858-001/Black
102858-319/Hunter Green

S	M	L	XL	2XL	3XL	4XL	5XL	
<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	REGULAR
<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	TALL

Order deadline is 3/1/17; shipping begins 8/1/17
All orders are considered firm and non-revisable.



Back of Shirt



Pocket Detail

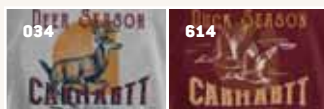


KNIT SHIRTS

NEW Workwear Graphic Opening Season Long-Sleeve T-Shirt

102856

ORIGINAL FIT 6.75-ounce, 100% cotton jersey knit · Left-chest pocket with printed Carhartt logo · Side-seamed construction minimizes twisting · Tagless neck label · “Duck/Deer Season” graphic printed on back · Imported



Style #/Color

102856-034/Heather Gray*

102856-614/Port

S	M	L	XL	2XL	3XL	4XL	5XL	
								REGULAR

*Heather Gray fiber content is 90% cotton/10% polyester.

Order deadline is 3/1/17; shipping begins 8/1/17

All orders are considered firm and non-revisable.



Back of Shirt



Pocket Detail

NEW Maddock Graphic Handmade Long-Sleeve T-Shirt

102861

RELAXED FIT 5-ounce, 60% ring-spun cotton /40% polyester · Side-seamed construction minimizes twisting · Tagless neck label · Carhartt label sewn on front hem · “Carhartt Handmade” graphic printed on front · Imported



Style #/Color

102861-026/Carbon Heather

102861-278/Oatmeal Heather*

S	M	L	XL	2XL	3XL	4XL	5XL	
								REGULAR

*Oatmeal Heather fiber content is 99% cotton/1% polyester.

Order deadline is 3/1/17; shipping begins 8/1/17

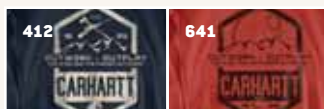
All orders are considered firm and non-revisable.



NEW Maddock Graphic Great Outdoors Long-Sleeve T-Shirt

102862

RELAXED FIT 5-ounce, 100% ring-spun cotton jersey knit · Left-chest pocket with printed Carhartt logo · Side-seamed construction minimizes twisting · Tagless neck label · Carhartt label sewn on front hem · “Great Outdoors” graphic printed on back · Imported



Style #/Color

102862-412/Navy

102862-641/Chili Heather*

S	M	L	XL	2XL	3XL	4XL	5XL	
								REGULAR

*Chili Heather fiber content is 60% cotton/40% polyester.

Order deadline is 3/1/17; shipping begins 8/1/17

All orders are considered firm and non-revisable.



Back of Shirt



Pocket Detail

Shaded sizes will have price upcharge.

KNIT SHIRTS



NEW Lubbock Graphic Filled Flag Long-Sleeve T-Shirt

102878

RELAXED FIT 5-ounce, 100% cotton jersey knit · Side-seamed construction minimizes twisting · Tagless neck label · “Filled Flag” graphic printed on front chest · Made in the USA



Style #/Color
102878-001/Black
102878-412/Navy

S	M	L	XL	2XL	3XL	4XL	5XL	
•	•	•	•	•	•	•	•	REGULAR
•	•	•	•	•	•	•	•	TALL

Order deadline is 3/1/17; shipping begins 8/1/17
All orders are considered firm and non-revisable.



NEW Lubbock Graphic Distressed Flag Long-Sleeve T-Shirt

102913

RELAXED FIT 5-ounce, 100% cotton jersey knit · Side-seamed construction minimizes twisting · Tagless neck label · “Distressed Flag” graphic printed on front chest · Made in the USA



Style #/Color
102913-412/Navy

S	M	L	XL	2XL	3XL	4XL	5XL	
•	•	•	•	•	•	•	•	REGULAR

Order deadline is 3/1/17; shipping begins 8/1/17
All orders are considered firm and non-revisable.



NEW Workwear Graphic Time to Earn That Buck Long-Sleeve T-Shirt

102860

ORIGINAL FIT 6.75-ounce, 60% cotton /40% polyester · Left-chest pocket with sewn-on Carhartt label · Side-seamed construction minimizes twisting · Tagless neck label · “Time to Earn That Buck” graphic printed on back · Imported



Style #/Color
102860-026/Carbon Heather
102860-034/Heather Gray*

S	M	L	XL	2XL	3XL	4XL	5XL	
•	•	•	•	•	•	•	•	REGULAR

*Heather Gray fiber content is 90% cotton/10% polyester.

Order deadline is 3/1/17; shipping begins 8/1/17
All orders are considered firm and non-revisable.

KNIT SHIRTS

NEW Maddock Graphic Woodsman Long-Sleeve T-Shirt

102863

RELAXED FIT 5-ounce, 100% ring-spun cotton jersey knit · Left-chest pocket with printed Carhartt logo · Side-seamed construction minimizes twisting · Tagless neck label · Carhartt label sewn on front hem · “Carhartt Woodsman” graphic printed on back · Imported



Style #/Color

102863-001/Black

102863-278/Oatmeal Heather*

S	M	L	XL	2XL	3XL	4XL	5XL	
								REGULAR

*Oatmeal Heather fiber content is 99% cotton/1% polyester.

Order deadline is 3/1/17; shipping begins 8/1/17
All orders are considered firm and non-revisable.



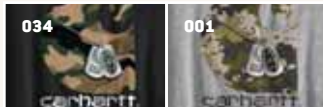
Pocket Detail



NEW Lubbock Graphic H2H Dog Tags Short-Sleeve T-Shirt

102859

RELAXED FIT 5-ounce, 100% cotton jersey knit · Side-seamed construction minimizes twisting · Tagless neck label · “Helmets To Hardhats Dog Tags” graphic printed on front chest · Made in the USA



Style #/Color

102859-034/Heather Gray*

102859-001/Black

S	M	L	XL	2XL	3XL	4XL	5XL	
								REGULAR

*Heather Gray fiber content is 90% cotton/10% polyester.

Order deadline is 3/1/17; shipping begins 8/1/17
All orders are considered firm and non-revisable.



Contractor's Work Pocket® Polo

K570

ORIGINAL FIT 6-ounce, 62% polyester/38% cotton pique knit · Colorfast · Stain Breaker® technology releases stains · No-roll rib-knit polo collar · Open, non-banded sleeves for increased range of motion · Three-button front · Left-chest Contractor's Work Pocket® with unique silo for pens, pencils or tools · Square bottom with side vents · Tagless neck label · Imported



Style #/Color

K570-NVY/Navy

K570-BLK/Black

K570-MOS/Moss

K570-HGY/Heather Gray

K570-437/Steel Blue

K570-RED/Red

S	M	L	XL	2XL	3XL	4XL	5XL	
								REGULAR
								TALL



Pocket Detail

KNIT SHIRTS



Maddock Pocket Short-Sleeve T-Shirt

101125

RELAXED FIT · 5-ounce, 100% ring-spun cotton jersey knit · Rib-knit crewneck · Left chest pocket · Rolled forward shoulder enhances comfort · Side-seamed construction minimizes twisting · Tagless neck label · Imported



Style #/Color

101125-467/Tidal Blue Heather*

101125-026/Carbon Heather*

101125-412/Navy

101125-034/Heather Gray**

101125-641/Chili Heather*

101125-322/Alpine Green Heather*

101125-278/Oatmeal Heather***

S	M	L	XL	2XL	3XL	4XL	5XL
•	•	•	•	•	•	•	•
•	•	•	•	•	•	•	•

REGULAR

TALL

S	M	L	XL	2XL	3XL	4XL	5XL
•	•	•	•	•	•	•	•
•	•	•	•	•	•	•	•

REGULAR

*Carbon Heather, Tidal Blue Heather, Chili Heather, and Alpine Green Heather fiber content is 60% cotton/40% polyester.

**Heather Gray fiber content is 90% cotton/10% polyester.

***Oatmeal Heather fiber content is 99% cotton/1% polyester.



FORCE EXTREMES™ MOCK-NECK HALF-ZIP SWEATSHIRT

102831-315

- FastDry® with 37.5® Technology makes this our fastest-drying sweatshirt
- Absorbs and traps odors to release in the wash
- Relaxed Fit



37.5® is a trademark of Cocona, Inc.

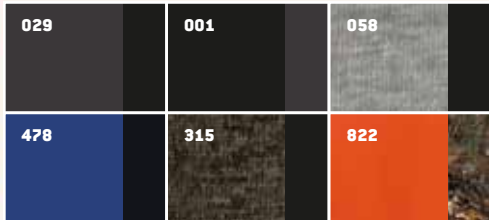
SWEATSHIRTS



NEW Force Extremes™ Mock-Neck Half-Zip Sweatshirt

102831

RELAXED FIT 6.25-ounce, 65% polyester/35% Cocona® 37.5° polyester · FastDry® with 37.5° Technology makes this our fastest-drying gear · Fights odors · Contrast-color neck tape · Contrast jersey lined mock-neck collar with half-length zipper · Left-chest map pocket with zip closure · Front handwarmer pocket · Stretchable, self-fabric knit cuffs and waistband · Carhartt Force Extremes® labeling on left sleeve · Imported



Style #/Color
 102831-029/Shadow/Black
 102831-001/Black/Shadow
 102831-058/Asphalt Heather/Black*
 102831-478/Huron Heather/Navy*
 102831-315/Burnt Olive Heather/Black*
 102831-822/Hunter Orange/Realtree Xtra®

S	M	L	XL	2XL	3XL	4XL	5XL	
•	•	•	•	•	•	•	•	REGULAR

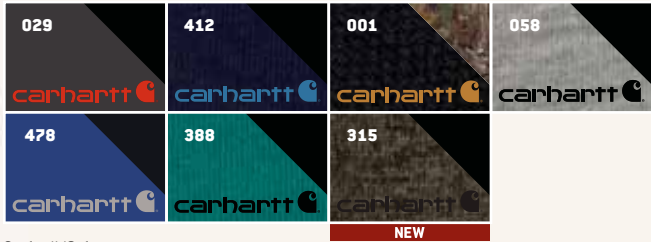
*Huron Heather, Asphalt Heather, and Burnt Olive Heather fiber content is 72% polyester/28% Cocona® 37.5° polyester.



Force Extremes™ Signature Graphic Hooded Sweatshirt

102314

RELAXED FIT 6.25-ounce, 65% polyester/35% Cocona® 37.5° polyester · FastDry® with 37.5° Technology makes this our fastest-drying gear · Fights odors · Contrast-color neck tape · Attached, contrasting jersey-lined three-piece hood with drawcord closure · Front handwarmer pocket · Stretchable, self-fabric knit cuffs and waistband · Carhartt Force Extremes® labeling on left sleeve · Signature Carhartt graphic on chest · Imported



Style #/Color
 102314-029/Shadow/Black
 102314-412/Navy/Black
 102314-001/Black/Realtree Xtra®

S	M	L	XL	2XL	3XL	4XL	5XL	
•	•	•	•	•	•	•	•	REGULAR
•	•	•	•	•	•	•	•	TALL

102314-058/Asphalt Heather/Black*
 102314-478/Huron Heather/Navy*
 102314-388/Everglade Heather/Black*
 102314-315/Burnt Olive Heather/Black*

S	M	L	XL	2XL	3XL	4XL	5XL	
•	•	•	•	•	•	•	•	REGULAR

*Asphalt Heather, Everglade Heather, and Huron Heather fiber content is 72% polyester/28% Cocona®



Rain Defender® Rutland Thermal-Lined Hooded Zip-Front Sweatshirt

100632

ORIGINAL FIT 12-ounce, 50% cotton/50% polyester blend with Rain Defender® durable water-repellent finish · 100% polyester thermal lining retains warmth · Attached thermal-lined three-piece hood with drawcord closure · Full-length brass front zipper · Two front handwarmer pockets · Stretchable, spandex-reinforced rib-knit cuffs and waistband · Inside pocket with zipper closure · Locker loop facilitates hanging · Replaces J149 · Imported

001	026	211	201	472
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Style #/Color

- 100632-001/Black
- 100632-026/Carbon Heather*
- 100632-211/Carhartt Brown
- 100632-201/Dark Brown
- 100632-472/New Navy

S	M	L	XL	2XL	3XL	4XL	5XL	
•	•	•	•	•	•	•	•	REGULAR
•	•	•	•	•	•	•	•	TALL

*Carbon Heather fiber content is 55% cotton/45% polyester.

Seasonal Colors

Order deadline is 3/1/17; shipping begins 8/1/17

All orders are considered firm and non-revisable.



Style #/Color

100632-221/Sequoia Heather



Rain Defender® Avondale Midweight 3-Season Sweatshirt

100631

RELAXED FIT 10.5-ounce, 50% cotton/50% polyester blend with Rain Defender® durable water-repellent finish · Quilt lining retains warmth · Attached quilt lined three-piece hood with drawcord closure · Full-length brass front zipper · Two front handwarmer pockets · Interior cell phone pocket · Stretchable, spandex reinforced rib-knit cuffs and waistband · Imported

001	472	021
-----	-----	-----

Style #/Color

- 100631-001/Black
- 100631-472/New Navy
- 100631-021/Charcoal Heather*

S	M	L	XL	2XL	3XL	4XL	5XL	
•	•	•	•	•	•	•	•	REGULAR
•	•	•	•	•	•	•	•	TALL

*Charcoal Heather fiber content is 55% cotton/45% polyester.



SWEATSHIRTS



Rain Defender® Paxton Heavyweight Hooded Sweatshirt

100615

ORIGINAL FIT 13-ounce, 75% cotton/25% polyester blend with Rain Defender® durable water-repellent finish · Attached jersey-lined three-piece hood with drawcord closure · Front handwarmer pocket has a hidden security pocket inside · Stretchable, spandex-reinforced rib-knit cuffs and waistband · Replaces K184 · Imported

001	026	472	358	034	224
-----	-----	-----	-----	-----	-----

Style #/Color

- 100615-001/Black
- 100615-026/Carbon Heather
- 100615-472/New Navy

S	M	L	XL	2XL	3XL	4XL	5XL	
								REGULAR
								TALL

- 100615-358/Dark Green
- 100615-034/Heather Gray*
- 100615-224/Dark Cedar

S	M	L	XL	2XL	3XL	4XL	5XL	
								REGULAR
								TALL

*Heather Gray fiber content is 70% cotton/30% polyester.



Rain Defender® Paxton Heavyweight Hooded Zip-Front Sweatshirt

100614

ORIGINAL FIT 13-ounce, 75% cotton/25% polyester blend with Rain Defender® durable water-repellent finish · Attached jersey-lined three-piece hood with drawcord closure · Antique-finish brass front zipper · Two front handwarmer pockets have a hidden security pocket inside · Stretchable, spandex-reinforced rib-knit cuffs and waistband · Replaces K185 · Imported

001	026	472	224
-----	-----	-----	-----

Style #/Color

- 100614-001/Black
- 100614-026/Carbon Heather
- 100614-472/New Navy
- 100614-224/Dark Cedar

S	M	L	XL	2XL	3XL	4XL	5XL	
								REGULAR
								TALL



Rain Defender® Paxton Heavyweight Quarter-Zip Sweatshirt

102277

ORIGINAL FIT 13-ounce, 75% cotton/25% polyester blend with Rain Defender® durable water repellent · Mock-neck collar with 8-inch antique-finish brass zipper · Front handwarmer pocket has a hidden security pocket inside · Stretchable, spandex-reinforced rib-knit cuffs · Single toggle bungee drawcord at hem · Replaces K188 · Imported

026

412

Style #/Color
102277-026/Carbon Heather
102277-412/Navy

S	M	L	XL	2XL	3XL	4XL	5XL	
								REGULAR



Rain Defender® Paxton Heavyweight Hooded Zip Mock Sweatshirt

100617

ORIGINAL FIT 13-ounce, 75% cotton/25% polyester blend with Rain Defender® durable water repellent · Attached, jersey-lined three-piece hood with drawcord closure · Mock neck collar with 8-inch antique-finish brass zipper · Front handwarmer pocket has a hidden security pocket inside · Stretchable, spandex-reinforced rib-knit cuffs and waistband · Replaces K217 · Imported

001

026

472

034

Style #/Color
100617-001/Black
100617-026/Carbon Heather
100617-472/New Navy
100617-034/Heather Gray*

S	M	L	XL	2XL	3XL	4XL	5XL	
								REGULAR
								TALL

*Heather Gray fiber content is 70% cotton/30% polyester.



Collinston Brushed Fleece Sherpa-Lined Sweatshirt

100072

RELAXED FIT 10.5-ounce, 50% cotton/50% polyester blend · Brushed for extra softness · Sherpa lined · Nylon taffeta sleeve lining · Attached sherpa-lined extended hood for extra warmth · Full-length antique nickel zipper · Two front handwarmer pockets · Stretchable, spandex-reinforced rib-knit cuffs and waistband · Locker loop facilitates hanging · Carhartt label sewn on pocket · Imported

001

070

472

365

Style #/Color
100072-001/Black
100072-070/Slate Heather
100072-472/New Navy
100072-365/Canopy Green

S	M	L	XL	2XL	3XL	4XL	5XL	
								REGULAR
								TALL

*Slate Heather fiber content is 55% cotton/45% polyester.



SWEATSHIRTS

Midweight Signature Sleeve Logo Hooded Sweatshirt

K288

ORIGINAL FIT 10.5-ounce, 50% cotton/50% polyester blend · Attached three-piece hood with drawcord closure · Front handwarmer pocket · Stretchable, spandex-reinforced rib-knit cuffs and waistband · Carhartt signature logo printed on left sleeve · Carhartt label sewn on pocket · Imported



BLK carhartt	CHH carhartt	HGY carhartt	DKB carhartt	472 carhartt
ORG carhartt	475 carhartt	608 carhartt	202 carhartt	NEW

Style #/Color

- K288-BLK/Black
- K288-CHH/Charcoal Heather*
- K288-DKB/Dark Brown
- K288-472/New Navy
- K288-HGY/Heather Gray**

- K288-475/Superior Blue
- K288-ORG/Orange
- K288-608/Dark Crimson
- K288-202/Dark Coffee Heather

S	M	L	XL	2XL	3XL	4XL	5XL	
●	●	●	●	●	●	●	●	REGULAR
●	●	●	●	●	●	●	●	TALL

*Charcoal Heather fiber content is 55% cotton/45% polyester.

**Heather Gray fiber content is 70% cotton/30% polyester.

Seasonal Colors

Order deadline is 3/1/17; shipping begins 8/1/17
All orders are considered firm and non-revisable.

005 carhartt	442 carhartt
NEW	NEW

Style #/Color

- K288-005/Black/Blue
- K288-442/Blue Green



SWEATSHIRTS

Midweight Camo Sleeve Logo Hooded Sweatshirt 101763

ORIGINAL FIT 10.5-ounce, 50% cotton/50% polyester blend with RealTree Xtra® camouflage pattern · Attached three-piece jersey lined hood with draw-cord closure · Front handwarmer pocket · Stretchable spandex reinforced rib-knit cuffs and waistband · Carhartt signature puff logo printed on left sleeve · Carhartt label sewn on pocket



Style #/Color
101763-977/Realtree Xtra®

S	M	L	XL	2XL	3XL	4XL	5XL	
								REGULAR



Midweight Camo Hooded Zip-Front Sweatshirt K289

ORIGINAL FIT 10.5-ounce, 50% cotton/50% polyester blend with Realtree Xtra® camouflage pattern · Attached three-piece jersey-lined hood with drawcord closure · Full-length brass front zipper · Two front handwarmer pockets · Stretchable, spandex-reinforced rib-knit cuffs and waistband · Carhartt label sewn on pocket · Imported



Style #/Color
K289-977/Realtree Xtra®

S	M	L	XL	2XL	3XL	4XL	5XL	
								REGULAR
								TALL



Midweight Crewneck Sweatshirt K124

ORIGINAL FIT 10.5-ounce, 50% cotton/50% polyester blend · Front-neck V patch · Stretchable, spandex-reinforced rib-knit cuffs and waistband · Carhartt label sewn on lower front · Imported



Style #/Color
K124-BLK/Black
K124-472/New Navy
K124-HGY/Heather Gray*

S	M	L	XL	2XL	3XL	4XL	5XL	
								REGULAR
								TALL



*Heather Gray fiber content is 70% cotton/30% polyester.

SWEATSHIRTS

Midweight Hooded Sweatshirt

K121

ORIGINAL FIT 10.5-ounce, 50% cotton/50% polyester blend · Attached three-piece hood with drawcord closure · Front handwarmer pocket · Stretchable, spandex-reinforced rib-knit cuffs and waistband · Carhartt-strong triple-stitched main seams · Carhartt label sewn on pocket · Imported

BLK	CHH	472	HGY	DKB	475	365	608	327
-----	-----	-----	-----	-----	-----	-----	-----	-----

Style #/Color
 K121-BLK/Black
 K121-CHH/Charcoal Heather*
 K121-472/New Navy
 K121-HGY/Heather Gray**
 K121-DKB/Dark Brown
 K121-475/Superior Blue
 K121-365/Canopy Green
 K121-608/Dark Crimson
 K121-327/Sour Apple

S	M	L	XL	2XL	3XL	4XL	5XL	
•	•	•	•	•	•	•	•	REGULAR
•	•	•	•	•	•	•	•	TALL

*Charcoal Heather fiber content is 55% cotton/45% polyester.
 **Heather Gray fiber content is 70% cotton/30% polyester.

Seasonal Colors

Order deadline is 3/1/17; shipping begins 8/1/17
 All orders are considered firm and non-revisable.

442
NEW

Style #/Color
 K121-442/Blue Green

Midweight Hooded Zip-Front Sweatshirt

K122

ORIGINAL FIT 10.5-ounce, 50% cotton/50% polyester blend · Attached three-piece hood with drawcord closure · Full-length brass front zipper · Two front hand-warmer pockets · Stretchable, spandex-reinforced rib-knit cuffs and waistband · Carhartt label sewn on pocket · Imported

BLK	CHH	472	HGY	DKB	365	ORG	202
						NEW	

Style #/Color
 K122-BLK/Black
 K122-CHH/Charcoal Heather*
 K122-472/New Navy
 K122-HGY/Heather Gray**
 K122-DKB/Dark Brown
 K122-365/Canopy Green
 K122-ORG/Orange
 K122-202/Dark Coffee Heather

S	M	L	XL	2XL	3XL	4XL	5XL	
•	•	•	•	•	•	•	•	REGULAR
•	•	•	•	•	•	•	•	TALL

*Charcoal Heather fiber content is 55% cotton/45% polyester.
 **Heather Gray fiber content is 70% cotton/30% polyester.

Haughton Midweight Mock-Neck Zip Sweatshirt

102274

ORIGINAL FIT 10.5-ounce, 50% cotton/50% polyester blend · Mock-neck collar with full-length brass front zipper · Two front handwarmer pockets · Stretchable, spandex-reinforced rib-knit cuffs and waistband · Carhartt label sewn on pocket · Replaces K503

001	021	475
		NEW

Style #/Color
 102274-001/Black
 102274-021/Charcoal Heather
 102274-475/Superior Blue

S	M	L	XL	2XL	3XL	4XL	5XL	
•	•	•	•	•	•	•	•	REGULAR
•	•	•	•	•	•	•	•	TALL

*Charcoal Heather fiber content is 55% cotton/45% polyester.



BASE FORCE EXTREMES SUPER-COLD WEATHER CREWNECK

102350-001

- FastDry® with 37.5® Technology makes this our fastest-drying base layer
- Absorbs and traps odors to release in the wash
- Smooth flatlock seams enhance comfort



37.5® is a trademark of Cocona, Inc.

BASE LAYER

Base Force Extremes Lightweight Boxer

102345

4-ounce, 51% polyester/49% Cocona® 37.5® polyester · FastDry® with 37.5® Technology makes this our fastest-drying gear · Rugged Flex® technology for ease of movement · Fights odor · Traditional boxer fit · Gusset at inseam for comfort and easy movement · Fly opening · Smooth flatlock seams enhance comfort · Comfortable elastic waistband with Carhartt logo · Tagless · Carhartt Force Extremes™ labeling printed on front · Imported

001	031	S	M	L	XL	2XL	3XL	4XL	5XL	REGULAR

Style #/Color
102345-001/Black
102345-031/Shade



Base Force Extremes Lightweight Boxer Brief

102346

4-ounce, 51% polyester/49% Cocona® 37.5® polyester · FastDry® with 37.5® Technology makes this our fastest-drying gear · Rugged Flex® technology for ease of movement · Fights odor · Fit is more supportive and closer to the body · Gusset at inseam for comfort and easy movement · Fly opening · Smooth flatlock seams enhance comfort · Comfortable elastic waistband with Carhartt logo · Tagless · Carhartt Force Extremes™ labeling printed on front · Imported

001	031	S	M	L	XL	2XL	3XL	4XL	5XL	REGULAR

Style #/Color
102346-001/Black
102346-031/Shade



Base Force Extremes Lightweight Short-Sleeve T-Shirt

101569

4-ounce, 51% polyester/49% Cocona® 37.5® polyester · FastDry® with 37.5® Technology makes this our fastest-drying gear · Rugged Flex® technology for ease of movement · Fights odor · Smooth flatlock seams enhance comfort · Drop tail adds coverage · Tagless neck label · Carhartt Force Extremes™ labeling printed on back neck · Imported

001	100	S	M	L	XL	2XL	3XL	4XL	5XL	REGULAR
										TALL

Style #/Color
101569-001/Black
101569-100/White



Back of Shirt



Base Force Extremes Lightweight Crewneck

102344

4-ounce, 51% polyester/49% Cocona® 37.5® polyester · FastDry® with 37.5® Technology makes this our fastest-drying gear · Rugged Flex® technology for ease of movement · Fights odor · Smooth flatlock seams enhance comfort · Drop tail adds coverage · Tagless neck label · Carhartt Force Extremes™ labeling printed on back neck · Replaces 101824 · Imported

001	S	M	L	XL	2XL	3XL	4XL	5XL	REGULAR
									TALL

Style #/Color
102344-001/Black



Back of Shirt



BASE LAYER

Base Force Extremes Lightweight Bottom

102352

4-ounce, 51% polyester/49% Cocona® 37.5® polyester · FastDry® with 37.5® Technology makes this our fastest-drying gear · Rugged Flex® technology for ease of movement · Fights odor · Gusset at inseam for comfort and easy movement · Smooth flatlock seams enhance comfort · Tagless · Comfortable elastic waistband with Carhartt logo · Carhartt Force Extremes™ labeling printed on front · Replaces 101825 · Imported

001

Style #/Color
102352-001/Black

S	M	L	XL	2XL	3XL	4XL	5XL	
•	•	•	•	•	•	•	•	REGULAR
•	•	•	•	•	•	•	•	TALL



Base Force Extremes Cold Weather Quarter Zip

102223

5.3-ounce, 80% Cocona® 37.5® polyester/20% polyester · FastDry® with 37.5® Technology makes this our fastest-drying gear · Fights odor · Mock-neck collar with quarter length zipper · Smooth flatlock seams enhance comfort · Drop tail adds coverage · Tagless neck label · Carhartt Force Extremes™ labeling printed on back neck · Imported

001

Style #/Color
102223-001/Black

S	M	L	XL	2XL	3XL	4XL	5XL	
•	•	•	•	•	•	•	•	REGULAR
•	•	•	•	•	•	•	•	TALL



Back of Shirt



Base Force Extremes Cold Weather Crewneck

102347

5.3-ounce, 80% Cocona® 37.5® polyester/20% polyester · FastDry® with 37.5® Technology makes this our fastest-drying gear · Fights odor · Smooth flatlock seams enhance comfort · Drop tail adds coverage · Tagless neck label · Carhartt Force Extremes™ labeling printed on back neck · Replaces 101646 · Imported

001

Style #/Color
102347-001/Black

S	M	L	XL	2XL	3XL	4XL	5XL	
•	•	•	•	•	•	•	•	REGULAR
•	•	•	•	•	•	•	•	TALL



Back of Shirt



Base Force Extremes Cold Weather Bottom

102348

5.3-ounce, 80% Cocona® 37.5® polyester/20% polyester · FastDry® with 37.5® Technology makes this our fastest-drying gear · Fights odor · Smooth flatlock seams enhance comfort · Tapered cuffs for warmth and comfort · Tagless · Comfortable elastic waistband with Carhartt logo · Carhartt Force Extremes™ labeling printed on front · Replaces 100642 · Imported

001

Style #/Color
102348-001/Black

S	M	L	XL	2XL	3XL	4XL	5XL	
•	•	•	•	•	•	•	•	REGULAR
•	•	•	•	•	•	•	•	TALL



BASE LAYER

Base Force Extremes

Cold Weather Camo Crewneck

102222

5.3-ounce, 80% Cocona® 37.5® polyester/20% polyester · FastDry® with 37.5® Technology makes this our fastest-drying gear · Fights odor · Smooth flatlock seams enhance comfort · Drop tail adds coverage · Tagless neck label · Carhartt Force Extremes™ labeling printed on back neck · Imported

977

S	M	L	XL	2XL	3XL	4XL	5XL
<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>

REGULAR

TALL

Style #/Color
102222-977/Realtree Xtra®



Base Force Extremes

Cold Weather Camo Bottom

102225

5.3-ounce, 80% Cocona® 37.5® polyester/20% polyester · FastDry® with 37.5® Technology makes this our fastest-drying gear · Fights odor · Smooth flatlock seams enhance comfort · Tapered cuffs for warmth and comfort · Tagless · Comfortable elastic waistband with Carhartt logo · Carhartt Force Extremes™ labeling printed on front · Imported

977

Style #/Color
102225-977/Realtree Xtra®



Base Force Extremes

Cold Weather Camo Quarter Zip

102224

5.3-ounce, 80% Cocona® 37.5® polyester/20% polyester · FastDry® with 37.5® Technology makes this our fastest-drying gear · Fights odor · Mock-neck collar with quarter length zipper · Smooth flatlock seams enhance comfort · Drop tail adds coverage · Tagless neck label · Carhartt Force Extremes™ labeling printed on back neck · Imported

977

S	M	L	XL	2XL	3XL	4XL	5XL
<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>

REGULAR

TALL

Style #/Color
102224-977/Realtree Xtra®



Base Force Extremes

Super-Cold Weather Crewneck

102350

8-ounce, 60% polyester/33% Cocona® 37.5® polyester/7% spandex · FastDry® with 37.5® Technology makes this our fastest-drying gear · Fights odor · Smooth flatlock seams enhance comfort · Drop tail adds coverage · Tagless neck label · Carhartt Force Extremes™ labeling printed on back neck · Replaces 100644 · Imported

001

S	M	L	XL	2XL	3XL	4XL	5XL
<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>

REGULAR

TALL

Style #/Color
102350-001/Black



BASE LAYER

Base Force Extremes Super-Cold Weather Quarter-Zip 102351

8-ounce, 60% polyester/33% Cocona® 37.5® polyester/7% spandex · FastDry® with 37.5® Technology makes this our fastest-drying gear · Fights odors · Mock-neck collar with quarter length zipper · Smooth flatlock seams enhance comfort · Drop tail adds coverage · Tagless neck label · Carhartt Force Extremes™ labeling printed on back neck · Replaces 101301 · Imported

001		S	M	L	XL	2XL	3XL	4XL	5XL	REGULAR TALL
		•	•	•	•	•	•	•	•	

Style #/Color
102351-001/Black



Base Force Extremes Super-Cold Weather Bottom 102349

8-ounce, 60% polyester/33% Cocona® 37.5® polyester/7% spandex · FastDry® with 37.5® Technology makes this our fastest-drying gear · Fights odors · Smooth flatlock seams enhance comfort · Tapered cuffs for warmth and comfort · Tagless · Comfortable elastic waistband with Carhartt logo · Carhartt Force Extremes™ labeling printed on front · Replaces 100643 · Imported

001		S	M	L	XL	2XL	3XL	4XL	5XL	REGULAR TALL
		•	•	•	•	•	•	•	•	

Style #/Color
102349-001/Black



Base Force® Cotton Super-Cold Weather Crewneck 100639

9.5-ounce, 100% cotton ring-spun knit · Carhartt Force® with FastDry® technology wicks away sweat for comfort · Stain Breaker® technology releases stains · Reinforced stitching on all seams · Rib-knit cuffs and crewneck · Tagless neck label · Carhartt logo printed on bottom hem · Carhartt Force® logo printed on back neck · Imported

		S	M	L	XL	2XL	3XL	4XL	5XL	
001	103	•	•	•	•	•	•	•		REGULAR
				•	•	•				TALL

Style #/Color
100639-001/Black
100639-103/Natural



Base Force® Cotton Super-Cold Weather Bottom 100640

9.5-ounce, 100% cotton ring-spun knit · Carhartt Force® with FastDry® technology wicks away sweat for comfort · Stain Breaker® technology releases stains · Reinforced stitching on all seams · Rib-knit cuffs · Elastic waist with Carhartt logo · Carhartt Force® logo printed on back · Imported

001

103

Style #/Color

Style #/Color
100640-001/Black
100640-103/Natural



BASE LAYER



Midweight Cotton Union Suit

K226

8-ounce, 100% cotton ring-spun knit · Reinforced stitching on all seams · Back opening with button closure · Rib-knit neck and cuffs · Tagless neck label · Carhartt logo printed on chest · Imported



Style #/Color
K226-RED/Red
K226-294/Rugged Khaki Camo

S	M	L	XL	2XL	3XL	4XL	
<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	REGULAR
<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	TALL



carhartt

FORCE EXTREMES™ BEANIE

102711-001

- FastDry® with 37.5® Technology makes this our fastest-drying beanie
- Absorbs and traps odors to release in the wash
- 3-panel crown construction for comfort



NEW Force Extremes™ Beanie

102711

65% polyester/35% Cocona® 37.5® polyester · FastDry® with 37.5® Technology makes this our fastest-drying gear · Fights odors · 3-panel crown construction for comfort · Signature Carhartt logo printed on front · Carhartt Force Extremes™ logo printed on back · Imported

Style #/Color
102711-001/Black

ONE SIZE FITS ALL



Force Fleece Neck Gaiter

A204

92% polyester/8% spandex blend fleece for warmth · Carhartt Force® fabric with FastDry® technology wicks away sweat for comfort · Fights odor · Flat-seam construction enhances comfort · Carhartt label sewn on back · Carhartt Force® logo embroidered on bottom hem · Imported

Style #/Color
A204-BLK/Black

ONE SIZE FITS ALL



BLK



NEW Force Fleece Ball Cap Headband

102950

92% polyester/8% spandex blend with fleece interior for comfort and warmth · Can be worn alone or over a ball cap · Flat-seam construction enhances comfort · Carhartt embroidery on wearer's left side · Imported

Style #/Color
102950-001/Black

ONE SIZE FITS ALL



001

Force Lewisville Hat

101468

92% polyester/8% spandex blend with fleeced interior for comfort and warmth · Carhartt Force® fabric with FastDry® technology wicks away sweat for comfort · Fights odor · Flat-seam construction enhances comfort · Carhartt logo printed on front · Carhartt Force® logo printed on back · Imported

Style #/Color
101468-001/Black
101468-323/Brite Lime
101468-412/Navy

ONE SIZE FITS ALL



323



412



001

Back of hat



ACCESSORIES

Force Lewisville Camo Hat

101802

92% polyester/8% spandex blend with fleeced interior for comfort and warmth · Carhartt Force® fabric with FastDry® technology wicks away sweat for comfort · Fights odor · Flat-seam construction enhances comfort · Carhartt label sewn on front · Carhartt Force® logo on back · Imported

Style #/Color

101802-977/Realtree Xtra®

101802-914/Realtree-Max 5®

ONE SIZE FITS ALL



914



977

Back of hat



Force Swifton Camo Hat

101469

92% polyester/8% spandex blend fleece for warmth · Carhartt Force® fabric with FastDry® technology wicks away sweat for comfort · Fights odor · Reversible hat to Brite Orange or Black with camo trim · Carhartt label sewn on bottom hem · Carhartt Force® embroidered logo on back · Imported

Style #/Color

101469-977/Realtree Xtra®

101469-914/Realtree-Max 5®

ONE SIZE FITS ALL



914



977

Back of hat



Force Helmet-Liner Mask

A267

92% polyester/8% spandex blend with fleeced interior for comfort and warmth · Carhartt Force® fabric with FastDry® technology wicks away sweat for comfort · Fights odor · Full-facial protection that extends below the neckline · Face mask pulls down below the chin when not needed · Flat-seam construction enhances comfort · Carhartt logo printed on front · Carhartt Force® logo printed on back · Imported

Style #/Color

A267-BLK/Black

A267-029/Shadow

A267-B0G/Brite Orange

A267-BLM/Brite Lime

A267-NVY/Navy

ONE SIZE FITS ALL



029



B0G



BLM



NVY



BLK



Force Camo Helmet Liner

101806

92% polyester/8% spandex blend with fleece interior for comfort and warmth · Carhartt Force® fabric with FastDry® technology wicks away sweat for comfort · Fights odor · Full facial protection that extends below the neckline · Face mask pulls down below chin when not needed · Flat-seam construction enhances comfort · Carhartt logo printed on front · Carhartt Force® logo printed on back · Imported

Style #/Color

101806-977/Realtree Xtra®

101806-914/Realtree-Max 5®

ONE SIZE FITS ALL



914



977



ACCESSORIES

Acrylic Watch Hat

A18

100% acrylic, stretchable rib-knit fabric · Carhartt label sewn on front · Made in the USA of US and Imported parts *(except those noted with an asterisk, which are Imported)*

BLK	CLH	BRN	BOG	DKB	NVY
BLM	019	PRT	DGR	HGY	247
DWD	DBL	825	442	384	
	NEW	NEW	NEW	NEW	

Style #/Color

- A18-BLK/Black*
- A18-CLH/Coal Heather
- A18-BRN/Carhartt Brown
- A18-BOG/Brite Orange*
- A18-DKB/Dark Brown
- A18-NVY/Navy
- A18-BLM/Brite Lime*
- A18-019/Black/White
- A18-PRT/Port
- A18-DGR/Dark Green*
- A18-HGY/Heather Gray
- A18-247/Dark Brown/Sandstone
- A18-DWD/Driftwood
- A18-DBL/Dark Blue
- A18-384/Dark Green/Driftwood
- A18-442/Blue Green
- A18-825/Brite Orange/Heather Gray



019

ONE SIZE FITS ALL

*Imported

Knit Hat with Visor

A164

100% acrylic rib-knit fabric · Classic watch-hat styling with visor · Carhartt logo embroidered on front · Made in the USA of US and Imported parts

Style #/Color

- A164-BLK/Black
- A164-CLH/Coal Heather
- A164-ARG/Army Green
- A164-NVY/Navy
- A164-BOG/Brite Orange
- A164-BLM/Brite Lime



BLM



NVY

ONE SIZE FITS ALL

Acrylic Knit Hat

A205

100% acrylic rib-knit fabric · Traditional beanie styling · Carhartt label sewn on front · Made in the USA of US and Imported parts

Style #/Color

- A205-BLK/Black
- A205-HGY/Heather Gray
- A205-CBR/Canyon Brown
- A205-BRN/Carhartt Brown
- A205-NVY/Navy
- A205-DGR/Dark Green
- A205-BOG/Brite Orange
- A205-093/Heather Gray/Coal Heather



ONE SIZE FITS ALL

NVY

DGR

BOG



HGY



093

NEW Malone Hat

102710

100% acrylic rib-knit fabric · Carhartt label sewn on bottom hem · Made in the USA of US and Imported parts

Style #/Color

- 102710-412/Navy
- 102710-316/Moss
- 102710-001/Black



ONE SIZE FITS ALL

001

316



412

ACCESSORIES

Firesteel Hat

100779

100% acrylic rib-knit fabric · Carhartt label sewn on bottom hem
· Carhartt logo embroidered on back · Imported

Style #/Color

100779-001/Black

100779-021/Charcoal Heather

100779-201/Dark Brown

100779-306/Peat

ONE SIZE FITS ALL



001

021



306



201

Wetzel Watch Hat

100773

100% acrylic rib-knit fabric · Thinsulate™ Flex 40g insulation for warmth · Carhartt logo embroidered on front · Made in the USA of US and Imported parts

Style #/Color

100773-001/Black

100773-074/Coal Heather

100773-824/Brite Orange

100773-211/Carhartt Brown

ONE SIZE FITS ALL



074

824



211



001

NEW H2H Patch Acrylic Watch Hat 102720

100% acrylic, stretchable rib-knit fabric · Patch sewn on front
· Carhartt label sewn on back · Made in the USA of US and Imported parts

Style #/Color

102720-001/Black

ONE SIZE FITS ALL



NEW Flag Patch Acrylic Watch Hat 102915

100% acrylic, stretchable rib-knit fabric · Patch sewn on front
· Carhartt label sewn on back · Made in the USA of US and Imported parts

Style #/Color

102915-412/Navy

ONE SIZE FITS ALL



NEW Woodsman Acrylic Watch Hat 102919

100% acrylic, stretchable rib-knit fabric · Logo embroidered on front · Carhartt label sewn on back · Made in the USA of US and Imported Parts

Style #/Color
102919-074/Coal Heather

ONE SIZE FITS ALL



Face Mask

A161

100% acrylic stretchable rib-knit fabric · Thinsulate™ Flex 40g insulation for warmth · Extra-long neck enhances cold weather protection · Carhartt label sewn on front · Made in the USA of US and Imported parts

Style #/Color
A161-BLK/Black
A161-CHH/Charcoal Heather
A161-BRN/Carhartt Brown
A161-BOG/Brite Orange
A161-BLM/Brite Lime

ONE SIZE FITS ALL



BLK

BRN



BOG

BLM



CHH



NEW Rexburg Hat

102712

100% acrylic, stretchable rib-knit fabric · Carhartt knitted logo on front · Carhartt label sewn on back · Imported

Style #/Color
102712-412/Navy
102712-001/Black
102712-021/Charcoal Heather

ONE SIZE FITS ALL



001

021

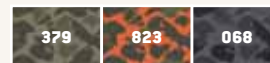


412

NEW Montgomery Reversible Hat

102708

100% acrylic knit fabric · Reversible hat with camo exterior shell and solid interior with Carhartt logo knit into the fabric · Reversible label sewn on bottom hem · Imported



Style #/Color
102708-379/Burnt Olive Camo
102708-823/Blaze Duck Camo
102708-068/Shadow Duck Camo

ONE SIZE FITS ALL



823

ACCESSORIES

Gunnison Reversible Hat

102299

100% acrylic knit fabric on exterior with 92% polyester/8% spandex fleece on interior · Striped exterior shell with reversible Carhartt label sewn on bottom hem · Reversible hat with fleece exterior with stripe detailing along edge · Imported

Style #/Color

102299-476/Dark Blue

102299-358/Dark Green

102299-021/Charcoal Heather

ONE SIZE FITS ALL



Greenfield Reversible Hat

100137

100% acrylic knit fabric · Solid exterior shell with Carhartt logo knit into the fabric · Reversible hat with gray interior and matching shell color Carhartt "C" knit into the fabric · Imported

Style #/Color

100137-001/Black

100137-824/Brite Orange

100137-476/Dark Blue

100137-323/Brite Lime

ONE SIZE FITS ALL



Camo Watch Hat

102322

100% acrylic, stretchable rib-knit fabric · Carhartt label sewn on front · Imported

Style #/Color

102322-294/Rugged Khaki Camo

102322-071/Rugged Gray Camo

ONE SIZE FITS ALL



Akron Hat

100774

100% acrylic rib-knit fabric · 100% polyester sherpa lining · Carhartt logo embroidered on front · Carhartt label sewn on back · Imported

Style #/Color

100774-001/Black

100774-201/Dark Brown

100774-432/Cobalt Blue

ONE SIZE FITS ALL



NEW Croydon Hat

102709

50% acrylic/29% nylon/11% wool/10% polyester rib-knit fabric
· Carhartt label sewn on front · Imported

Style #/Color
102709-271/Driftwood Heather
102709-026/Carbon Heather

ONE SIZE FITS ALL



271



026

Fleece Hat

A207

100% polyester fleece for warmth · Carhartt label sewn on front · Imported

Style #/Color
A207-BLK/Black
A207-DKB/Dark Brown
A207-CHH/Charcoal Heather
A207-MOS/Moss
A207-BRN/Carhartt Brown
A207-NVY/Navy
A207-APH/Asphalt

ONE SIZE FITS ALL



DKB

CHH

MOS



BRN



NVY



APH

NEW COLOR



BLK

Camo Fleece Hat

A294

100% polyester fleece for warmth · Carhartt leatherette label sewn on front · Imported

Style #/Color
A294-977/Realtree Xtra®

ONE SIZE FITS ALL



977

Fleece 2-in-1 Headwear

A202

Hat: 100% polyester · Pull-down face mask: 90% polyester/10% spandex · Fleece hat with pull-down face mask for warmth · Mask can be tucked up into hat when not in use · Carhartt label sewn on front · Face mask is moisture wicking and fights odor · Imported

Style #/Color
A202-BLK/Black
A202-CHH/Charcoal Heather
A202-DKB/Dark Brown
A202-822/Hunter Orange
A202-DWD/Driftwood

ONE SIZE FITS ALL



BLK



DKB



CHH



NEW COLOR

822



DWD

ACCESSORIES

Camo Fleece 2-in-1 Headwear

A295

Hat: 100% polyester · Pull-down face mask: 90% polyester/10% spandex · Fleece hat with pull-down face mask for warmth · Mask can be tucked up into hat when not in use · Carhartt leatherette label sewn on front · Face mask is moisture wicking and fights odor · Imported

Style #/Color
A295-977/Realtree Xtra®

ONE SIZE FITS ALL



977

Color Enhanced Beanie

100793

100% polyester fleece for warmth · Carhartt label sewn on front · Imported

Style #/Color
100793-323/Brite Lime
100793-824/Brite Orange

ONE SIZE FITS ALL



824



323

Color Enhanced Fleece 2-in-1 Hat

100795

100% polyester · Fleece hat with pull-down face mask for warmth · Carhartt logo sewn on front · Imported

Style #/Color
100795-323/Brite Lime
100795-824/Brite Orange

ONE SIZE FITS ALL



824



323

NEW Timberville Plaid Cap

102721

80% polyester/20% wool blend flannel · 92% polyester/8% spandex fleece lining · 100% polyester insulation · Carhartt Force® sweatband fights odors and FastDry® technology wicks away sweat for comfort · Light-structured, medium-profile cap · Stretch-fitted sizing; M/L or L/XL · Leatherette label sewn on front · Sherpa-fleece ear flaps can be flipped up or down for cold weather protection · Imported

Style #/Color
102721-647/Chili

Sizes: M/L and L/XL



Gilliam Quilted Cap

102355

100% nylon Cordura® with Rain Defender® durable water repellent · Earflap lining: 92% polyester/8% spandex blend fleece · Nylon lining quilted to 100g polyester insulation · Carhartt Force® sweatband fights odors and FastDry® technology wicks away sweat for comfort · Light-structured, medium-profile cap with pre-curved visor · Stretch-fitted sizing; M/L or L/XL · Carhartt label sewn on front · Ear flaps tuck inside cap or can be flipped down for cold-weather protection · Imported

Style #/Color
102355-001/Black

Sizes: M/L and L/XL



Flaps down

001



Ear-Flap Cap

A199

97% cotton canvas/3% spandex fabric · 100% polyester insulation · Carhartt Force® sweatband fights odors and its FastDry® technology wicks away sweat for comfort · Structured medium-profile cap · Stretch fitted sizing: M/L or L/XL · Leatherette label sewn on front · Ear flaps tuck inside cap or can be flipped down for cold-weather protection · Imported

Style #/Color
A199-BRN/Carhartt Brown

Sizes: M/L and L/XL



BRN



Buffalo Cap

100286

100% cotton washed canvas with 100% polyester mesh back · Carhartt Force® sweatband fights odors and its FastDry® technology wicks away sweat for comfort · Light-structured, medium profile cap with pre-curved visor · Adjustable fit with plastic closure · Carhartt label sewn on front · Carhartt embroidered on back · Imported

Style #/Color
100286-039/Gravel
100286-253/Dark Khaki
100286-001/Black
100286-232/Tan
100286-476/Dark Blue

ONE SIZE FITS ALL



232

476



039



Brandt Cap

101194

100% cotton washed canvas with 100% polyester mesh back · Carhartt Force® sweatband fights odors and its FastDry® technology wicks away sweat for comfort · Light-structured, medium profile cap with pre-curved visor · Adjustable fit with plastic closure · Carhartt embroidered on front · Carhartt label sewn on back · Imported

Style #/Color
101194-294/Rugged Khaki Camo
101194-071/Rugged Gray Camo
101194-910/Dark Khaki Digi Camo

ONE SIZE FITS ALL



910



071



294



ACCESSORIES

Odessa Cap

100289

100% cotton washed canvas · Carhartt Force® sweatband fights odors and its FastDry® technology wicks away sweat for comfort · Light-structured, medium-profile cap with pre-curved visor · Adjustable fit with hook-and-loop closure · Leatherette Carhartt label sewn on front · Carhartt embroidered on back · Imported

Style #/Color

100289-211/Carhartt Brown

100289-301/Army Green

100289-001/Black

100289-470/Bluestone

100289-232/Tan

100289-260/Driftwood

100289-910/Dark Khaki Digi Camo

ONE SIZE FITS ALL



FORCE carhartt

Dunmore Cap

101195

100% cotton washed canvas with 100% polyester mesh back · Carhartt Force® sweatband fights odors and its FastDry® technology wicks away sweat for comfort · Structured, high profile cap with pre-curved visor · Adjustable fit with plastic closure · Carhartt embroidered on front · Carhartt label sewn on back · Imported

Style #/Color

101195-001/Black

101195-066/Asphalt

101195-235/Light Brown

101195-476/Dark Blue

101195-306/Peat

ONE SIZE FITS ALL



FORCE carhartt

NEW Moore Cap

102716

100% cotton washed canvas · Carhartt Force® sweatband fights odors and FastDry® technology wicks away sweat for comfort · Light-structured, medium-profile cap with pre-curved visor · Adjustable fit with hook-and-loop closure · Carhartt applique sewn on front · Carhartt label sewn on back · Imported

Style #/Color

102716-211/Carhartt Brown

102716-470/Bluestone

102716-001/Black

ONE SIZE FITS ALL



FORCE carhartt

Cedarville Cap

101470

100% cotton washed canvas · Carhartt Force® sweatband fights odors and its FastDry® technology wicks away sweat for comfort · Light-structured, medium-profile cap with pre-curved visor · Adjustable fit with hook-and-loop closure · Carhartt applique sewn on front · Realtree Xtra® fabric on undervisor · Carhartt label sewn on back · Imported

Style #/Color

101470-908/Canyon Brown

101470-820/Blaze Orange

101470-001/Black

101470-039/Gravel

ONE SIZE FITS ALL



FORCE carhartt

Brooker Cap

102507

100% cotton twill crown with 100% cotton washed canvas brim
· Carhartt Force® sweatband fights odors and its FastDry® technology wicks away sweat for comfort · Structured, high-profile cap with flat brim visor · Adjustable fit with plastic closure · Carhartt embroidered 'C' on front · Carhartt label sewn on back · Imported

Style #/Color
102507-294/Rugged Khaki Camo
102507-071/Rugged Gray Camo

ONE SIZE FITS ALL



Pierson Cap

102508

100% cotton canvas · Carhartt Force® sweatband fights odors and its FastDry® technology wicks away sweat for comfort · Structured, high-profile cap with flat brim visor · Adjustable fit with plastic closure · Embroidered Carhartt script with reflective outline on front · Carhartt label sewn on back · Imported

Style #/Color
102508-001/Black
102508-039/Gravel

ONE SIZE FITS ALL



Ashland Cap

101604

100% firm hand cotton duck · Carhartt Force® sweatband fights odors and its FastDry® technology wicks away sweat for comfort
· Structured, high-profile cap with flat brim visor · Adjustable fit with plastic closure · Carhartt label sewn on front · Carhartt embroidered on back · Imported

Style #/Color
101604-001/Black
101604-211/Carhartt Brown
101604-820/Blaze Orange

ONE SIZE FITS ALL



NEW Runnels Cap

102713

100% cotton washed canvas · Carhartt Force® sweatband fights odors and FastDry® technology wicks away sweat for comfort
· Light-structured, medium-profile cap with pre-curved visor · Adjustable fit with hook-and-loop closure · Carhartt applique sewn on front · Realtree Xtra® fabric on undervisor · Carhartt label sewn on back · Embroidery on back closure · Imported

Style #/Color
102713-301/Army Green
102713-001/Black

ONE SIZE FITS ALL



ACCESSORIES

Midland Cap

102010

100% cotton washed canvas · Carhartt Force® sweatband fights odors and FastDry® technology wicks away sweat for comfort · Structured, medium-profile cap with pre-curved visor · Adjustable fit with hook-and-loop closure · Sandwich visor · Carhartt embroidered logo on front · Carhartt label sewn on back · Carhartt logo embroidered on back closure · Imported

Style #/Color

102010-961/Realtree Xtra®/Brite Orange

102010-986/Realtree Xtra®/Brite Lime

ONE SIZE FITS ALL



986



961



NEW Upland Cap

102819

100% polyester · Carhartt Force® sweatband fights odors and FastDry® wicks away sweat for comfort · Structured, medium-profile cap with pre-curved visor · Contrast color under visor · Adjustable fit with hook-and-loop closure · Carhartt label sewn on front · Imported

Style #/Color

102819-822/Hunter Orange

ONE SIZE FITS ALL



822



NEW Upland Quilted Cap

102820

60% cotton/40% polyester Quick Duck® canvas with Rain Defender® durable water repellent · Front Panel: 100% polyester · Carhartt Force® sweatband fights odors and FastDry® technology wicks away sweat for comfort · Structured, medium-profile cap with pre-curved visor · Quilted front panel with Carhartt label · Adjustable fit with hook-and-loop closure · Sandwich visor · Carhartt logo embroidered on back closure · Imported

Style #/Color

102820-977/Realtree Xtra®

102820-211/Carhartt Brown

ONE SIZE FITS ALL



977



211



Camo Cap

A293

100% cotton canvas · Carhartt Force® sweatband fights odors and its FastDry® technology wicks away sweat for comfort · Structured, medium-profile cap with pre-curved visor · Adjustable fit with hook-and-loop closure · Leatherette Carhartt label sewn on front · Imported

Style #/Color

A293-977/Realtree Xtra®

ONE SIZE FITS ALL



977



Distressed Flag Graphic Cap

102494

65% polyester/35% cotton · Carhartt Force® sweatband fights odors and its FastDry® technology wicks away sweat for comfort · Structured, medium profile cap with pre-curved visor · Adjustable fit with hook-and-loop closure · Sandwich visor · American flag screen print with Carhartt embroidered logo on front · Carhartt logo sewn on back · Logo embroidered on back closure · Made in the USA of US and Imported parts

Style #/Color
102494-029/Shadow

ONE SIZE FITS ALL

Order deadline is 3/1/17; shipping begins 8/1/17
All orders are considered firm and non-revisable.



Force Kingston Graphic Cap

102500

100% polyester pique dobby knit · Carhartt Force® fabric with FastDry® technology wicks away sweat for comfort · Fights odors · Stain Breaker® technology releases stains · Structured, medium profile cap with pre-curved visor and reflective binding along edge · Adjustable fit with hook and loop closure · Reflective Carhartt logo on front · Reflective eyelets · Carhartt Force® logo on back · Imported

Style #/Color
102500-001/Black

ONE SIZE FITS ALL



001



Force Williston 2-in-1 Cap

102491

100% polyester mesh · Carhartt Force® fabric with FastDry® technology wicks away sweat for comfort · Fights odors · Carhartt Force® sweatband fights odors and its FastDry® technology wicks away sweat for comfort · Unstructured, medium-profile cap with pre-curved visor · Zip-off face mask for optional wear · Stretch Fitted sizing: M/L or L/XL · Carhartt label on front · Carhartt Force® logo printed on back · Imported

Style #/Color
102491-977/Realtree Xtra®

Sizes: M/L and L/XL



977



Fircrest Bucket Hat

102490

100% cotton canvas · Carhartt Force® sweatband fights odors and its FastDry® technology wicks away sweat for comfort · Brim provides extra protection · Hidden inside pocket with hook-and-loop closure · Stretch Fitted sizing: M/L or L/XL · Carhartt label sewn on front · Imported

Style #/Color
102490-977/Realtree Xtra®

Sizes: M/L and L/XL



977



ACCESSORIES

Billings Hat

101199

100% cotton washed ripstop (camo print is 100% cotton washed canvas) · Carhartt Force® sweatband fights odors and its FastDry® technology wicks away sweat for comfort · Brim provides extra protection and has wire for easy shaping · Detachable draw cord with barrel lock for a custom fit · Hidden inside pocket with hook-and-loop closure · Stretch Fitted sizing: M/L or L/XL · Carhartt embroidered on front · Imported

Style #/Color
101199-253/Dark Khaki
101199-071/Rugged Gray Camo

Sizes: M/L and L/XL



253



071



Quilt-Lined Duck Hood

102365

12-ounce, firm-hand, 100% ring-spun cotton duck · Nylon lining quilted to midweight-polyester insulation · Three-piece hood construction · Draw-cord adjustable front opening with cord dock · Triple-stitched main seams · Replaces A217 · Imported



Style #/Color
102365-BRN/Carhartt Brown
102365-BLK/Black

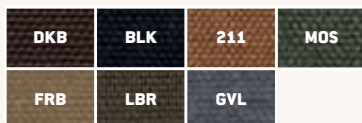
Sizes: S–XL and 2XL–5XL



Quilt-Lined Sandstone Hood

102366

12-ounce, 100% cotton sandstone duck · 100% nylon quilted to midweight-polyester insulation · Three-piece hood construction · Draw-cord adjustable front opening with cord lock · Triple-stitched main seams · Replaces A149 · Imported



Style #/Color
102366-DKB/Dark Brown
102366-BLK/Black
102366-211/Carhartt Brown
102366-MOS/Moss
102366-FRB/Frontier Brown
102366-LBR/Light Brown
102366-GVL/Gravel

Sizes: S–XL and 2XL–5XL



Arctic-Quilt-Lined Sandstone Hood

102367

12-ounce, 100% cotton sandstone duck · Nylon lining quilted to arctic-weight polyester insulation · Hook-and-loop chin strap closure · Hook-and-loop adjustable front opening · Adjustable draw cord with cord lock · Three-piece hood construction · Triple-stitched main seams · Replaces A148 · Imported



Style #/Color
102367-DKB/Dark Brown
102367-BLK/Black
102367-211/Carhartt Brown
102367-MOS/Moss
102367-MDT/Midnight

Sizes: S–XL and 2XL–5XL



Arctic-Quilt-Lined Duck Hood

102368

12-ounce, firm-hand, 100% ring-spun cotton duck · Nylon lining quilted to arctic-weight polyester insulation · Hook-and-loop chin strap closure · Hook-and-loop adjustable front opening · Adjustable draw cord with cord lock · Three-piece hood construction · Triple-stitched main seams · Replaces A02 · Imported



Style #/Color
102368-BRN/Carhartt Brown
102368-BLK/Black
102368-DNY/Dark Navy

Sizes: S–XL and 2XL–5XL



Yukon Hood

102364

1000-denier Cordura® nylon · Water repellent · Nylon lining quilted to arctic-weight polyester insulation · Three-piece hood construction · Chin protector with hook-and-loop closure · Draw-cord adjustable front opening · Fits C55 Yukon Coat and X06 Yukon Coverall · Triple-stitched main seams · Replaces A113 · Imported

Style #/Color
102364-BLK/Black

Sizes: S–XL and 2XL–5XL



Carhartt Blanket

101800

12-ounce, 100% cotton duck on one side and 70% polyester/30% acrylic sherpa on the other side for warmth · Size: 59.5"W x 45.5"L · Imported

Style #/Color
101800-211/Carhartt Brown

ONE SIZE FITS ALL



Christmas Stocking

102301

12-ounce, firm-hand, 100% ring-spun cotton duck · Acrylic sherpa cuff · Small rivet-reinforced pocket on front for extra storage · Loop at the top for hanging · Carhartt label sewn on front · Imported

Style #/Color
102301-211/Carhartt Brown
102301-977/Realtree Xtra®

ONE SIZE FITS ALL



ACCESSORIES

Duck Nail Apron

A09

12-ounce, firm-hand 100% cotton duck · Adjustable-length nylon belt with quick-release buckle · Four large pockets, one pencil pocket, one small pocket and two tool loops · Imported



Style #/Color
A09-BRN/Carhartt Brown
A09-977/Realtree® Xtra
A09-BLK/Black

Sizes: M, XL, XXL



Apron

102483

12-ounce, firm hand, 100% ring-spun cotton duck · Straps: 100% polyester · Criss-cross strap ties in back for balanced weight distribution · Bib pocket with zip closure · Four large pockets, two small pockets · Tool and utility pockets · Ties in back for a custom fit · Imported

Style #/Color
102483-211/Carhartt Brown

ONE SIZE FITS ALL



Back of Apron

Extra Buttons / 8 Pack

A135

Metal buttons attach to waistband for use with suspenders · Eight metal buttons and shanks per bag · Made in the USA

Style #/Color
A135-BRS/Brass

ONE SIZE FITS ALL





DOG BED

100550-211

- 12-ounce, 100% cotton duck
- Removable interior cushion with upcycled nylon and polyester padding
- Brass zipper closure with flap

DOG GEAR

Tradesman Dog Collar

102005

100% nylon · Side-release buckle with Carhartt logo engraved on front and gunmetal D ring · Adjustable · Sonic-welded seams are 80% stronger than stitched seams for maximum breakage protection and strength · Carhartt embroidered logo on side · Sizes: 3/4" wide collar with adjustable length of 12"-18"; 1" wide collar with adjustable length of 18"-26" · Made in the USA of US and Imported parts

Style #/Color

102005-977/Realtree Xtra®

102005-001/Black

102005-211/Carhartt Brown

102005-824/Brite Orange



001



211



824

3/4" W	1" W
•	•



977

Tradesman Lead

102008

100% nylon · Metal clip with laser-etched Carhartt logo · Sonic-welded seams are 80% stronger than stitched seams for maximum breakage protection and strength · Embroidered Carhartt logo near handle · Sizes: 3/4" wide lead with length of 6'; 1" wide lead with length of 6' · Made in the USA of US and Imported parts

Style #/Color

102008-977/Realtree Xtra®

102008-001/Black

102008-211/Carhartt Brown

102008-824/Brite Orange



001

211



824

3/4" W	1" W
•	•



977

Realtree Xtra® fiber content is 100% polyester.

Journeyman Cordura® Dog Collar

102004

500 Denier Cordura®/nylon webbing · Two-ply construction for maximum durability · Aluminum side-release buckle with antique brass finish · Laser-etched Carhartt logo on buckle · Plastic keeper · Antique brass triglide for adjustment · Sliding antique brass D ring for easy leash attachment · Embroidered Carhartt logo on side · Sizes: 3/4" wide collar with length of 14" and 18"; 1" wide collar with length of 22" and 26" · Made in the USA of US and Imported parts

Style #/Color

102004-211/Carhartt Brown

14" L	18" L	22" L	26" L
•	•		
		•	•

3/4" W

1" W



Journeyman Cordura® Lead

102007

500 Denier Cordura®/nylon webbing · Two-ply construction for maximum durability · Metal clip with antique brass finish · Laser-etched Carhartt logo on clip · Embroidered Carhartt logo near handle · Sizes: 3/4" wide lead with length of 6'; 1" wide lead with length of 6' · Made in the USA of US and Imported parts

Style #/Color

102007-211/Carhartt Brown

3/4" W	1" W
•	•



Clip Detail



Dog Chore Coat

102300

12-ounce, firm-hand, 100% ring-spun cotton duck · Quilted nylon lining · Corduroy-trimmed collar that can tuck inside coat · Hook-and-loop closure tabs at neck and chest for adjustability · Two rivet-reinforced pockets · Carhartt label sewn on pocket · Imported

Style #/Color
102300-211/Carhartt Brown
102300-820/Blaze Orange

Sizes: S – XL



Napper Pad

101801

12-ounce, 100% cotton duck on one side and 70% polyester/30% acrylic sherpa on the other side for warmth · Interior cushion with up-cycled nylon and polyester padding · Sizes: S: 24"L x 18"W; M: 30"L x 19"W; L: 36"L x 23"W; XL: 42"L x 28"W · Imported

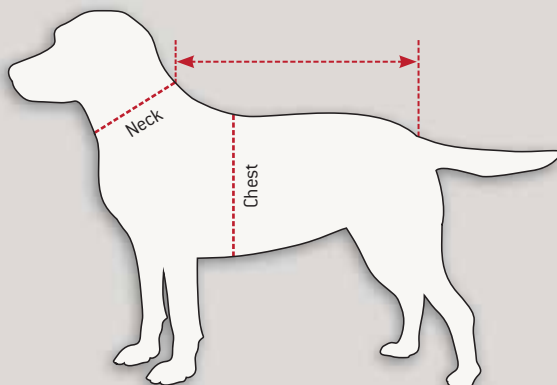
Style #/Color
101801-211/Carhartt Brown

S	M	L	XL
24" x 18"	30" x 19"	36" x 23"	42" x 28"
•	•	•	•



How to Measure

To determine the correct size, measure from the neck to the base of the tail



DOG COLLARS *Styles 102004 and 102005*

SMALL/MEDIUM	LARGE
12" – 18"	18" – 26"

DOG COAT *Style 102300*

	SMALL	MEDIUM	LARGE	X-LARGE
BACK BODY LENGTH	11" – 16"	16" – 21"	20" – 24"	23" – 27"
CHEST GIRTH	14" – 20"	21" – 29"	30" – 36"	36" – 42"

DOG GEAR

Carhartt Blanket101800

12-ounce, 100% cotton duck on one side and 70% polyester/30% acrylic sherpa on the other side for warmth · Size: 59.5"L x 45.5"W · Imported

Style #/Color
101800-211/Carhartt Brown

ONE SIZE FITS ALL



Dog Bed100550

12-ounce, 100% cotton duck · Removable interior cushion with upcycled nylon and polyester padding · Brass zipper closure with flap · Medium: 27"W x 35"L x 4.25"D; Large: 33"W x 41"L x 4.25"D · Imported

Style #/Color
100550-211/Carhartt Brown
100550-201/Dark Brown

M	L
27" x 35" x 4.25"	33" x 41" x 4.25"
●	●



Dog Seat Cover102304

12-ounce, firm-hand, 100% ring spun cotton duck, quilted-flannel lining on back · Two adjustable-length nylon straps with quick-release buckle to secure over neck rests · Rivet-reinforced openings along middle and side of cover to secure seat belts · Triple-stitched main seams · Elastic straps along bottom corners to keep cover in place · Carhartt label sewn on front · Size: 51"L x 51"W · Imported

Style #/Color
102304-211/Carhartt Brown

ONE SIZE FITS ALL

M	L
27" x 35" x 4.25"	33" x 41" x 4.25"
●	●





HIGH-VISIBILITY ZIP-FRONT CLASS 3 THERMAL-LINED SWEATSHIRT

100504-323

- Stain Breaker® technology releases stains
- 100% polyester thermal lining
- 3M™ Scotchlite™ Reflective Material

**HIGH-VISIBILITY /
COLOR ENHANCED**



Force Color Enhanced Short-Sleeve T-Shirt

100493

RELAXED FIT 4.25-ounce bird's-eye knit: 100% polyester · FastDry® technology wicks away sweat for comfort · Stain Breaker® technology releases stains · Rib-knit crewneck collar · Left-chest pocket · Side-seamed construction minimizes twisting · Square hem · Tagless neck label · Imported

323

824

Style #/Color
100493-323/Brite Lime
100493-824/Brite Orange

S	M	L	XL	2XL	3XL	4XL	5XL	
•	•	•	•	•	•	•	•	REGULAR
•	•	•	•	•	•	•	•	TALL



Force Color Enhanced Long-Sleeve T-Shirt

100494

RELAXED FIT 4.25-ounce bird's-eye knit: 100% polyester · FastDry® technology wicks away sweat for comfort · Stain Breaker® technology releases stains · Rib-knit crewneck collar and cuffs · Left-chest pocket · Side-seamed construction minimizes twisting · Square hem · Tagless neck label · Imported

323

824

Style #/Color
100494-323/Brite Lime
100494-824/Brite Orange

S	M	L	XL	2XL	3XL	4XL	5XL	
•	•	•	•	•	•	•	•	REGULAR
•	•	•	•	•	•	•	•	TALL



Force Color Enhanced Graphic Long-Sleeve T-Shirt

102181

RELAXED FIT 4.25-ounce bird's-eye knit: 100% polyester · FastDry® technology wicks away sweat for comfort · Stain Breaker® technology releases stains · Rib-knit crewneck collar and cuffs · Left-chest pocket · Side-seamed construction minimizes twisting · Carhartt graphic on left sleeve · Square hem · Tagless neck label · Imported

323

Style #/Color
102181-323/Brite Lime

S	M	L	XL	2XL	3XL	4XL	5XL	
•	•	•	•	•	•	•	•	REGULAR
•	•	•	•	•	•	•	•	TALL



Back of Shirt



HIGH-VISIBILITY / COLOR ENHANCED

Force High-Visibility Short-Sleeve Class 2 T-Shirt 100495

RELAXED FIT 4.25-ounce bird's-eye knit: 100% polyester · FastDry® technology wicks away sweat for comfort · Stain Breaker® technology releases stains · Rib-knit crewneck collar · Tagless neck label · Left-chest pocket · Side-seamed construction minimizes twisting · Square hem · ANSI Class 2, Type R compliant 3M™ Scotchlite™ Reflective Material; segmented trim #5510 maintains performance through 75 home launderings · Meets ANSI / ISEA 107 · Imported

323

824

Style #/Color

100495-323/Brite Lime
100495-824/Brite Orange

S	M	L	XL	2XL	3XL	4XL	5XL	
								REGULAR
								TALL



Force High-Visibility Long-Sleeve Class 3 T-Shirt 100496

RELAXED FIT 4.25-ounce bird's-eye knit: 100% polyester · FastDry® technology wicks away sweat for comfort · Stain Breaker® technology releases stains · Rib-knit crewneck collar and cuffs · Tagless neck label · Left-chest pocket · Side-seamed construction minimizes twisting · Square hem · ANSI Class 3, Type R compliant 3M™ Scotchlite™ Reflective Material; segmented trim #5510 maintains performance through 75 home launderings · Meets ANSI / ISEA 107 · Imported

323

824

Style #/Color

100496-323/Brite Lime
100496-824/Brite Orange

S	M	L	XL	2XL	3XL	4XL	5XL	
								REGULAR
								TALL



High-Visibility Class 2 Vest 100501

100% polyester mesh · Left-chest pocket with pen stall · Hook-and-loop closure · Triple-stitched main seams · Meets ANSI Class 2, Type R visibility standards, 3M™ Scotchlite™ Reflective Material; #8906 maintains performance through 30 home launderings · Meets ANSI / ISEA 107 · Imported

323

824

Style #/Color

100501-323/Brite Lime
100501-824/Brite Orange

S	M	L	XL	2XL	3XL	4XL	5XL	
								REGULAR



HIGH-VISIBILITY / COLOR ENHANCED

ANSI
CLASS 3



Trim Detail

High-Visibility Zip-Front Class 3 Sweatshirt

100503

ORIGINAL FIT 10.5-ounce, 100% polyester fabric · Stain Breaker® technology releases stains · Three-piece hood with adjustable drawcord · Stretchable, spandex-reinforced rib-knit cuffs and waistband · Brass-zipper front closure · Two front hand-warmer pockets · Left pocket includes hidden storage pocket with hook-and-loop closure · ANSI Class 3, Type R compliant 3M™ Scotchlite™ Reflective Material; segmented trim # 5510 maintains performance through 75 home launderings · Meets ANSI / ISEA 107 · Imported

323

824

Style #/Color
100503-323/Brite Lime
100503-824/Brite Orange

S	M	L	XL	2XL	3XL	4XL	5XL	
								REGULAR
								TALL

ANSI
CLASS 3



Trim Detail

High-Visibility Zip-Front Class 3 Thermal-Lined Sweatshirt

100504

ORIGINAL FIT 10.5-ounce, 100% polyester fabric · Stain Breaker® technology releases stains · 100% polyester thermal lining · Three-piece thermal-lined hood with adjustable drawcord · Stretchable, spandex-reinforced rib-knit cuffs and waistband · Brass-zipper front closure · Two front hand-warmer pockets · ANSI Class 3, Type R compliant 3M™ Scotchlite™ Reflective Material; segmented trim #5510 maintains performance through 75 home launderings · Meets ANSI / ISEA 107 · Imported

323

824

Style #/Color
100504-323/Brite Lime
100504-824/Brite Orange

S	M	L	XL	2XL	3XL	4XL	5XL	
								REGULAR
								TALL

ANSI
CLASS 3



High-Visibility Class 3 Waterproof Jacket

100499

250-denier, 100% polyester shell · Waterproof membrane and Rain Defender® durable water repellent · Fully taped waterproof seams · 100% polyester mesh lining in body · 100% nylon taffeta lining in sleeves and hood · Interior stretch-polyester storm cuffs · Snap-on/removable contoured hood with adjustable drawcord · Two front utility bands at shoulder level · Heavy-duty zipper with storm flap · Elastic drawcord hem · Left chest map pocket with waterproof zipper closure · Two lower-front pockets with zipper closure and storm flaps · Two inside pockets with hook-and-loop closures · Back length: Large Regular: 30.75 inches · ANSI Class 3, Type R visibility standards 3M™ Scotchlite™ Reflective Material segmented trim #5510 maintains performance through 75 home washings · Meets ANSI / ISEA 107 · Imported

323

Style #/Color
100499--323/Brite Lime

S	M	L	XL	2XL	3XL	4XL	5XL	
								REGULAR
								TALL

HIGH-VISIBILITY / COLOR ENHANCED

High-Visibility Class 3 Waterproof Sherwood Jacket

100787

250-denier, 100% polyester shell · Waterproof membrane and Rain Defender® durable water repellent · Brushed polyester quilt lining · Fully taped waterproof seams · Snap-on quilt-lined hood with drawcord closure and barrel-lock adjusters · Two front utility bands at shoulder level · Right-chest pocket with flap and hook and loop closure · Left-chest map pocket with waterproof zipper closure · Left sleeve pocket with flap and hook and loop closure · Two lower-front double pockets with top entry and side hand warmer entry · Sleeves include ergonomic openings with stretch-polyester storm cuffs and hook and loop adjustment · Back length: Large Regular: 30.75 inches · ANSI Class 3, Type R visibility standards 3M™ Scotchlite™ Reflective Material segmented trim #5510 maintains performance through 75 home washings · Meets ANSI / ISEA 107 · Imported

323

Style #/Color
100787-323/Brite Lime

S	M	L	XL	2XL	3XL	4XL	5XL	
•	•	•	•	•	•	•	•	REGULAR
•	•	•	•	•	•	•	•	TALL



ANSI
CLASS 3

High-Visibility Class E Waterproof Pant

100497

250-denier, 100% polyester shell · Waterproof membrane and Rain Defender® durable water repellent · Fully taped waterproof seams · 100% polyester mesh lining in seat and thigh · 100% nylon taffeta lining from knee down · Full-leg, two-way zipper with double storm-channel flaps · Snap-adjustable leg openings · Extended chap-style double-front with cleanout bottoms that can accommodate knee pads · Reinforced-polyester leg-bottom kick panels · Elastic waistband with hook-and-loop side adjusters · Inseam: Regular: 31 inches · ANSI Class E, Type R visibility standards 3M™ Scotchlite™ Reflective Material segmented trim #5510 maintains performance through 75 home washings · Meets ANSI/ ISEA 107 · Imported

323

Style #/Color
100497-323/Brite Lime

S	M	L	XL	2XL	3XL	4XL	5XL	
•	•	•	•	•	•	•	•	REGULAR
•	•	•	•	•	•	•	•	TALL



ANSI
CLASS E

High-Visibility Striped Duck Traditional Coat / Quilt-Lined

101694

HEAVYWEIGHT 12-ounce, firm-hand 100% ring-spun cotton duck · Nylon lining quilted to arctic-weight polyester insulation · Fleece-lined insulated stand-up collar with flap to cover hidden snaps for detachable optional hood (102365) · Two large lower-front pockets with flaps and hook-and-loop closures. Left pocket has pencil opening · Two inside patch pockets with hook-and-loop closures · Two-way brass zipper front with hook-and-loop closure · Inner-sleeve, rib-knit storm cuffs · Split-back construction · Pleated bi-swing back and elbow pleats for ease of movement · Meets the performance requirements of CSA-Z96-09 Class 1 · Yellow/Silver/Yellow 2-inch contrasting trim (RT86™ 220C C3000) with 3M™ Scotchlite™ Reflective Material (#9740) ANSI approved reflective trim · 360° visibility with "X" pattern on back · Back length: Large Regular 31.5 inches: Large Tall: 33.5 inches · Imported

001

Style #/Color
101694-001/Black

S	M	L	XL	2XL	3XL	4XL	5XL	
•	•	•	•	•	•	•	•	REGULAR
•	•	•	•	•	•	•	•	TALL



Back of Coat

HIGH-VISIBILITY /
COLOR ENHANCED



High-Visibility Striped Duck
Bib Overall / Quilt-Lined

101696

HEAVYWEIGHT 12-ounce, firm-hand 100% ring-spun cotton duck · Nylon lining quilted to arctic-weight polyester insulation · Adjustable-front elastic suspenders · Multi-compartment bib pocket · Zipper fly · Two large lower-front pockets · Left-leg hammer loop · Double knees with cleanout bottoms that accommodate knee pads · Ankle-to-knee leg zippers with storm flaps · Two reinforced back pockets · Triple-stitched main seams · Metal rivets at vital stress points · Meets the performance requirements of CSA-Z96-09 Class 1 · Yellow/Silver/Yellow 2-inch contrasting trim (RT86™ 220C C3000) with 3M™ Scotchlite™ Reflective Material (#9740) ANSI approved reflective trim · 360° around legs · Imported



Style #/Color
101696-001/Black

	28	30	32	34	36	38	40	42	44	46	48	50	52	54	56	58	60
INSEAM	28																
30																	
32																	
34																	
36																	

*See page 183 for additional overall sizing information.

Color Enhanced Beanie

100793

100% polyester fleece for warmth · Carhartt label sewn on front · Imported



323



824

Style #/Color
100793-323/Brite Lime
100793-824/Brite Orange

ONE SIZE FITS ALL

Color Enhanced Fleece 2-in-1 Hat

100795

100% polyester · Fleece hat with pull-down face mask for warmth · Carhartt logo sewn on front · Imported



323



824

Style #/Color
100795-323/Brite Lime
100795-824/Brite Orange

ONE SIZE FITS ALL



FR FULL SWING[®] QUICK DUCK[®] SHIRT JAC

102682-410

- Quick Duck[®]: lightweight, water repellent and tough as nails
- Rain Defender[®] durable water repellent
- Mighty Back[™] between shoulders for instant recovery

FLAME-RESISTANT



FR Full Swing® Quick Duck® Coat

102182

CAT 3
ATPV
(CAL/CM²)
36

8.5-ounce, FR Quick Duck®: 88% cotton/12% nylon with Rain Defender® durable water repellent · 20% lighter but just as warm as heavier outerwear · Insulated with 150g 3M™ Thinsulate™ Platinum Insulation FR · Mighty Back™ bi-swing between shoulders for instant recovery · Flex Elbow™ for less restriction · Freedom Gusset™ under the arms · Stand-up collar with flap to cover hidden snaps for detachable optional FR hood (102183) · Two-chest pockets with flaps and hidden snap closures · Two lower-front pockets with snap closures · Left sleeve upper arm pocket · Two inside patch pockets with FR hook-and-loop closures · Brass zipper front with Nomex® FR zipper-tape plus inside and outside protective flaps and snap closure for electric-arc protection · Nomex® FR inside-waist adjustable drawcord · Internal rib knit storm cuffs with ergonomic shaped sleeve hem · Inside pocket with hook and loop closure · Triple-stitched main seams · Back Length: Large Regular: 30 inches; Large Tall: 32 inches · Carhartt FR and NFPA 2112/CAT 3 labels sewn on left chest pocket · Meets the performance requirements of NFPA 70E and is UL® Classified to NFPA 2112 · Imported



Style #/Color
102182-410/Dark Navy
102182-211/Carhartt Brown

S	M	L	XL	2XL	3XL	4XL	5XL
•	•	•	•	•	•	•	•
•	•	•	•	•	•	•	•

REGULAR
TALL



FR Full Swing® Quick Duck® Jacket

102179

CAT 2
ATPV
(CAL/CM²)
14

8.5-ounce, FR Quick Duck®: 88% cotton/12% nylon with Rain Defender® durable water repellent · Mighty Back™ bi-swing between shoulders for instant recovery · Flex Elbow™ for less restriction · Freedom Gusset™ under the arms · Stand-up collar · Left-chest map pocket with zipper closure · Two lower-front pockets with zipper closures · Left sleeve upper arm pocket · Two inside patch pockets with FR hook-and-loop closures · Vislon® front zipper with Nomex® FR zipper tape plus inside protective flap · Adjustable cuffs with ergonomic shaped sleeve hem · Triple-stitched main seams · Back Length: Large Regular: 29 inches; Large Tall: 31 inches · Carhartt FR and NFPA 2112/CAT 2 labels sewn on lower front · Meets the performance requirements of NFPA 70E and is UL® Classified to NFPA 2112 · Imported



Style #/Color
102179-211/Carhartt Brown
102179-410/Dark Navy

S	M	L	XL	2XL	3XL	4XL	5XL
•	•	•	•	•	•	•	•
•	•	•	•	•	•	•	•

REGULAR
TALL

FR Quick Duck® Hood

102183

CAT 3
ATPV
(CAL/CM²)
36

8.5-ounce, FR Quick Duck®: 88% cotton/12% nylon with Rain Defender® durable water repellent · 20% lighter but just as warm as heavier outerwear · Insulated with 150g 3M™ Thinsulate™ Platinum Insulation FR · Three-piece hood design for better fit · Adjustable Nomex® FR drawcord with secure nylon drawcord lock · Specifically designed to snap onto FR Quick Duck® outerwear · Meets the performance requirements of NFPA 70E · Imported



Style #/Color
102183-410/Dark Navy
102183-211/Carhartt Brown

ONE SIZE FITS ALL



FLAME-RESISTANT

NEW FR Full Swing® Quick Duck® Lanyard Access Jacket

102692

CAT 3 8.5-ounce, FR Quick Duck®: 88% cotton/12% nylon with Rain Defender® durable water repellent · 20% lighter but just as warm as heavier outerwear · Insulated with 150g 3M™ Thinsulate™ Platinum Insulation FR · Mighty Back™ bi-swing between shoulders for instant recovery · Flex Elbow™ for less restriction · Freedom Gusset™ under the arms for ease of movement · Flapped back opening admits a lanyard for attachment to a safety harness · Stand-up collar with flap to cover hidden snaps for detachable optional FR hood (102183) · Left-chest map pocket with zipper closure · Two lower-front pockets · Left sleeve upper arm pocket · Two inside patch pockets with FR hook-and-loop closures · Brass zipper front with Nomex® FR zipper-tape plus inside and outside protective flaps and snap closure for electric-arc protection · Hook-and-loop adjustable cuffs cinch tight to fit under work gloves · Triple-stitched main seams · Back Length: Large Regular: 29.5 inches; Large Tall: 31.5 inches · Carhartt FR and NFPA 2112/CAT 3 labels sewn on side seam · Meets the performance requirements of NFPA 70E and is UL® Classified to NFPA 2112 · Imported



Style #/Color
102692-211/Carhartt Brown
102692-410/Dark Navy

S	M	L	XL	2XL	3XL	4XL	5XL	
•	•	•	•	•	•	•	•	REGULAR
•	•	•	•	•	•	•	•	TALL



Back



NEW FR Quick Duck® Bib Overall / Quilt Lined

102691

CAT 3 8.5-ounce, FR Quick Duck®: 88% cotton/12% nylon with Rain Defender® durable water repellent · Insulated with 150g 3M™ Thinsulate™ Platinum Insulation FR · High back with FR elastic suspenders and FR side-release buckles · Bib pocket with zipper closure · Chap-style double-front enhances durability · Brass zipper fly with Nomex® FR zipper tape · FR melamine buttons at waist · Articulated knee enhances ease of movement · Multiple tool and utility pockets · Brass leg zippers with Nomex® FR zipper tape and protective flaps with arc-resistant snap closures · Carhartt FR and NFPA 2112 labels sewn on front pocket · Meets the performance requirements of NFPA 70E and is UL® Classified to NFPA 2112 · Imported



Style #/Color
102691-410/Dark Navy
102691-211/Carhartt Brown

		WAIST													
		30	32	34	36	38	40	42	44	46	48	50	52	54	
INSEAM	28	•	•	•	•	•	•	•	•	•	•	•	•	•	
	30	•	•	•	•	•	•	•	•	•	•	•	•	•	
	32	•	•	•	•	•	•	•	•	•	•	•	•	•	
	34	•	•	•	•	•	•	•	•	•	•	•	•	•	
	36	•	•	•	•	•	•	•	•	•	•	•	•	•	

*See pages 201–203 for additional sizing information.



FR Portage Jacket

101575

CAT 2 10.5-ounce, FR Polartec® Wind Pro® fleece: 44% viscose/39% modacrylic/14% para-aramid/3% spandex with Rain Defender® durable water repellent · Rugged Flex® durable stretch technology for ease of movement · High warmth-to-weight ratio while being wind-resistant and breathable · Vislon® zipper front closure with Nomex® FR zipper tape · Two lower-front welt pockets · Carhartt FR and NFPA 2112/CAT 2 labels sewn on left-front · Meets the performance requirements of NFPA 70E and is UL® Classified to NFPA 2112 · Imported



Style #/Color
101575-410/Dark Navy

S	M	L	XL	2XL	3XL	4XL	5XL	
•	•	•	•	•	•	•	•	REGULAR
•	•	•	•	•	•	•	•	TALL



FLAME-RESISTANT



FR Lanyard Access Jacket / Quilt-Lined 101625

CAT 3 **MIDWEIGHT** 8.5-ounce, FR canvas: 88% cotton/12% high-tenacity nylon · 8.75-ounce, FR quilt lining: FR modacrylic batting quilted to FR twill face cloth · Pleated bi-swing back for greater ease of movement · Flapped back opening admits a lanyard for attachment to a safety harness · Brass front zipper with Nomex® FR zipper tape plus inside and outside protective flaps with hook-and-loop closure for electric-arc protection · Two chest pockets with flaps and hook-and-loop closures · Two large lower pockets · Two inside patch pockets with FR hook-and-loop closures · Inner-sleeve Nomex® FR rib-knit storm cuffs · Hook-and-loop adjustable cuffs cinch tight to fit under work gloves · Under-collar snaps for optional FR hood (FRA002) · Back length: Large Regular 29.75 inches; Large Tall: 31.75 inches · Carhartt FR and NFPA 2112/CAT 3 labels sewn on left-chest pocket · Meets the performance requirements of NFPA 70E and is UL® Classified to NFPA 2112 · Imported



Style #/Color
101625-211/Carhartt Brown
101625-410/Dark Navy

S	M	L	XL	2XL	3XL	4XL	5XL	
●	●	●	●	●	●	●	●	REGULAR
●	●	●	●	●	●	●	●	TALL



FR Midweight Canvas Active Jac / Quilt-Lined 101622

CAT 3 **MIDWEIGHT** 8.5-ounce, FR canvas: 88% cotton/12% high-tenacity nylon · 8.75-ounce, FR quilt lining: FR modacrylic batting quilted to twill face cloth · Brass front zipper with Nomex® FR zipper tape plus inside and outside protective flaps with hook-and-loop closure for electric-arc protection · Two lower front pockets · Two inside patch pockets with FR hook-and-loop closures · Nomex FR rib-knit cuffs and waistband · Attached quilt-lined hood with adjustable Nomex® FR drawcord · Back length: Large Regular: 29 inches; Large Tall: 31 inches · Carhartt FR label sewn on front pocket; NFPA 2112/CAT 3 label sewn on zipper flap · Meets the performance requirements of NFPA 70E and is UL® Classified to NFPA 2112 · Imported



Style #/Color
101622-410/Dark Navy
101622-211/Carhartt Brown

S	M	L	XL	2XL	3XL	4XL	5XL	
●	●	●	●	●	●	●	●	REGULAR
●	●	●	●	●	●	●	●	TALL



FR Mock Neck Vest 101029

CAT 4 **MIDWEIGHT** 8.5-ounce, FR canvas: 88% cotton/12% high-tenacity nylon · FR sherpa lining · Brass front zipper with Nomex® FR zipper tape plus inside and outside protective flaps with snap closure for electric-arc protection · Two large front pockets · Two inside pockets · Drop tail for added coverage · Back length: Large Regular: 27.75 inches; Large Tall: 29.25 inches · Carhartt FR label and NFPA 2112/CAT 4 labels sewn on left-front pocket · Meets the performance requirements of NFPA 70E and is UL® Classified to NFPA 2112 · Imported



Style #/Color
101029-410/Dark Navy
101029-211/Carhartt Brown

S	M	L	XL	2XL	3XL	4XL	5XL	
●	●	●	●	●	●	●	●	REGULAR
●	●	●	●	●	●	●	●	TALL

FR Duck Traditional Coat / Quilt-Lined

101618

CAT 4 **HEAVYWEIGHT** 13-ounce, 100% FR cotton duck · 11.5-ounce FR quilt lining: FR modacrylic batting quilted to FR twill face cloth · Two inside patch pockets with FR hook-and-loop closures · Nomex® FR inside-waist adjustable drawcord · Nomex® FR rib-knit storm cuffs · Two-way brass zipper with Nomex® FR zipper tape plus inside and outside protective flaps and hook-and-loop closure for electric-arc protection · Under-collar snaps for optional FR hood (FRA265) · Back length: Large Regular: 31.5 inches; Large Tall: 33.5 inches · Carhartt FR and NFPA 2112/CAT 4 labels sewn on left-chest pocket · Meets the performance requirements of NFPA 70E and is UL® Classified to NFPA 2112 · Imported



Style #/Color

- 101618-211/Carhartt Brown
- 101618-410/Dark Navy
- 101618-001/Black

S	M	L	XL	2XL	3XL	4XL	5XL	
								REGULAR
								TALL



NFPA
70E

NFPA
2112

FR Striped Duck Traditional Coat / Quilt-Lined

101695

CAT 4 **HEAVYWEIGHT** 13-ounce, 100% cotton FR duck · 11.5-ounce, FR quilt lining: FR modacrylic batting quilted to FR twill face cloth · Fleece-lined insulated stand-up collar with flap to cover hidden snaps for detachable optional FR hood (FRA265) · Two large patch pockets with flaps and hook-and-loop closures · Left pocket has radio integration pass-through slot inside to allow microphone cord to pass through the pocket into interior of the garment · Two inside pockets: right patch pocket with FR hook-and-loop closures, and left bellow pocket with elastic top entry and microphone pass through · Nomex® FR inside-waist adjustable drawcord · Nomex® FR rib-knit storm cuffs · Two-way brass zipper with Nomex® FR zipper tape plus inside and outside protective flaps with hook-and-loop closure for electric-arc protection · Two utility bands on chest · Triple-stitched main seams · Bi-swing back and elbow pleats for ease of movement · 13-ounce duck fabric is CGSB155.20-2000 certified · Meets the performance requirements of CSA-Z96-09 Class 1 Level FR · Yellow/Silver/Yellow 2-inch contrasting trim (RT80™ 220C N3000) with 3M™ Scotchlite™ reflective material (#9740) ANSI/NFPA 2112 approved reflective trim · 360° visibility with "X" pattern on back · Back length: Large Regular 31.5 inches; Large Tall: 33.5 inches · Carhartt FR and NFPA 2112/CAT 4 labels sewn on left chest pocket · Meets the performance requirements of NFPA 70E and is UL® Classified to NFPA 2112 · Imported



Style #/Color

- 101695-001/Black
- 101695-434/Royal

S	M	L	XL	2XL	3XL	4XL	5XL	
								REGULAR
								TALL



Back of Coat

NFPA
70E

NFPA
2112

FR Duck Active Jac / Quilt-Lined

101621

CAT 4 **HEAVYWEIGHT** 13-ounce, 100% cotton FR duck · 11.5-ounce, FR quilt lining: FR modacrylic batting quilted to FR twill face cloth · Brass front zipper with Nomex® FR zipper tape plus inside and outside protective flaps with hook-and-loop closure for electric-arc protection · Two lower front pockets · Two inside patch pockets with FR hook-and-loop closures · Nomex® FR rib-knit cuffs and waistband · Attached quilt-lined hood with adjustable Nomex® FR drawcord · Back length: Large Regular: 29 inches; Large Tall: 31 inches · Carhartt FR label sewn on front pocket; NFPA 2112/CAT 4 label sewn on zipper flap · Meets the performance requirements of NFPA 70E and is UL® Classified to NFPA 2112 · Imported



Style #/Color

- 101621-211/Carhartt Brown
- 101621-410/Dark Navy
- 101621-001/Black

S	M	L	XL	2XL	3XL	4XL	5XL	
								REGULAR
								TALL



NFPA
70E

NFPA
2112

FLAME-RESISTANT



FR Duck Bomber Jacket / Quilt-Lined 101623

CAT 4 **HEAVYWEIGHT** 13-ounce, , 100% cotton FR duck · 11.5-ounce, FR quilt lining: FR modacrylic batting quilted to FR twill face cloth · Two inside patch pockets with FR hook-and loop closures · Nomex® FR rib-knit cuffs and waistband · Brass front zipper with Nomex® FR zipper tape plus inside and outside protective flaps with hook-and-loop closure for electric-arc protection · Under-collar snaps for optional FR hood (FRA265) · Back length: Large Regular: 29 inches; Large Tall: 31 inches · Carhartt FR label sewn on front pocket; NFPA 2112/CAT 4 label sewn on zipper flap · Meets the performance requirements of NFPA 70E and is UL® Classified to NFPA 2112 · Imported



Style #/Color
101623-211/Carhartt Brown
101623-410/Dark Navy

S	M	L	XL	2XL	3XL	4XL	5XL	
●	●	●	●	●	●	●	●	REGULAR
●	●	●	●	●	●	●	●	TALL



FR Extremes® Arctic Parka 100783

CAT 4 9-ounce, FR canvas: 88% cotton/12% high-tenacity nylon with Wind Fighter™ technology that tames the wind · Unique sherpa-lined interior back panel for increased warmth · Fully Insulated with 200g 3M™ Thinsulate™ Platinum Insulation FR with twill face cloth · Nomex® FR inside-waist adjustable drawcord to keep the weather out · Heavy duty two-way Vislon® zipper with Nomex® FR zipper tape · Full-length interior/ exterior storm-flap and hook-and-loop closure · Grip friendly zipper-pull · Deep adjustable snorkel hood with a removable inherent FR scruff · Two front chest pockets with flaps and hook-and-loop closure · Left shoulder utility band for mic clip · Left chest pocket has a radio integration pass-through slot inside front left pocket to allow mic cord to pass through the pocket into the interior of the garment · Nomex® FR mesh gas monitor pocket over right chest pocket · Left sleeve upper arm pocket angled for ease of use · Two lower-front insulated double pockets with top entry and side hand warmer entry · Clip-friendly D-ring loops under pocket flaps · Triple-stitched main seams · Pleated bi-swing back · Nomex® FR rib knit cuffs · Yellow/Silver/Yellow 2-inch contrasting trim (#8940) with 3M™ Scotchlite™ reflective material around torso and sleeves with X-pattern on back · Four generous interior pockets, two upper and two lower · Interior pocket includes an ID patch · Meets the performance requirements of NFPA 70E · Imported



Style #/Color
100783-410/Dark Navy

S	M	L	XL	2XL	3XL	4XL	5XL	
●	●	●	●	●	●	●	●	REGULAR
●	●	●	●	●	●	●	●	TALL



Back of Parka

FR Extremes® Arctic Coat

100784

CAT 4
ATPV (CAL/CM²)
50

9-ounce, FR canvas; 88% cotton/12% high-tenacity nylon with Wind Fighter™ technology that tames the wind · Unique sherpa-lined interior back panel for increased warmth · Fully Insulated with 200g 3M™ Thinsulate™ Platinum Insulation FR with twill face cloth · Insulated stand-up collar · Nomex® FR inside-waist adjustable drawcord to keep the weather out · Heavy duty two-way Vislon® zipper with Nomex® FR zipper tape · Full-length interior/exterior storm flap and hook-and-loop closure · Grip friendly zipper-pull · Two front chest pockets with flaps and hook-and-loop closure · Left shoulder utility band for mic clip · Left chest pocket has a radio integration pass-through slot inside front left pocket to allow mic cord to pass through the pocket into the interior of the garment · Nomex® FR mesh gas monitor pocket over right chest pocket · Left sleeve upper arm pocket angled for ease of use · Two lower-front insulated double pockets with top entry and side hand warmer entry · Clip-friendly D-ring loops under pocket flaps · Triple-stitched main seams · Pleated bi-swing back · Nomex® FR rib knit cuffs · Yellow/Silver/Yellow 2-inch contrasting trim (#8940) with 3M™ Scotchlite™ reflective material around torso and sleeves with X-pattern on back · Four generous interior pockets, two upper and two lower · Interior pocket includes an ID patch · Concealed snaps around collar to accommodate accessory hood 101392 · Meets the performance requirements of NFPA 70E · Imported

410

Style #/Color
100784-410/Dark Navy

S	M	L	XL	2XL	3XL	4XL	5XL	
●	●	●	●	●	●	●	●	REGULAR
●	●	●	●	●	●	●	●	TALL

MADE WITH
3M THINSULATE™
Platinum Insulation
FR · 88% Cotton / 12% Nylon
FLAME RESISTANT
RETARDANT DE FLAMME



NFPA
70E

EXTREMES
canhart

FR Extremes® Arctic Biberall

100785

CAT 4
ATPV (CAL/CM²)
50

9-ounce, FR canvas; 88% cotton/12% high-tenacity nylon with Wind Fighter™ technology that tames the wind · Fully Insulated with 200g 3M™ Thinsulate™ Platinum Insulation FR with twill face cloth · High back with FR elastic suspenders and FR side-release buckles · Back waistband elastic for comfortable fit · Heavy duty Vislon® two-way zipper with Nomex® FR zipper tape · Full-length interior/exterior storm flap and hook-and-loop closure · Grip-friendly zipper-pull · Ankle-to-thigh zipper on each leg with interior/exterior storm flaps and hook-and-loop closure · Left-chest pocket with pencil opening · Two large lower front pockets · One inside chest pocket with ID patch · Two reinforced back pockets · Double knees with cleanout bottoms that can accommodate knee pads · Yellow/Silver/Yellow 2-inch contrasting trim (#8940) with 3M™ Scotchlite™ reflective material around legs · Two reinforced kick panels on both outside and inside lining of lower leg hems · Meets the performance requirements of NFPA 70E · Imported

410

Style #/Color
100785-410/Dark Navy

S	M	L	XL	2XL	3XL	4XL	5XL	
●	●	●	●	●	●	●	●	REGULAR
●	●	●	●	●	●	●	●	TALL

*See pages 201–203 for additional sizing information.

MADE WITH
3M THINSULATE™
Platinum Insulation
FR · 88% Cotton / 12% Nylon
FLAME RESISTANT
RETARDANT DE FLAMME



NFPA
70E

EXTREMES
canhart

FLAME-RESISTANT

NFPA
70E



Flame-Resistant Rain Jacket

100447

CAT 2
ATPV
(CAL/CM²)
13

HEAVYWEIGHT 12-ounce, Nomex® IIIA fabric with FR neoprene moisture barrier

- Rainproof · Chemical splash · Attached hood and stowaway functionality
- Two front patch pockets with flaps · Lanyard pass-through for safety harness compatibility · Elastic inner storm cuff with hook-and-loop adjustments · Non-conductive zipper front · 3M™ Scotchlite™ reflective material; 2-inch reflective trim encircles sleeves and lower torso, with vertical stripes on front, “X” pattern on back · ASTM F1891, F2733, and F903 requirements · Meets the performance requirements of NFPA 70E · Imported

827

Style #/Color
100447-827/Bold Orange

S	M	L	XL	2XL	3XL	4XL	5XL	
								REGULAR
								TALL

NFPA
70E



Flame-Resistant Rainwear Bib Overall

100445

CAT 2
ATPV
(CAL/CM²)
13

HEAVYWEIGHT 12-ounce Nomex® IIIA fabric with FR neoprene moisture barrier

- Rainproof · Chemical splash · High back with FR elastic suspenders and FR side-release buckles · Chap-style front enhances durability · Non-conductive leg zippers to knee · 3M™ Scotchlite™ reflective material; 2-inch reflective trim encircles each leg · ASTM F1891, F2733, and F903 requirements · Meets the performance requirements of NFPA 70E · Imported

827

Style #/Color
100445-827/Bold Orange

INSEAM	S	M	L	XL	2XL	3XL	4XL	5XL	
	32								REGULAR
34									TALL

*See pages 201–203 for additional sizing information.

Back of Overall

FLAME-RESISTANT

Flame-Resistant Duck Bib Overall / Unlined 101627

CAT 2
ATPV (CAL/CM²)
16

HEAVYWEIGHT 13-ounce, 100% cotton FR duck · High back with FR elastic suspenders and FR side-release buckles · Chap-style double-front enhances durability · Brass zipper fly with Nomex® FR zipper tape · FR melamine buttons at waist · Multiple tool and utility pockets · Ankle-to-above knee brass leg zippers with Nomex® FR zipper tape and protective flaps with arc-resistant snap closures · Carhartt FR and NFPA 2112/CAT 2 labels sewn on front pocket · Meets the performance requirements of NFPA 70E and is UL® Classified to NFPA 2112 · Imported

211	410	001
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Style #/Color
101627-211/Carhartt Brown
101627-410/Dark Navy
101627-001/Black

	WAIST															
	30	32	34	36	38	40	42	44	46	48	50	52	54			
INSEAM	28															
	30															
	32															
	34															
	36															

*See pages 201–203 for additional sizing information.



NFPA
70E

NFPA
2112

Flame-Resistant Striped Duck Bib Overall / Unlined 101703

CAT 2
ATPV (CAL/CM²)
16

HEAVYWEIGHT 13-ounce, 100% cotton FR duck · High back with FR elastic suspenders and FR side-release buckles · Chap-style double-front enhances durability · Brass zipper fly with Nomex® FR zipper tape · FR melamine buttons at waist · Multiple tool and utility pockets · Ankle-to-above knee brass leg zippers with Nomex® FR zipper tape and protective flaps with arc-resistant snap closures · 13-ounce duck fabric is CGSB155.20-2000 certified · Meets the performance requirements of CSA-Z96-09 Class 1 Level FR · Yellow/Silver/Yellow 2-inch contrasting trim [RT80™ 220C N3000] with 3M™ Scotchlite™ reflective material (#9740) ANSI/NFPA 2112 approved reflective trim · 360° visibility with “X” pattern on back · Carhartt FR and NFPA 2112/CAT 2 labels sewn on front pocket · Meets the performance requirements of NFPA 70E and is UL® Classified to NFPA 2112 · Imported

001	434
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Style #/Color
101703-001/Black
101703-434/Royal

	WAIST															
	30	32	34	36	38	40	42	44	46	48	50	52	54			
INSEAM	28															
	30															
	32															
	34															
	36															

*See pages 201–203 for additional sizing information.



NFPA
70E

NFPA
2112

FLAME-RESISTANT

NFPA
70E

NFPA
2112



FR Duck Bib Overall / Quilt-Lined

101626

CAT 4	CAT 2
ATPV (CAL/CM²) 54	ATPV (CAL/CM²) 16
Lined	Unlined

HEAVYWEIGHT 13-ounce, 100% cotton FR duck · 11.5-ounce quilt lining: FR modacrylic batting quilted to FR twill face cloth · High back with FR elastic suspenders and FR side-release buckles · Chap-style double-front enhances durability · Brass zipper fly with Nomex® FR zipper tape · FR melamine buttons at waist · Multiple tool and utility pockets · Ankle-to-thigh brass leg zippers with Nomex® FR zipper tape and protective flaps with arc-resistant snap closures · Carhartt FR and NFPA 2112/CAT 4 labels sewn on front pocket · Meets the performance requirements of NFPA 70E and is UL® Classified to NFPA 2112 · Imported

211	410	001
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Style #/Color

- 101626-211/Carhartt Brown
- 101626-410/Dark Navy
- 101626-001/Black

WAIST		30	32	34	36	38	40	42	44	46	48	50	52	54
INSEAM	28													
	30													
	32													
	34													
	36													

*See pages 201–203 for additional sizing information.

NFPA
70E

NFPA
2112



FR Striped Duck Bib Overall / Quilt-Lined

101628

CAT 4	CAT 2
ATPV (CAL/CM²) 54	ATPV (CAL/CM²) 16
Lined	Unlined

HEAVYWEIGHT 13-ounce, 100% cotton FR duck · 11.5-ounce, quilt lining: FR modacrylic batting quilted to FR twill face cloth · High back with FR elastic suspenders and FR side-release buckles · Chap-style double-front enhances durability · Brass zipper fly with Nomex® FR zipper tape · FR melamine buttons at waist · Multiple tool and utility pockets · Ankle-to-thigh brass leg zippers with Nomex® FR zipper tape and protective flaps with arc-resistant snap closures · 13-ounce duck fabric is CGSB155.20-2000 certified · Meets the performance requirements of CSA-Z96-09 Class 1 Level FR · Yellow/Silver/Yellow 2-inch contrasting trim (RT80™ 220C N3000) with 3M™ Scotchlite™ reflective material (#9740) ANSI/NFPA 2112 approved reflective trim · 360° visibility around legs · Carhartt FR and NFPA 2112/CAT 4 labels sewn on front pocket · Meets the performance requirements of NFPA 70E and is UL® Classified to NFPA 2112 · Imported

001	434
-----	-----

Style #/Color

- 101628-001/Black
- 101628-434/Royal

WAIST		30	32	34	36	38	40	42	44	46	48	50	52	54
INSEAM	28													
	30													
	32													
	34													
	36													

*See pages 201–203 for additional sizing information.

NFPA
70E

NFPA
2112



FR Deluxe Coverall

102150

CAT 2
ATPV (CAL/CM²) 8.9

LIGHTWEIGHT 7-ounce, FR twill: 88% cotton/12% nylon · Stand-up collar with snap closure · Two chest pockets with flaps and snap closures · Two side-entry pass through pockets with snap closures · Multiple tool and utility pockets · Two utility bands on chest · Left-chest pocket has pencil slot · Left sleeve upper arm pocket · Two-way brass zipper front with Nomex® FR zipper tape and inside and outside protective flaps · Split back construction · Pleated bi-swing back · Triple-stitched main seams · Elastic at waist for comfort · Ankle-to-above knee brass leg zippers with Nomex® FR zipper tape · Carhartt FR and NFPA 2112/CAT 2 labels sewn on left chest pocket · Meets the performance requirements of NFPA 70E and is UL® Classified to NFPA 2112 · Imported

410	250	033
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Style #/Color

- 102150-410/Dark Navy
- 102150-250/Khaki
- 102150-033/Gray

S	M	L	XL	2XL	3XL	4XL	5XL	
								SHORT
								REGULAR
								TALL

*See pages 201–203 for additional sizing information.

FR Traditional Twill Coverall

101017

CAT 2 **MIDWEIGHT** 9-ounce, 100% cotton FR twill · Spread collar · Two chest pockets with flaps · Two pass-through pockets · Utility pocket · Brass front zipper with Nomex® FR zipper tape and inside and outside protective flaps · Split-back construction · Pleated bi-swing back · Triple-stitched main seams · Leg openings fit over boots for easy on and off · Carhartt FR and NFPA 2112/CAT 2 labels sewn on left-chest pocket · Meets the performance requirements of NFPA 70E and is UL® Classified to NFPA 2112 · Imported



Style #/Color
101017-410/Dark Navy
101017-250ic/Khaki
101017-033/Gray

C H E S T															
34	36	38	40	42	44	46	48	50	52	54	56	58	60		
•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	SHORT
•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	REGULAR
•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	TALL

*See pages 201–203 for additional sizing information.



NFPA
70E

NFPA
2112

FR Striped Coverall

101705

CAT 2 **MIDWEIGHT** 9 ounce, 100% cotton FR twill · Stand-up collar · Two chest pockets with flaps and snap closures · Two side-entry pass through pockets with snap closures · Multiple tool and utility pockets · Two utility bands on chest · Nomex® FR mesh gas monitor pocket over right chest pocket with microphone loop underneath · Left-chest pocket has pencil slot · Brass front zipper with Nomex® FR zipper tape and inside and outside protective flaps · Split back construction · Pleated bi-swing back · Triple-stitched main seams · Comfort side elastic at waist · Leg openings fit over boots for easy on and off and have adjustable straps with hook-and-loop closures at ankles · 9-ounce twill fabric is CGSB155.20-2000 certified · Meets the performance requirements of CSA-Z96-09 Class 1 Level FR · Yellow/Silver/Yellow 2-inch contrasting trim (RT80™ 220C N3000) with 3M™ Scotchlite™ reflective material (#9740) ANSI/NFPA 2112 approved reflective trim · 360° visibility with “X” pattern on back · Carhartt FR and NFPA 2112/CAT 2 labels sewn on left chest pocket · Meets the performance requirements of NFPA 70E and is UL® Classified to NFPA 2112 · Imported



Style #/Color
100705-434/Royal

C H E S T															
34	36	38	40	42	44	46	48	50	52	54	56	58	60		
•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	SHORT
•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	REGULAR
•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	TALL

*See pages 201–203 for additional sizing information.



NFPA
70E

NFPA
2112

Back of Coverall

FR Rugged Flex® Jean – Straight Traditional Fit

101814

CAT 2 12.5 ounce, FR denim: 99% cotton/1% spandex · Rugged Flex® durable stretch technology for ease of movement · Straight Traditional fit sits slightly below the waist · Slim seat and thigh · Garment washed for a soft finish · Arc-resistant button closure at waist · Brass zipper fly with Nomex® FR zipper tape · Two back pockets · Triple-stitched main seams · Straight leg opening · Carhartt FR label sewn on back pocket; NFPA 2112/CAT 2 label sewn on coin pocket · Meets the performance requirements of NFPA 70E and is UL® Classified to NFPA 2112 · Imported



Style #/Color
101814-972/Deep Indigo Wash

		W A I S T															
		30	31	32	33	34	35	36	38	40	42	44	46	48	50	52	54
I N S E A M	30	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•
	32	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•
	34	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•
	36	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•

Shaded sizes will have price upcharge.



NFPA
70E

NFPA
2112

ST

FLAME-RESISTANT

NFPA
70E
NFPA
2112



FR Signature Denim Jean –Relaxed Fit

FRB100

R

CAT 2 11.75-ounce, FR denim: 100% cotton · Relaxed fit sits above the waist · Relaxed seat and thigh · Garment washed for soft finish · Arc-resistant button closure at waist · Brass zipper fly with Nomex® FR zipper tape · Two reinforced back pockets · Double-stitched main seams · Straight leg opening · Carhartt FR label sewn on back pocket; Carhartt FR and NFPA 2112/CAT 2 label sewn on coin pocket · Meets the performance requirements of NFPA 70E and is UL® Classified to NFPA 2112 · Imported

DNM

Style #/Color
FRB100-DNM/Denim

INSEAM	WAIST															
	30	31	32	33	34	35	36	38	40	42	44	46	48	50	52	54
30																
32																
34																
36																

NFPA
70E
NFPA
2112



FR Utility Jean – Relaxed Fit

FRB004

R

CAT 2 14.75-ounce, FR denim: 100% cotton · Relaxed fit sits at the waist · Relaxed seat and thigh · Garment washed for a soft finish · Arc-resistant button closure at waist · Brass zipper fly with Nomex® FR zipper tape · Two reinforced back pockets · Double-stitched main seams · Straight leg opening · Carhartt FR label sewn on back pocket; Carhartt FR label sewn on back pocket; NFPA 2112/CAT 2 label sewn on coin pocket · Meets the performance requirements of NFPA 70E and is UL® Classified to NFPA 2112 · Imported

MDS

Style #/Color
FRB004-MDS/Midstone

INSEAM	WAIST															
	30	31	32	33	34	35	36	38	40	42	44	46	48	50	52	54
30																
32																
34																
36																

NFPA
70E
NFPA
2112



Flame-Resistant Utility Denim
Double-Front Jean – Relaxed Fit

100170

R

CAT 2 14.75-ounce, FR denim: 100% cotton · Relaxed fit sits at the waist · Relaxed seat and thigh · Garment washed for a soft finish · Arc-resistant button closure at waist · Brass zipper fly with Nomex® FR zipper tape · Two reinforced back pockets · Utility patch pocket on right leg · Chap-style double front with cleanout opening to accommodate knee pads · Triple-stitched main seams · Straight leg opening · Carhartt FR label sewn on back pocket; Carhartt FR and NFPA 2112/CAT 2 label sewn on coin pocket · Meets the performance requirements of NFPA 70E and is UL® Classified to NFPA 2112 · Imported

451

Style #/Color
100170-451/Midstone

INSEAM	WAIST															
	30	31	32	33	34	35	36	38	40	42	44	46	48	50	52	54
30																
32																
34																
36																

FLAME-RESISTANT

FR Signature Denim Dungaree

FRB13

CAT 2
ATPV
(CAL/CM²)
16

11.75-ounce, FR denim: 100% cotton · Loose Original fit sits slightly above the waist · Full seat and thigh · Garment washed for a soft finish · Arc-resistant button closure at waist · Brass zipper fly with Nomex® FR zipper tape · Multiple utility pockets · Left-leg utility band · Triple-stitched main seams · Straight leg opening · Carhartt FR label sewn on back pocket; NFPA 2112/CAT 2 label sewn on front waistband · Meets the performance requirements of NFPA 70E and is UL® Classified to NFPA 2112 · Imported

L0

DNM401

Style #/Color
FRB13-DNM/Denim
FRB13-401/Classic Dark

		WAIST															
		30	31	32	33	34	35	36	38	40	42	44	46	48	50	52	54
INSEAM	30																
	32																
	34																
	36																



NFPA
70E

NFPA
2112

Shaded sizes will have price upcharge.



FLAME-RESISTANT

NFPA
70E

NFPA
2112



FR Midweight Canvas Pant – Loose Original Fit

FRB159

CAT 2
ATPV
(CAL/CM²)
12

MIDWEIGHT 8.5-ounce, FR canvas: 88% cotton/12% high-tenacity nylon
· Loose Original fit sits slightly above the waist · Loose seat and thigh
· Arc-resistant button closure at waist · Brass zipper fly with Nomex® FR zipper tape · Cell phone pocket on left leg and multiple utility pocket on right leg · Two reinforced back pockets · Triple-stitched main seams · Straight leg opening · Carhartt FR label sewn on back pocket; NFPA 2112/CAT 2 label sewn on coin pocket · Meets the performance requirements of NFPA 70E and is UL® Classified to NFPA 2112 · Imported

LO

DNY	GKH	MOS
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Style #/Color
FRB159-DNY/Dark Navy
FRB159-GKH/Golden Khaki
FRB159-MOS/Moss

		WAIST															
		30	31	32	33	34	35	36	38	40	42	44	46	48	50	52	54
INSEAM	30																
	32																
	34																
	36																

NFPA
70E

NFPA
2112



FR Canvas Cargo Pant

FRB240

CAT 2
ATPV
(CAL/CM²)
12

MIDWEIGHT 8.5-ounce, FR canvas: 88% cotton/12% high-tenacity nylon
· Loose Original fit sits slightly above the waist · Full seat and thigh · Arc-resistant button closure at waist · Brass zipper fly with Nomex® FR zipper tape
· Two reinforced back pockets · Two large side cargo pockets with pen slots · Triple-stitched main seams · Straight leg opening · Carhartt FR label sewn on back pocket; NFPA 2112/CAT 2 label sewn on waistband · Meets the performance requirements of NFPA 70E and is UL® Classified to NFPA 2112 · Imported

LO

DNY	GKH	BLK
-----	-----	-----

Style #/Color
FRB240-DNY/Dark Navy
FRB240-GKH/Golden Khaki
FRB240-BLK/Black

		WAIST															
		30	31	32	33	34	35	36	38	40	42	44	46	48	50	52	54
INSEAM	30																
	32																
	34																
	36																

NFPA
70E

NFPA
2112



FR Washed Duck Work Dungaree

100791

CAT 2
ATPV
(CAL/CM²)
15

11-ounce, FR duck: 88% cotton/12% nylon · Loose Original fit sits at the waist · Full seat and thigh · Garment washed for soft finish · Arc-resistant button closure at waist · Brass zipper fly with Nomex® FR zipper tape · Left-leg utility band · Triple-stitched main seams · Straight leg opening · Carhartt FR label sewn on back pocket; NFPA 2112/CAT 2 label sewn on front waistband · Meets the performance requirements of NFPA 70E and is UL® Classified to NFPA 2112 · Imported

LO

001	246	410
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Style #/Color
100791-001/Black
100791-246/Mid Brown
100791-410/Dark Navy

		WAIST															
		30	31	32	33	34	35	36	38	40	42	44	46	48	50	52	54
INSEAM	30																
	32																
	34																
	36																

FLAME-RESISTANT

FR Force Cotton Short-Sleeve T-Shirt

100234

CAT 2 **ORIGINAL FIT** 6.75-ounce, FR jersey knit: 100% cotton · Carhartt Force® fights odor and its FastDry® technology wicks away sweat for comfort · Rib-knit crewneck collar · Left-chest pocket · Side-seamed construction minimizes twisting · Carhartt FR and NFPA 2112/CAT 2 labels sewn on pocket · Meets the performance requirements of NFPA 70E and is UL® Classified to NFPA 2112 · Imported



Style #/Color
100234-410/Dark Navy
100234-051/Light Gray

S	M	L	XL	2XL	3XL	4XL	5XL	
•	•	•	•	•	•	•	•	REGULAR
•	•	•	•	•	•	•	•	TALL



NFPA
70E

NFPA
2112

FORCE CARHARTT

FR Force Cotton Long-Sleeve T-Shirt

100235

CAT 2 **ORIGINAL FIT** 6.75-ounce, FR jersey knit: 100% cotton · Carhartt Force® fights odor and its FastDry® technology wicks away sweat for comfort · Rib-knit crewneck collar and cuffs · Left-chest pocket · Side-seamed construction minimizes twisting · Carhartt FR and NFPA 2112/CAT 2 labels sewn on pocket · Meets the performance requirements of NFPA 70E and is UL® Classified to NFPA 2112 · Imported



Style #/Color
100235-410/Dark Navy
100235-051/Light Gray
100235-250/Khaki
100235-465/Medium Blue

S	M	L	XL	2XL	3XL	4XL	5XL	
•	•	•	•	•	•	•	•	REGULAR
•	•	•	•	•	•	•	•	TALL



NFPA
70E

NFPA
2112

FORCE CARHARTT

FR Striped Force Cotton Long-Sleeve T-Shirt

101699

CAT 2 **ORIGINAL FIT** 6.75-ounce, FR jersey knit: 100% cotton · Carhartt Force® fights odor and its FastDry® technology wicks away sweat for comfort · Rib-knit crewneck collar and cuffs · Left-chest pocket · Side-seamed construction minimizes twisting · Carhartt FR and NFPA 2112/CAT 2 labels sewn on pocket · Yellow/Silver/Yellow 2-inch contrasting trim [RT80™ 220C N3000] with 3M™ Scotchlite™ reflective material (#9740) ANSI/NFPA 2112 approved reflective trim · 360° visibility with "X" pattern on back · Meets the performance requirements of NFPA 70E and is UL® Classified to NFPA 2112 · Imported



Style #/Color
101699-051/Light Gray
101699-410/Dark Navy

S	M	L	XL	2XL	3XL	4XL	5XL	
•	•	•	•	•	•	•	•	REGULAR
•	•	•	•	•	•	•	•	TALL



NFPA
70E

NFPA
2112

FORCE CARHARTT

Back of Shirt

Shaded sizes will have price upcharge.

FLAME-RESISTANT

NFPA
70E
NFPA
2112



FR Force Cotton Long-Sleeve Henley

100237

CAT 2 **ORIGINAL FIT** 6.75-ounce, FR jersey knit: 100% cotton · Carhartt Force® fights odor and its FastDry® technology wicks away sweat for comfort · Rib-knit henley collar and cuffs · Three-button front · Left-chest pocket · Side-seamed construction minimizes twisting · Carhartt FR and NFPA 2112/CAT 2 labels sewn on pocket · Meets the performance requirements of NFPA 70E and is UL® Classified to NFPA 2112 · Imported

410	051	250	465
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Style #/Color
100237-410/Dark Navy
100237-051/Light Gray
100237-250/Khaki
100237-465/Medium Blue

S	M	L	XL	2XL	3XL	4XL	5XL	
•	•	•	•	•	•	•	•	REGULAR
•	•	•	•	•	•	•	•	TALL



NFPA
70E
NFPA
2112



FR Force Cotton Graphic Long-Sleeve T-Shirt

101153

CAT 2 **ORIGINAL FIT** 6.75-ounce, FR jersey knit: 100% cotton · Carhartt Force® fights odor and its FastDry® technology wicks away sweat for comfort · Rib knit collar and cuffs · Left-chest pocket · Side-seamed construction minimizes twisting · Carhartt graphic on left sleeve · Carhartt FR and NFPA 2112/CAT 2 labels sewn on pocket · Meets the performance requirements of NFPA 70E and is UL® Classified to NFPA 2112 · Imported

410	051
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Style #/Color
101153-410/Dark Navy
101153-051/Light Gray

S	M	L	XL	2XL	3XL	4XL	5XL	
•	•	•	•	•	•	•	•	REGULAR
•	•	•	•	•	•	•	•	TALL



NFPA
70E
NFPA
2112



FR Force Cotton Hybrid Shirt

101698

CAT 2 **ORIGINAL FIT** 6.75-ounce, FR jersey knit: 100% cotton · Carhartt Force® fights odor and its FastDry® technology wicks away sweat for comfort · Button-down collar with button closure · FR melamine buttons throughout · Two chest pockets with button closure · Triple-stitched main seams · Side-seamed construction minimizes twisting · Extended sleeve plackets with two-button adjustable cuffs · Carhartt FR label sewn on left pocket; NFPA 2112/CAT 2 label sewn on sleeve placket · Meets the performance requirements of NFPA 70E and is UL® Classified to NFPA 2112 · Imported

410	250	051	465
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Style #/Color
101698-410/Dark Navy
101698-250/Khaki
101698-051/Light Gray
101698-465/Medium Blue

S	M	L	XL	2XL	3XL	4XL	5XL	
•	•	•	•	•	•	•	•	REGULAR
•	•	•	•	•	•	•	•	TALL



FR Classic Plaid Shirt

101028

CAT 2
ATPV (CAL/CM²) 9.5

ORIGINAL FIT 6.5-ounce, FR twill: 88% cotton/12% high-tenacity nylon · Button-down collar with button closure · FR melamine buttons throughout · Two chest pockets with button closure · Extended sleeve plackets with two-button adjustable cuffs · Carhartt FR label sewn on left pocket; NFPA 2112/CAT 2 label sewn on sleeve placket · Meets the performance requirements of NFPA 70E and is UL® Classified to NFPA 2112 · Imported



Style #/Color

101028-316/Moss

101028-412/Navy

101028-245/Mid Brown/Navy

101028-033/Gray

101028-932/Dark Crimson/Black

101028-264/Golden Khaki

101028-608/Dark Crimson

S	M	L	XL	2XL	3XL	4XL	5XL	
•	•	•	•	•	•	•	•	REGULAR
•	•	•	•	•	•	•	•	TALL



NFPA 70E

NFPA 2112

FR Snap-Front Plaid Shirt

102015

CAT 2
ATPV (CAL/CM²) 9.5

ORIGINAL FIT 6.5-ounce, FR twill: 88% cotton/12% high-tenacity nylon · Spread collar with button closure · Snap front · Front and back western-shaped yokes · Two chest pockets with flaps and snap closures · Extended sleeve plackets with three-snap cuffs · Triple-stitched main seams · Carhartt FR label sewn on left pocket · NFPA 2112/CAT 2 label sewn on sleeve placket · Meets the performance requirements of NFPA 70E and is UL® Classified to NFPA 2112 · Imported



Style #/Color

102015-412/Navy

102015-316/Moss

S	M	L	XL	2XL	3XL	4XL	5XL	
•	•	•	•	•	•	•	•	REGULAR
•	•	•	•	•	•	•	•	TALL



NFPA 70E

NFPA 2112

FR Lightweight Twill Shirt

FRS003

CAT 2
ATPV (CAL/CM²) 8.7

ORIGINAL FIT 6-ounce, FR twill: 88% cotton/12% high-tenacity nylon · Button-down collar with button closure · FR melamine buttons throughout · Two chest pockets with flaps and button closures · Extended sleeve plackets with two-button adjustable cuffs · Carhartt FR label sewn on left pocket; NFPA 2112/CAT 2 label sewn on sleeve placket · Meets the performance requirements of NFPA 70E and is UL® Classified to NFPA 2112 · Imported



Style #/Color

FRS003-KHI/Khaki

FRS003-DNY/Dark Navy

FRS003-GRY/Gray

FRS003-465/Medium Blue

FRS003-RYL/Royal

FRS003-629/H Red

S	M	L	XL	2XL	3XL	4XL	5XL	
•	•	•	•	•	•	•	•	REGULAR
•	•	•	•	•	•	•	•	TALL



NFPA 70E

NFPA 2112

FLAME-RESISTANT

NFPA
70E
NFPA
2112



FR Classic Twill Shirt

FRS160

CAT 2 **ORIGINAL FIT** 7-ounce, FR twill: 88% cotton/12% high-tenacity nylon · Button-down collar with button closure · FR melamine buttons throughout · Two chest pockets with flaps and button closures · Extended sleeve plackets with two-button adjustable cuffs · Triple-stitched main seams · Carhartt FR label sewn on left pocket; NFPA 2112/CAT 2 label sewn on sleeve placket · Meets the performance requirements of NFPA 70E and is UL® Classified to NFPA 2112 · Imported

KHI	DNY	GRY	MBL	608
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Style #/Color
FRS160-KHI/Khaki
FRS160-DNY/Dark Navy
FRS160-GRY/Gray
FRS160-MBL/Medium Blue
FRS160-608/Dark Crimson

S	M	L	XL	2XL	3XL	4XL	5XL	
•	•	•	•	•	•	•	•	REGULAR
•	•	•	•	•	•	•	•	TALL

NFPA
70E
NFPA
2112



FR Snap-Front Shirt

101572

CAT 2 **ORIGINAL FIT** 7.5-ounce, FR twill: 100% cotton · Spread collar with button closure · Snap-front · Two chest pockets with snap closures · Three-snap cuff · Triple-stitched main seams · Carhartt FR label sewn on left pocket; NFPA 2112/CAT 2 label sewn on sleeve placket · Meets the performance requirements of NFPA 70E and is UL® Classified to NFPA 2112 · Imported

250	410
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Style #/Color
101572-250/Khaki
101572-410/Dark Navy

S	M	L	XL	2XL	3XL	4XL	5XL	
•	•	•	•	•	•	•	•	REGULAR
•	•	•	•	•	•	•	•	TALL

NFPA
70E
NFPA
2112



NEW FR Full Swing® Quick Duck® Shirt Jac

102682

CAT 2 8.5-ounce, FR Quick Duck®: 88% cotton/12% nylon with Rain Defender® durable water repellent · Mighty Back™ bi-swing between shoulders for instant recovery · Flex Elbow™ for less restriction · Snap front · Two chest pockets with snap closures · Two inside patch pockets · Utility band at left chest · Two lower-front welt pockets · Adjustable two-snap cuffs · Triple-stitched main seams · Locker loop facilitates hanging · Carhartt FR label sewn on left pocket; NFPA 2112/CAT 2 labels sewn on sleeve placket · Meets the performance requirements of NFPA 70E and is UL® Classified to NFPA 2112 · Imported

410

Style #/Color
102682-410/Dark Navy

S	M	L	XL	2XL	3XL	4XL	5XL	
•	•	•	•	•	•	•	•	REGULAR
•	•	•	•	•	•	•	•	TALL

FR Canvas Shirt Jac

100432

CAT 3 **ORIGINAL FIT** 8.5-ounce, FR canvas: 88% cotton/12% high-tenacity nylon · 7-ounce, FR twill lining: 88% cotton/12% high-tenacity nylon · Antique-finish metal snaps throughout · Two chest pockets with rivet reinforcements · Adjustable two-snap cuffs with extended plackets · Carhartt FR label sewn on left pocket; NFPA 2112/CAT 3 label sewn on sleeve placket · Meets the performance requirements of NFPA 70E and is UL® Classified to NFPA 2112 · Imported

201	001	316
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Style #/Color
100432-201/Dark Brown
100432-001/Black
100432-316/Moss

S	M	L	XL	2XL	3XL	4XL	5XL	
•	•	•	•	•	•	•	•	REGULAR
•	•	•	•	•	•	•	•	TALL



NFPA
70E

NFPA
2112

FR Force Rugged Flex® Quarter-Zip Fleece

101576

CAT 2 **RELAXED FIT** 12.5-ounce, FR fleece: 95% cotton/5% spandex · Carhartt Force® fights odor and its FastDry® technology wicks away sweat for comfort · Rugged Flex® durable stretch technology for ease of movement · Mock-neck collar with quarter-zip Vislon® zipper with Nomex® FR zipper tape · Front handwarmer pocket · Smooth flatlock seams · Carhartt FR and NFPA 2112/CAT 2 labels sewn on left pocket · Meets the performance requirements of NFPA 70E and is UL® Classified to NFPA 2112 · Imported

410

Style #/Color
101576-410/Dark Navy

S	M	L	XL	2XL	3XL	4XL	5XL	
•	•	•	•	•	•	•	•	REGULAR
•	•	•	•	•	•	•	•	TALL



NFPA
70E

NFPA
2112

FORCE

FR Force Rugged Flex® Hooded Fleece

101577

CAT 2 **RELAXED FIT** 12.5-ounce, FR fleece: 95% cotton/5% spandex · Carhartt Force® fights odor and its FastDry® technology wicks away sweat for comfort · Rugged Flex® durable stretch technology for ease of movement · Attached three-piece hood with adjustable FR drawcord closure · Map pocket on left side · Vislon® front zipper closure with Nomex® FR zipper tape · Two front handwarmer pockets · Smooth flatlock seams · Carhartt FR and NFPA 2112/CAT 2 labels sewn on left pocket · Meets the performance requirements of NFPA 70E and is UL® Classified to NFPA 2112 · Imported

410

Style #/Color
101577-410/Dark Navy

S	M	L	XL	2XL	3XL	4XL	5XL	
•	•	•	•	•	•	•	•	REGULAR
•	•	•	•	•	•	•	•	TALL



NFPA
70E

NFPA
2112

FORCE

FLAME-RESISTANT



NEW FR High-Visibility Force Long-Sleeve T-Shirt Class 3

102905

NFPA
70E
NFPA
2112
ANSI
CLASS 3

CAT 2
ATPV
(CAL/CM²)
8.2

ORIGINAL FIT 6.75-ounce, pique knit: 48% modacrylic/37% lyocell/15% aramid
· FastDry® technology wicks away sweat for comfort · Stain Breaker® technology releases stains · Dark navy color blocking in high wear areas to hide dirt · Rib-knit crewneck collar and cuffs · Left-chest pocket · Side-seamed construction minimizes twisting · Carhartt FR and NFPA 2112/CAT 2 labels sewn on left pocket · ANSI Class 3, Type R compliant, 3M™ Scotchlite™ Reflective Material; segmented trim #5535 maintains performance through 65 home launderings · Meets ANSI/ISEA 107 · Meets ANSI Class 3, Type R visibility standards · Meets the performance requirements of NFPA 70E and is UL® Classified to NFPA 2112 · Imported

323

Style #/Color
102905-323/Brite Lime

S	M	L	XL	2XL	3XL	4XL	5XL	
•	•	•	•	•	•	•	•	REGULAR
•	•	•	•	•	•	•	•	TALL

FORCE



NEW FR High-Visibility Force Hybrid Shirt

102843

NFPA
70E
NFPA
2112
ANSI
CLASS 3

CAT 2
ATPV
(CAL/CM²)
8.2

ORIGINAL FIT 6.75-ounce, pique knit: 48% modacrylic/37% lyocell/15% aramid
· FastDry® technology wicks away sweat for comfort · Stain Breaker® technology releases stains · Dark Navy color blocking in high wear areas to hide dirt · Button-down collar with button closure · FR melamine buttons throughout · Two chest pockets with button closure · Triple-stitched main seams · Side-seamed construction minimizes twisting · Extended sleeve plackets with two-button adjustable cuffs · Carhartt FR label sewn on left pocket; NFPA 2112/CAT 2 label sewn on sleeve placket · ANSI Class 3, Type R compliant, 3M™ Scotchlite™ Reflective Material; segmented trim #5535 maintains performance through 65 home launderings · Meets ANSI/ISEA 107 · Meets ANSI Class 3, Type R visibility standards · Meets the performance requirements of NFPA 70E and is UL® Classified to NFPA 2112 · Imported

323

Style #/Color
102843-323/Brite Lime

S	M	L	XL	2XL	3XL	4XL	5XL	
•	•	•	•	•	•	•	•	REGULAR
•	•	•	•	•	•	•	•	TALL

FORCE

Back of Shirt



FR Base Force® Cold Weather Weight Top

101245

NFPA
70E
NFPA
2112

CAT 2
ATPV
(CAL/CM²)
16

RELAXED FIT 7.4-ounce, FR knit: 50% cotton/24% modal/24% supima/2% spandex
· Carhartt Force® fights odor and its FastDry® technology wicks away sweat for warmth and comfort · Self fabric crewneck and cuffs · Smooth flatlock seams · Carhartt FR and NFPA 2112/CAT 2 labels sewn to exterior · Meets the performance requirements of NFPA 70E and is UL® Classified to NFPA 2112 · Imported

410

Style #/Color
101245-410/Dark Navy

S	M	L	XL	2XL	3XL	4XL	5XL	
•	•	•	•	•	•	•	•	REGULAR
•	•	•	•	•	•	•	•	TALL

FORCE

FLAME-RESISTANT

FR Base Force® Cold Weather Weight Bottom 101246

CAT 2
ATPV (CAL/CM²)
16

7.4-ounce, FR knit: 50% cotton/24% modal/24% supima/2% spandex · Carhartt Force® fights odor and its FastDry® technology wicks away sweat for warmth and comfort · Smooth flatlock seams · Carhartt FR and CAT 2 labels sewn to exterior · Meets the performance requirements of NFPA 70E · Imported

410

Style #/Color
101246-410/Dark Navy

S	M	L	XL	2XL	3XL	4XL	5XL	
•	•	•	•	•	•	•	•	REGULAR
•	•	•	•	•	•	•	•	TALL



NFPA
70E

FORCE carhartt

FR Fleece Hat 101578

CAT 2
ATPV (CAL/CM²)
16

10.5-ounce, FR Polartec® Wind Pro® fleece: 44% viscose/39% modacrylic/14% para-aramid/3% spandex with Rain Defender® durable water repellent · High warmth-to-weight ratio while being highly wind-resistant and breathable · Fits nicely under a hard hat · Meets the performance requirements of NFPA 70E · Imported

410

Style #/Color
101578-410/Dark Navy

ONE SIZE FITS ALL



NFPA
70E



Flame-Resistant Fleece 2-in-1 Hat 101579

CAT 2
ATPV (CAL/CM²)
16

CAT 2
ATPV (CAL/CM²)
18

10.5-ounce, FR Polartec® Wind Pro® fleece: 44% viscose/39% modacrylic/14% para-aramid/3% spandex with Rain Defender® durable water repellent · High warmth-to-weight ratio while being highly wind-resistant and breathable · Pull-down face mask: 6-ounce, 48% modacrylic/48% Tencel®/4% spandex face and chin guard · Fits nicely under a hard hat · Meets the performance requirements of NFPA 70E · Imported

410

001

Style #/Color
101579-410/Dark Navy
101579-001/Black

ONE SIZE FITS ALL



NFPA
70E



FLAME-RESISTANT

NFPA
70E



FR Fleece Neck Gaiter

101580

CAT 2
ATPV
(CAL/CM²)
16

10.5-ounce, FR Polartec® Wind Pro® fleece: 44% viscose/39% modacrylic/14% para-aramid/3% spandex with Rain Defender® durable water repellent · High warmth-to-weight ratio while being highly wind-resistant and breathable · Meets the performance requirements of NFPA 70E · Imported

410

Style #/Color
101580-410/Dark Navy

ONE SIZE FITS ALL

NFPA
70E



FR Double-Layer Force Balaclava

FRA003

CAT 2
ATPV
(CAL/CM²)
18

6-ounce, 2-ply FR knit: 48% modacrylic/48% Tencel®/4% spandex · Carhartt Force® fights odor and its FastDry® technology wicks away sweat for comfort · Full facial protection that extends below the neckline · Face mask pulls down below the chin when not needed · Flat-seam, 2-ply construction enhances comfort and warmth · Carhartt FR label sewn on back · Meets the performance requirements of NFPA 70E · Imported

DNY

BLK

Style #/Color
FRA003-DNY/Dark Navy
FRA003-BLK/Black

ONE SIZE FITS ALL

FORCE

NFPA
70E



FR Hard Hat Liner

101200

CAT 3
EBT
(CAL/CM²)
32

9-ounce, FR twill: 100% cotton · 11.7 ounce Polartec® Power Stretch® fabric lining: 68% modacrylic/29% rayon/3% spandex · Over nose face mask · Lower-front crossover closure to keep out wind and protect the neck · Inside warming pouch pockets over ears · Front and back hem shaped longer to protect neck · Hard hat attachment straps · Carhartt FR label sewn on front · Meets the performance requirements of NFPA 70E · Imported

410

Style #/Color
101200-410/Dark Navy

ONE SIZE FITS ALL

FR Midweight Canvas Hood / Quilt-Lined

FRA002

CAT 3 ATPV (CAL/CM²) 33	8.5-ounce, FR canvas: 88% cotton/12% high-tenacity nylon · 8.75-ounce FR quilt lining: FR modacrylic batting · Chin protector with FR hook-and-loop closure · Adjustable Nomex® FR drawcord · Arc-resistant snaps for attachment to FR outerwear only · 2-ply construction enhances comfort and warmth · Carhartt FR label sewn on back · Meets the performance requirements of NFPA 70E · Imported
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BRN	DNY
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Compatible with:
101625 FR Lanyard Access Jacket

Style #/Color
FRA002-BRN/Carhartt Brown
FRA002-DNY/Dark Navy

ONE SIZE FITS ALL



NFPA
70E

FR Quick Duck® Hood

102183

CAT 3 ATPV (CAL/CM²) 36	8.5-ounce, FR Quick Duck®: 88% cotton/12% nylon with Rain Defender® durable water repellent · 20% lighter but just as warm as heavier outerwear · Insulated with 150g 3M™ Thinsulate™ Platinum Insulation FR · Three-piece hood design for better fit · Adjustable Nomex® FR drawcord with secure nylon drawcord lock · Specifically designed to snap onto FR Quick Duck® outerwear · Meets the performance requirements of NFPA 70E · Imported
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410	211
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Style #/Color
102183-410/Dark Navy
102183-211/Carhartt Brown

ONE SIZE FITS ALL



NFPA
70E



FR Duck Hood / Quilt-Lined

FRA265

CAT 4 ATPV (CAL/CM²) 54	13-ounce, FR duck: 100% cotton · 11.5-ounce FR quilt lining: FR modacrylic batting quilted to twill face cloth · Three-piece hood design for better fit · Chin protector with FR hook-and-loop closure · Adjustable Nomex® FR drawcord · Arc-resistant snaps for attachment to FR outerwear only · Meets the performance requirements of NFPA 70E · Imported
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DNY	BRN	BLK	RYL
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Compatible with:
101618 FR Duck Traditional Coat
101623 FR Duck Bomber Jacket
101695 FR Striped Duck Traditional Coat

Style #/Color
FRA265-DNY/Dark Navy
FRA265-BRN/Carhartt Brown
FRA265-BLK/Black
FRA265-RYL/Royal

ONE SIZE FITS ALL



NFPA
70E

FLAME-RESISTANT

NFPA
70E



EXTREMES
carhartt

FR Extremes® Arctic Hood

101392

CAT 4
ATPV (CAL/CM²) 50
9-ounce, FR canvas: 88% cotton/12% high-tenacity nylon with Wind Fighter™ technology that tames the wind · Fully-insulated with 200g 3M™ Thinsulate™ Platinum Insulation FR with twill face cloth · Three-piece hood construction · ID patch located inside · Nomex® FR adjustable drawcord front opening with barrel locks · Triple-stitched main seams · Specifically designed and compatible to snap onto 100784 · Meets the performance requirements of NFPA 70E · Imported

410

Style #/Color
101392-410/Dark Navy

ONE SIZE FITS ALL

MADE WITH
3M THINSULATE™
Insulation • Kudos!
FLAME RESISTANT
RETARDANT DE FLAMME

NFPA
70E

NFPA
2112



NEW Women's FR Force Cotton Long-Sleeve Crewneck T-Shirt

102685

CAT 2
ATPV (CAL/CM²) 8.9
SLIGHTLY FITTED 6.75-ounce, FR jersey knit: 100% cotton · Carhartt Force® fights odors and its FastDry® technology wicks away sweat for comfort · Mesh side panel provides added stretch and comfort · Rib-knit crewneck collar and cuffs · Left-chest pocket · Drop tail adds coverage · Carhartt FR label sewn on pocket; NFPA 2112/CAT 2 label sewn on front · Meets the performance requirements of NFPA 70E and is UL® Classified to NFPA 2112 · Imported

410 250

Style #/Color
102685-410/Dark Navy
102685-250/Khaki

XS	S	M	L	XL	XXL
•	•	•	•	•	•

FORCE
carhartt

NFPA
70E

NFPA
2112



Women's FR Force Cotton Long-Sleeve T-Shirt

101107

CAT 2
ATPV (CAL/CM²) 8.9
RELAXED FIT 6.75-ounce, FR jersey knit: 100% cotton · Carhartt Force® fights odor and its FastDry® technology wicks away sweat for comfort · Rib-knit crewneck collar · Flat lock construction and forward shoulder seams for comfort · Longer length provides coverage while reaching and bending · Carhartt FR label sewn at sleeve hem; NFPA 2112/CAT 2 label sewn on front · Meets the performance requirements of NFPA 70E and is UL® Classified to NFPA 2112 · Imported

410 051

Style #/Color
101107-410/Dark Navy
101107-051/Light Gray

XS	S	M	L	XL	XXL
•	•	•	•	•	•

FORCE
carhartt

FLAME-RESISTANT

NEW Women's FR Force Cotton Long-Sleeve Henley

102686

CAT 2 **SLIGHTLY FITTED** 6.75-ounce, FR jersey knit: 100% cotton · Carhartt Force® fights odors and its FastDry® technology wicks away sweat for comfort · Mesh side panel provides added stretch and comfort · Rib-knit henley collar and cuffs · Left-chest pocket · Drop tail adds coverage · Carhartt FR label sewn on pocket; NFPA 2112/CAT 2 label sewn on front · Meets the performance requirements of NFPA 70E and is UL® Classified to NFPA 2112 · Imported

410

Style #/Color
102686-410/Dark Navy

XS	S	M	L	XL	XXL
•	•	•	•	•	•



NFPA 70E

NFPA 2112

FORCE

NEW Women's FR Force Cotton Hybrid Shirt

102687

CAT 2 **SLIGHTLY FITTED** 6.75-ounce, FR jersey knit: 100% cotton · Carhartt Force® fights odors and its FastDry® technology wicks away sweat for comfort · Mesh side panel extends to back yoke for added stretch and comfort · Button-down collar with button closure · FR melamine buttons throughout · Two chest pockets with button closure · Triple-stitched main seams · Side-seamed construction minimizes twisting · Two-button adjustable cuffs · Carhartt FR label sewn on left pocket; NFPA 2112/CAT 2 label sewn on sleeve placket · Meets the performance requirements of NFPA 70E and is UL® Classified to NFPA 2112 · Imported

250

410

Style #/Color
102687-250/Khaki
102687-410/Dark Navy

XS	S	M	L	XL	XXL
•	•	•	•	•	•



NFPA 70E

NFPA 2112

FORCE

NEW Women's FR Rugged Flex® Twill Shirt

102459

CAT 2 **RELAXED FIT** 7-ounce, FR twill: 87% cotton/7% high-tenacity nylon/5% polyester/1% spandex · Rugged Flex® durable stretch technology for ease of movement · Button-down collar · FR melamine buttons · Two chest pockets with flaps and button closures · Adjustable cuff with button closure · Triple-stitched main seams · Carhartt FR label sewn on left pocket flap; NFPA 2112/CAT 2 labels sewn on sleeve placket · Meets the performance requirements of NFPA 70E and is UL® Classified to NFPA 2112 · Imported

410

250

Style #/Color
102459-410/Dark Navy
102459-250/Khaki

XS	S	M	L	XL	XXL
•	•	•	•	•	•



NFPA 70E

NFPA 2112

FLAME-RESISTANT



NFPA
70E
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1
2



Women’s FR Classic Twill Shirt

WFRS160

CAT 2 **ORIGINAL FIT** 7-ounce, FR twill: 88% cotton/12% high-tenacity nylon · Button-down collar · FR melamine buttons · Two chest pockets with flaps and button closures · Triple-stitched main seams · Shaped shirt tail · Carhartt FR and NFPA 2112/CAT 2 labels sewn on left pocket · Meets the performance requirements of NFPA 70E and is UL® Classified to NFPA 2112 · Imported

DNY	KHI
-----	-----

Style #/Color
WFRS160-DNY/Dark Navy
WFRS160-KHI/Khaki

XS	S	M	L	XL	XXL
•	•	•	•	•	•



NFPA
70E
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2

NEW Women’s FR Rugged Flex® Jean – Original Fit 102688

0

CAT 2 11-ounce, FR denim: 69% cotton/30% modacrylic/1% elastane · Original fit · Rugged Flex® durable stretch technology for ease of movement · Mid front rise; sits just below the waist · Higher back rise for added coverage · Comfortable fit through hip and thigh · Garment washed for soft finish · Arc-resistant button closure at waist · Brass zipper fly with Nomex® FR zipper tape · Two reinforced back pockets · Leg openings fit over boots · Carhartt FR label sewn on back pocket; NFPA 2112/CAT 2 label sewn on waistband · Meets the performance requirements of NFPA 70E and is UL® Classified to NFPA 2112 · Imported

417

Style #/Color
102688-417/Premium Dark

	2 4 6 8 10 12 14 16 18 20										
	SHORT 30	•	•	•	•	•	•	•	•	•	•
INSEAM	REGULAR 32	•	•	•	•	•	•	•	•	•	•
	TALL 34		•	•	•	•	•	•			



NFPA
70E
N
F
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A
2
1
1
2

Women’s FR Signature Denim Jean

101249

R

CAT 2 11.75-ounce, FR denim: 100% cotton · Sits above the natural waist · Relaxed fit; relaxed-fitting seat and thigh · Garment washed for soft finish · Arc-resistant button closure at waist · Brass zipper fly with Nomex® FR zipper tape · Two reinforced back pockets · Straight leg openings fit over boots · Triple-stitched main seams · Carhartt FR label sewn on back pocket, NFPA 2112/CAT 2 label sewn on coin pocket · Meets the performance requirements of NFPA 70E and is UL® Classified to NFPA 2112 · Imported

407

Style #/Color
101249-407/Denim

	2 4 6 8 10 12 14 16 18 20										
	28	•	•	•	•	•	•	•	•	•	•
INSEAM	30	•	•	•	•	•	•	•	•	•	•
	32	•	•	•	•	•	•	•	•	•	•
	34		•	•	•	•	•	•			





















NEW Women's FR Rugged Flex® Canvas Pant – Original Fit

102689

CAT 2 9-ounce, FR canvas: 98% cotton/2% spandex · Original fit · Rugged Flex® durable stretch technology for ease of movement · Mid front rise; sits slightly below the waist · Higher back rise for added coverage · Comfortable fit through hip and thigh · Arc-resistant button closure at waist · Brass zipper fly with Nomex® FR zipper tape · Two reinforced back pockets · Leg openings fit over boots · Cell phone and utility pocket · Carhartt FR label sewn on back pocket; NFPA 2112/CAT 2 label sewn on waistband · Meets the performance requirements of NFPA 70E and is UL® Classified to NFPA 2112 · Imported



Style #/Color
102689-410/Dark Navy
102689-264/Golden Khaki

		2	4	6	8	10	12	14	16	18	20
INSEAM	SHORT 30										
	REGULAR 32										
	TALL 34										



NFPA 70E

NFPA 2112

Women's FR Canvas Work Pant

WFRB159

CAT 2 **MIDWEIGHT** 8.5-ounce, FR canvas: 88% cotton/12% high-tenacity nylon · Relaxed seat and thigh · Arc-resistant button closure at waist · Brass zipper fly with Nomex® FR zipper tape · Contoured waistband eliminates gapping in back · Mid-rise waist for added comfort · Cell phone pocket and utility pocket · Triple-stitched main seams · Straight leg opening · Carhartt FR label sewn on back pocket; NFPA 2112/CAT 2 label sewn on coin pocket · Meets the performance requirements of NFPA 70E and is UL® Classified to NFPA 2112 · Imported



Style #/Color
WFRB159-DNY/Dark Navy
WFRB159-GKH/Golden Khaki

		2	4	6	8	10	12	14	16	18	20
INSEAM	28	•	•	•	•	•	•	•	•	•	•
	30	•	•	•	•	•	•	•	•	•	•
	32	•	•	•	•	•	•	•	•	•	•
	34			•	•	•	•	•	•		



NFPA 70E

NFPA 2112

NEW Women's FR Rugged Flex® Coverall

102450

CAT 2 **LIGHTWEIGHT** 7-ounce, FR twill: 87% cotton/7% high-tenacity nylon/5% polyester/1% spandex · Rugged Flex® durable stretch technology for ease of movement · Stand-up collar with snap closure · Two chest pockets with flaps and snap closures · Two side-entry pass through pockets with snap closures · Right-side tool and utility pocket · Two utility bands on chest · Left-chest pocket has pencil slot · Left-sleeve upper arm pocket · Adjustable cuff with snap closure · Brass zipper front with Nomex® FR zipper tape and inside and outside protective flaps · Back yoke with pleats for ease of movement · Triple-stitched main seams · Elastic at waist for comfort · Brass leg zippers with Nomex® FR zipper tape · Carhartt FR and NFPA 2112/CAT 2 labels sewn on left chest pocket flap · Meets the performance requirements of NFPA 70E and is UL® Classified to NFPA 2112 · Imported



Style #/Color
102450-410/Dark Navy

INSEAM						
	XS	S	M	L	XL	XXL
	SHORT 30	•	•	•	•	
	REGULAR 32	•	•	•	•	•
	TALL 34		•	•	•	



NFPA 70E

NFPA 2112

FLAME-RESISTANT



NEW Women's FR Full Swing®
Quick Duck® Jacket / Sherpa Lined

102694

CAT 3 8.5-ounce, FR Quick Duck®: 88% cotton/12% nylon with Rain Defender® durable water repellent · 20% lighter but just as warm as heavier outerwear · Sherpa lining in body · Insulated with 150g 3M™ Thinsulate™ Platinum Insulation FR · Mighty Back™ bi-swing between shoulders for instant recovery · Flex Elbow™ for less restriction · Freedom Gusset™ under the arms for ease of movement · Attached hood with adjustable Nomex® FR drawcord · Two lower-front pockets with zipper closure · Two inside patch pockets with FR hook-and-loop closures · Vislon® front zipper with Nomex® FR zipper-tape plus inside protective flaps · Internal rib knit storm cuffs · Triple-stitched main seams · Back Length: Medium: 27.75 inches · Carhartt FR label sewn on pocket; NFPA 2112/CAT 3 labels sewn on side-seam · Meets the performance requirements of NFPA 70E and is UL® Classified to NFPA 2112 · Imported

410	211
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Style #/Color
102000-410/Dark Navy
102694-211/Carhartt Brown

XS	S	M	L	XL	XXL
•	•	•	•	•	•



Women's FR Midweight Canvas Active Jac

101629

CAT 3 **MIDWEIGHT** 8.5-ounce, FR canvas: 88% cotton/12% high-tenacity nylon · 8.75-ounce, FR quilt lining: FR modacrylic batting quilted to twill face cloth · Two inside patch pockets with FR hook-and-loop closures · Nomex® FR rib-knit cuffs and waistband · Brass front zipper with Nomex® FR zipper tape has inside and outside protective flaps with hook-and-loop closure for electric-arc protection · Attached quilt-lined hood with adjustable Nomex® FR drawcord · Back length: Medium: 28.5 inches · Carhartt FR and NFPA 2112/CAT 3 labels sewn on left pocket · Meets the performance requirements of NFPA 70E and is UL® Classified to NFPA 2112 · Imported

410	211
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Style #/Color
101629-410/Dark Navy
101629-211/Carhartt Brown

XS	S	M	L	XL	XXL
•	•	•	•	•	•



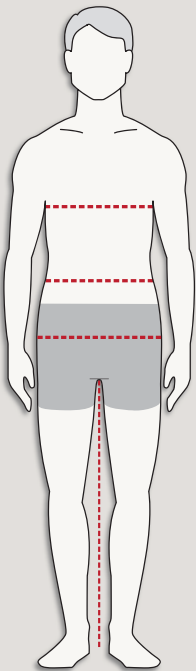
SIZING CHARTS

MEN'S BODY MEASUREMENTS (ALL EXCEPT NON-FR BIB OVERALLS, BIBERALLS & COVERALLS)

	SMALL		MEDIUM		LARGE		X-LARGE		2X-LARGE		3X-LARGE		4X-LARGE		5X-LARGE		6X-LARGE	
Chest	34	36	38	40	42	44	46	48	50	52	54	56	58	60	62	64	66	68
Waist	28	30	32	34	36	38	40	42	44	46	48	50	52	54	56	58	60	62
Hip (Seat)	34	36	38	40	42	44	46	48	50	52	54	56	58	60	62	64	66	68

NOTE: If your measurement falls between sizes, buy the larger size.

HOW TO MEASURE



Chest:
Measure just under arms and across shoulder blades holding the tape firm and level. If your chest falls between sizes, order the next size up.

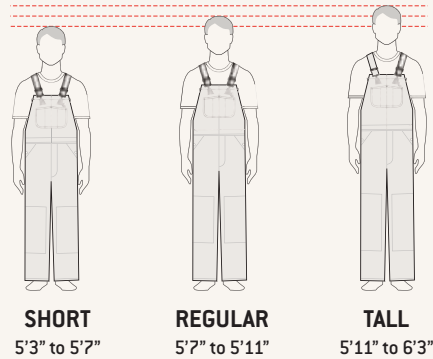
Natural Waist:
Bend side to side and find the natural bend in your body; this is your natural waist. Note: It may not be the smallest point.

Hip/Seat:
Measure the fullest point between your natural waist and crotch.

Inseam:
Measure from your crotch to the desired length on body. You may also measure pants that you currently own and like. Lay the garment flat and smooth out. Measure on the front from the crotch point along the seam to the hem for the inseam length.

For best results, measure over your undergarments.

HEIGHT CHART



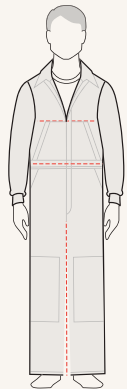
PANTS & SHORTS FITS

Straight Traditional Fit	Slim seat and thigh
Relaxed Fit	Relaxed seat and thigh
Loose Original Fit	Full seat and thigh

TOPS FITS

Slim Fit	Our leanest fit
Relaxed Fit	A closer fit to the body
Original Fit	The most room to move

COVERALLS



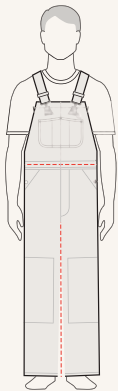
- Measure both chest and waist. Use the larger of the two to determine coverall size
- If your chest or waist measurement falls between sizes, size up
- Measurements assume coveralls are worn over other clothing
- Reference the height chart (above) for guidance

STYLE #: X06

CHEST MEASUREMENT	34	36	38	40	42	44	46	48	50	52	54	56	58	60
WAIST MEASUREMENT <i>at largest point</i>	28	30	32	34	36	38	40½	43	45½	48	51	54	58	62
Recommended Size	34	36	38	40	42	44	46	48	50	52	54	56	58	60

STYLE #: X01

Recommended Size	40	42	44	46	48	50	52	54	56	58	60	—	—	—
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BIB OVERALLS

STYLE #: R01 / R02 / R03 / R06 / R07 / R08 / R27 / R28 / R41 / 101981 / 101813 / 101696

- If you fall between sizes, size up
- Size to the largest part of your waist
- Order based on your normal pant inseam. For example, if you wear a 32" inseam pant, you would wear a 32" inseam bib overall

WAIST MEASUREMENT <i>at largest point</i>	28	30	32	34	36	38	40	42	44	46	48	50	52	54	56	58
Recommended Size If Worn With Undergarments or Lightweight Layers	30	32	34	36	38	40	42	44	46	48	50	52	54	56	58	60
Recommended Size If Worn Over Heavier Shirt & Pants	32	34	36	38	40	42	44	46	48	50	52	54	56	58	60	—

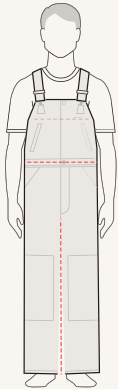
STYLE #: R37

Recommended Size If Worn With Undergarments or Lightweight Layers	28	30	32	34	36	38	40	42	44	46	48	50	—	—	—	—
Recommended Size If Worn Over Heavier Shirt & Pants	30	32	34	36	38	40	42	44	46	48	50	52	—	—	—	—

STYLE #: 100101 / 100735 / 101075 / 101226 / 101495 / 101498 / 101982

- If you fall between sizes, size up
- Size to the largest part of your waist
- Reference the height chart for guidance

CHEST MEASUREMENT	34	36	38	40	42	44	46	48	50	52	54	56	58	60
WAIST MEASUREMENT <i>at largest point</i>	28	30	32	34	36	38	40½	43	45½	48	51	54	58	62
Recommended Size	SMALL		MEDIUM		LARGE		X-LARGE		2X-LARGE		3X-LARGE		4X-LARGE	



BIBERALLS

STYLE #: R33 / R38

- Measurements assume bib overall is worn over other clothing
- If you fall between sizes, size up
- Size to the largest part of your body
- Order based on your normal pant inseam. For example, if you wear a 32" inseam pant, you would wear a 32" inseam bib overall
- This style differs from a bib overall because it features non-adjustable sides and a chest zipper

CHEST MEASUREMENT	34	36	38	40	42	44	46	48	50	52	54	56
WAIST MEASUREMENT <i>at largest point</i>	28	30	32	34	36	38	40	42	44	46	48	50
Recommended Size	28	30	32	34	36	38	40	42	44	46	48	50

TECHNOLOGY REFERENCE

ICON		MARKETING DESCRIPTION	FABRIC DESCRIPTION
	Rain Defender® Durable Water Repellent (DWR)	Amazingly durable and dependably water repellent, moisture beads up and rolls off. Rain Defender® Durable Water Repellent.	Finish that beads water off the surface of a garment.
	Quick Duck®	Carhartt Quick Duck® outerwear: repels the rain, resists the wind. Anything else up your sleeve, Mother Nature?	30% lighter blended cotton, water repellent, and ounce-for-ounce as tough as our legendary sandstone duck.
	Storm Defender® Waterproof Breathable	Gear with a waterproof breathable membrane and waterproof seams. Storm Defender® Waterproof Breathable protection.	Membrane/laminate applied to the fabric to keep water from reaching the inside of the garment, but also allows sweat/heat to escape.
	Rugged Flex®	Gear made to move in, so whatever you're doing, it's easier to do. Rugged Flex® stretch technology for ease of movement.	Carhartt's rugged stretch designation given to materials that will meet the defined standards for stretch and recovery.
	Wind Fighter™	The wind can whistle, you won't care. You're better protected than a franchise quarterback in a pre-season game. Wind Fighter™ technology tames the wind.	Finish or added membrane that keeps wind from going through the fabric and reaching your skin.
	Stain Breaker® Stain Release	Fight dirty with Carhartt Stain Breaker® stain release. These hardworking fibers help send job site stains straight down the drain. Stain Breaker® technology releases stains.	A finish that allows stains to wash out easily.
FastDry®		People who sweat for a living swear by Carhartt FastDry®, you'll work without the wet. Existing Force: FastDry® technology wicks away sweat. New Force Extremes: FastDry® with 37.5® Technology makes this our fastest-drying gear.	Wicking: spreads sweat/perspiration out across the area of the fabric to help promote faster drying.
		Hot Weather Force: Pound the wet right outta sweat. This hard-working, sweat-wicking, stain busting and/or odor-fighting gear stares down heat and grime.	Wicking combined with at least one of the following properties: – Fights odors – Stain Breaker® stain release.
		Cold Weather Force: Pound the wet right outta sweat. Odor-fighting and sweat-wicking, our hardworking gear makes short work of long days. Base Force: Own the cold. Our sweat-wicking, odor-fighting base layer tops and bottoms keep you comfortable in conditions from cool weather to super cold weather.	
		Carhartt Extremes®: Mother Nature's worst brings out our best: Carhartt's toughest, most durable fabric. When you have to punch the weather in the mouth to get the job done, only the best of our best will help you deliver the blow.	Our best of the best protection from the elements (Wind/Water/Air/Earth/Fire).
		Looks traditional, feels exceptional. Engineered design provides stretch without bulk and every element works with you so you can work easier. Classic Carhartt engineered for maximum range of motion.	Rugged Flex technology engineered design to provide improved range of motion. Engineered fit to remove bulk and weight.
		Don't hit walls, knock them down. Our fastest-drying, odor-fighting gear pounds the wet out of sweat. Powered by 37.5® Technology, so you can end the day as strong as you started.	Force powered by 37.5® Technology works hard to keep you comfortable, maintaining your body's ideal temperature on hot or cold workdays.
			
Carstrong®		Ultra-durable nylon with a never-back-down attitude. Long lasting Carstrong resists rips, snags and abrasions while on the job site and everywhere in between.	Extremely durable non-stretch nylon.

Carhartt Core Style Reference Definition – Style Page

Customers consistently choose Carhartt Core styles year after year, and we have set higher levels of maintained inventory for these styles. This list of Carhartt Core will evolve and expand over the next year as we execute our inventory strategy to better serve our customers and consumers.

Core Styles Featured in F17 Catalog

Style	Color[s]	Product Description
J130	211, BLK, DKB, MOS	Sandstone Active Jacket
J140	BLK, BRN, GVL	Quilted-Flannel-Lined Duck Active Jac
J141	029, BLK, DKB	Sierra Jacket
V33	DKB, GVL	Mock Neck Vest
R07	DST	Washed-Denim Bib Overalls
R41	BLK, BRN	Quilt-Lined Zip-to-Thigh Bib Overalls
K84	BLK, NVY, DES, HGY, PRT	Workwear Pocket Short-Sleeve Henley
K87	NVY, HGY, BLK, DES, BLS, CHR, HTG, PRT, 984, DKB	Workwear Pocket Short-Sleeve T-Shirt
K128	BLK, NVY, HGY	Workwear Pocket Long-Sleeve Henley
K231	BLK, HGY	Signature Logo Sleeve Graphic Long-Sleeve T-Shirt
100410	001, 034, 026, 412, 316	Force Cotton Delmont Short-Sleeve T-Shirt
K126	NVY, BLK, HGY, CHR, HTG, BLS, PRT	Workwear Pocket Long-Sleeve T-Shirt
K121	BLK, 472	Midweight Hooded Sweatshirt
K122	BLK, 472	Midweight Hooded Zip-Front Sweatshirt
K288	BLK, DKB, 472, HGY, CHH	Midweight Signature Sleeve Logo Hooded Sweatshirt
100615	472, 026, 001	Rain-Defender® Paxton Heavyweight Hooded Sweatshirt
100632	001, 472	Rain Defender® Rutland Thermal Lined Hooded Zip-Front Sweatshirt
K570	BLK, NVY, HGY, MOS	Contractors Work Pocket Polo
B11	MOS, BRN, DES, BLK	Washed-Duck Work Dungaree
B13	DST, DPS, STW	Loose / Original-Fit Work Dungaree
B17	DST, STW	Relaxed-Fit Tapered-Leg Jean
B151	LBR, TAN, DKH	Canvas Work Dungaree
B324	DKH, ARG, DFE	Washed Twill Dungaree
B136	DKB, MOS	Washed-Duck Double-Front Work Dungaree
B342	DFE, MOS	Ripstop Cargo Work Pant
B147	TAN, LBR	Canvas Work Short
102291	039, 253	Rugged Flex® Rigby Dungaree
101483	968	Relaxed-Fit Holter Jean
A18	BLK, CLH, BRN, BOG, NVY, BLM, DKB, HGY	Acrylic Watch Hat
A164	BLK, CLH, ARG	Knit Hat with Visor
A205	BLK, HGY, CBR, BRN	Acrylic Knit Hat
FRB100	DNM	Flame-Resistant Signature Denim Jean – Relaxed-Fit
FRB13	DNM	Flame-Resistant Signature Denim Dungaree
FRB159	DNY, GKH	Flame-Resistant Midweight Canvas Jean – Loose Fit
FRB240	DNY, GKH	Flame-Resistant Canvas Cargo Pant
100235	410, 051, 250	Flame-Resistant Force Cotton Long-Sleeve T-Shirt
100237	410, 051, 250	Flame-Resistant Force Cotton Long-Sleeve Henley
101698	410, 250	Flame-Resistant Force Cotton Button Down Shirt
FRK006	DNY	Flame-Resistant Heavyweight Hooded Sweatshirt
FRK007	DNY, BLK	Flame-Resistant Heavyweight Zip-Front Sweatshirt
FRS160	KHI, DNY, GRY	Flame-Resistant Classic Twill Shirt
101626	211, 410	Flame-Resistant Duck Bib Overall / Quilt-Lined
101627	211, 410	Flame-Resistant Duck Bib Overall / Unlined
101618	211, 410	Flame-Resistant Duck Traditional Coat / Quilt-Lined
101621	211, 410	Flame-Resistant Duck Active Jac / Quilt-Lined
FRA003	DNY	Flame-Resistant Double-Layer Force Knit Balaclava
102182	410, 211	Flame-Resistant Full Swing® Quick Duck® Coat
102179	410, 211	Flame-Resistant Full Swing® Quick Duck® Jacket
102150	410, 250, 033	Flame-Resistant Deluxe Coverall
101623	410, 211	Flame-Resistant Duck Bomber Jacket
100791	246	Flame-Resistant Washed Duck Work Dungaree
100495	323	High-Visibility Force Short-Sleeve Class 2 T-Shirt
100493	323	High-Visibility Force Color Enhanced Short-Sleeve T-Shirt
WV001	DKB	Sandstone Mock Neck Vest
102788	001, 412, 058	Clarksburg Full Zip Hoodie
102743	201	Weathered Duck Wildwood Bib Overalls
102080	011, 257	Original-Fit Crawford Pant
WJ141	BLK, DWN	Sandstone Sierra Jacket
WJ130	DKB, DPM	Sandstone Active Jac
WA018	WWH	Acrylic Watch Hat

FIELD-TESTING PROGRAM

Quality assured though Carhartt's Field-Testing Program

A lot of manufacturers claim their clothes are rugged but few prove it like Carhartt.

We operate one of the most rigorous field testing programs in the business – sending our coats, jeans, overalls, shirts and more to working men and women across America.

Day after day, month after month, these workers put our clothes to the test as they haul freight, string high-voltage lines, fell timber, pour foundations, manufacture factory goods, till farmland, and toil in countless other jobs.

What does Carhartt ask in return? Nothing more than an honest opinion. Does our fabric hold up? Do the seams stay intact? Is there enough room in the shoulders or hips or waist? Do the zippers and buttons work? Are the pockets well positioned?

We use worker feedback to improve our current clothing as well as generate ideas for future styles – all to better serve your needs.

Field testing is an extra step to be sure, and one that many clothing manufacturers skimp on or skip altogether. Not Carhartt. It's a prime reason we've been making tough, durable and comfortable clothing ever since 1889.



Field-Tested Styles

101570	Shoreline Vapor Jacket	R41	Quilt-Lined Zip-to-Thigh Bib Overalls
101568	Shoreline Vapor Pant	X01	Quilt-Lined Duck Coverall
J162	Shoreline Jacket	101554	Foreman Solid Long-Sleeve Work Shirt
101978	Briscoe Vest	101555	Foreman Solid Short-Sleeve Work Shirt
102841	Full Swing® Briscoe Jacket	102419	Force Ridgefield Plaid Short-Sleeve Shirt <i>(seasonal)</i>
101742	Workman Jacket	S202	Fort Solid Long-Sleeve Shirt
J141	Sierra Jacket	S09	Oakman Work Shirt
J97	Sandstone Detroit Jacket	100410	Force Cotton Short-Sleeve T-Shirt
102233	Denwood Jacket	101125	Maddock Pocket Short-Sleeve T-Shirt
102207	Full Swing® Cryder Jacket	K87	Workwear Pocket Short-Sleeve T-Shirt
100101	Surrey Coat	K570	Contractor's Work Pocket® Polo
102707	Full Swing® Chore Coat	100617	Rain Defender® Paxton Heavyweight Hooded Zip-Mock Sweatshirt
B290	Twill Work Pant	102314	Force Extremes Signature Hooded Graphic Sweatshirt
S224	Twill Long-Sleeve Work Shirt	102347	Base Force Extremes Cold Weather Crewneck
101148	Force Tappen Cargo Pant	102348	Base Force Extremes Cold Weather Bottom
101483	Relaxed-Fit Holter Jean	102346	Base Force Extremes Lightweight Boxer Brief
101964	Force Extremes™ Cargo Pant	FRS003	Flame-Resistant Lightweight Twill Shirt
101969	Force Extremes™ Convertible Pant	FRS160	Flame-Resistant Classic Twill Shirt
102291	Rugged Flex® Rigby Dungaree	FRB100	Flame-Resistant Signature Denim Jean – Relaxed-Fit
B480	Straight/Traditional-Fit Straight-Leg Jean	FRB13	Flame-Resistant Signature Denim Dungaree
B460	Relaxed-Fit Straight-Leg Jean	FRB004	Flame-Resistant Utility Jean – Relaxed Fit
B13	Loose/Original-Fit Work Dungaree	FRB159	Flame-Resistant Midweight Canvas Jean – Loose Fit
B151	Canvas Work Dungaree	101625	Flame-Resistant Lanyard-Access Jacket / Quilt-Lined
B324	Washed Twill Dungaree	101618	Flame-Resistant Duck Traditional Coat / Quilt-Lined
B342	Ripstop Cargo Work Pant	101627	Flame-Resistant Duck Bib Overall / Unlined
B11	Washed-Duck Work Dungaree	100783	Flame-Resistant Extremes® Arctic Parka
B25	Washed-Duck Work Short <i>(seasonal)</i>	100784	Flame-Resistant Extremes® Arctic Coat
101168	Force Tappen Cargo Short	100785	Flame-Resistant Extremes® Arctic Biberall
100101	Surrey Bib Overalls	WFRS160	Flame-Resistant Women's Classic Twill Shirt
101981	Force Rugged Flex® Bib Overall	101629	Flame-Resistant Women's Canvas Active Jac
R01	Duck Bib Overalls		

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Retail sales associates can go online to 3point5.com to learn more about Carhartt's rich history, durable fabrics and rugged apparel via fast and fun Edu-Games. Do it today. Carhartt's tough, but the training's not.

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CARHARTT LICENSEE INFORMATION

Carhartt licenses the manufacture and marketing of certain products to other companies. For sales information, marketing materials and product images for Carhartt-licensed products, please contact the company representatives listed below.

CARHARTT KIDS



LT Apparel/Carhartt for Kids
Sales & Service
(800) 276-2471
Fax: (800) 276-2594
carhartt.kids@ltapparel.com
www.directkids.carhartt.com
Hours: 9am – 5pm EST

*Not all Carhartt Kid's products shown are available for "Special Order."
Please contact LT Apparel's customer service representative for specific style information.*

CARHARTT FOOTWEAR



Black Diamond Group
Contact: Terri Murray
(781) 939-7842
tmurray@bdboots.com
Hours: 8:30am – 5:00pm EST

*If there are any problems contacting Terri directly,
you can call Customer Service at (855) 277-8944*

CARHARTT BELTS & WALLETS



American Accessories
(866) 892-0491
orders@americanaccessoriesinc.com
Hours: 8am – 5pm EST



CID RESOURCES, INC.

CID Resources, Inc.
(877) 554-3306
contactus@cidresources.com

CARHARTT SOCKS



Renfro Corporation
Contact: Kevin Venable
(336) 719-8415
kevinvenable@renfro.com

CARHARTT SAFETY EYEWEAR



Pyramex Safety
Contact: David Fish
dfish@pyramexsafety.com
Phone: (800) 736-8673
Fax: (901) 861-4967
Hours: Monday–Friday
7:30am – 5:30pm Central

CARHARTT GLOVES



Gordini
Contact: Matt Roberts
(800) 467-3464
Matt_Roberts@gordini.com

CARHARTT PROTECTORS FOR TRUCKS & SUV'S



Covercraft, Inc.
Contact: Rick Messmore
(405) 238-9651 Ext. 9217
rmessmore@covercraft.com

CARHARTT WORK BAGS, PACKS & GEAR



5 Horizons Group, LLC
Contact: Kevin Lehrer
Phone: (855) 670-9930 Ext. 108
service.carhartt@5horizonsgroup.com
Hours: 8:30am – 5pm CST



Carhartt, Inc. Corporate Office

P.O. Box 600, Dearborn, MI 48126
(313) 271-8460 M-F, 8am-5pm ET
Fax: (313) 271-3455

Customer Service

(800) 358-3825

January-October: M-F, 8am-7pm ET

November-December: M-F, 8am-7pm ET; Sat., 9am-5pm ET

Fax Orders: (313) 271-6301

Canadian Customer Service

(800) 769-7052

January-December: M-F, 8am-7pm ET

Fax Orders: (313) 271-6301

Hours are subject to change without notice.

Co-op Department

(800) 358-3825 Option 3

M-F, 8am-5:30pm ET

Fax: (313) 749-6597

The business office will be closed on the following Holidays:

- New Year's Day
- Good Friday
- Memorial Day
- Independence Day
- Labor Day
- Thanksgiving
- Christmas Eve
- Christmas Day
- New Year's Eve

Prices and product information are subject to change without notice.

CARHARTT DIRECT

Carhartt Direct enables you to more efficiently place orders, check real time inventory, check your order status, download artwork and get up-to-date information on your Carhartt account anytime you like!



Order online, check order status, get the latest news, download product data and images quickly and easily at direct.carhartt.com

Terms & Conditions – **NEW!**

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- View current pricing and availability of products
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- Review order and shipment activity
- View orders and shipments by PO #, order date, ship date, style # and more
- Print packing lists
- Download UPC codes and product descriptions
- Track shipments
- Download training information online
- Discounted fee for drop ship orders placed through Carhartt Direct

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To take advantage of this service, go to www.direct.carhartt.com to request access and complete the online registration form.

You will receive an e-mail when the account set-up is complete.

Note: this is a secure site, so only authorized users will be able to access your account information.

If you have any questions, please call (800) 358-3825, or e-mail us at carharttdirectadmin@carhartt.com.





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